



Close at hand

Tank cleaning equipment for Hygienic Fluid Handling Equipment, February 2024



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To make your life easier, take advantage of Alfa Laval tools and resources. Simply click on the sales item number to view or download 3D CAD models and 2D drawings from our CAD portal.Or download product documentation, including Q-doc documentation for our UltraPure portfolio, here.

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Flanges, clamps and unions

Bends, tees and reducers

Tubes and tube support

ube support

UltraPure tubes and fittings

Strainers





Alfa Laval Stainless Steel and Rubber Materials

Technical Information

Stainless Steel

Our stainless steel material have the following demands to the contents of the most essential alloys:

| Descriptions | Standard | Chrome | Nickel | Molybdenum | Carbon |
|----------------|--------------------------------|-----------|-----------|------------|-------------|
| | | Cr% | Ni% | Mo% | C% |
| AISI 304 | ASTM A270 | 18.0-20.0 | 8.0-10.5 | 0.0 | ≤ 0.08 |
| AISI 304L | ASTM A270 | 18.0-20.0 | 8.0-12.0 | 0.0 | ≤ 0.03 |
| AISI 316L | ASTM A270 | 16.0-18.0 | 10.0-14.0 | 2.0-3.0 | ≤ 0.03 |
| 1.4301 (304) | EN 10088-1 (X 5CrNi18-10) | 17.0-19.5 | 8.0-10.5 | 0.0 | ≤ 0.07 |
| 1.4307 (304L) | EN 10088-1 (X 2CrNi18-9) | 17.5-19.5 | 8.0-10.0 | 0.0 | ≤ 0.03 |
| 1.4401 (316) | EN 10088-1 (X 5CrNiMo17-12-2) | 16.5-18.5 | 10.0-13.0 | 2.0-2.5 | ≤ 0.07 |
| 1.4404 (316L) | EN 10088-1 (X 2CrNiMo17-12-2) | 16.5-18.5 | 10.0-13.0 | 2.0-2.5 | ≤ 0.03 |
| 1.4435 (316L) | EN 10088-1 (X 2CrNiMo18-14-3) | 17.0-19.0 | 12.5-15.0 | 2.5-3.0 | ≤ 0.03 |
| 1.4571 (316TI) | EN 10088-1 (X6CrNiMoTi17-12-2) | 16.5-18.5 | 10.5-13.5 | 2.0-2.5 | ≤ 0.08 |

Rubber Materials

In order to obtain the longest possible lifetime for rubber seals it is essential to choose the right quality for the actual duty. Consequently when choosing rubber quality, the characteristics of the different rubber types should be considered. All product wetted rubber material are in conformity of FDA.

EPDM Rubber (Ethylene Propylene)

EPDM rubber is widely used within the food industry as it is resistant to most products used in this sector. Another advantage is that it may be used to a recommend max. temperatures of 140°C (244°F). However, there is one essential limitation, EPDM is not resistant to organic and non-organic oils and fats.

Actylonitrile Butadiene Rubber, NBR

NBR is the rubber type most frequently used for technical purposes. It is quite resistant to most hydrocarbons, e.g oil, grease and fat. It is sufficiently resistant to diluted lye and nitric acid and may be used to a recommended max. 95°C (203°F). As NBR is attacked by ozone it may not be exposed to ultraviolet rays and should thus consequently be stored so that this is avoided.

Silicone rubber, Q

The most significant quality of silicone rubber is that it can be applied from temperatures below -50°C (-58°F) to approx. + 180°C (356°F) and still keep its elasticity. The chemical resistance is satisfactory to most products. However, undiluted lye and acids as well as hot water and steam may destroy silicone rubber. The resistance to ozone is good.

Fluorine rubber, FPM

FPM is often used when other rubber types are unsuited, especially at high temperatures up to approx. 180°C (356°F). The chemical resistance is good to most products, however hot water, steam, lye, acid and alcohol should be avoided. The resistance to ozone is good.

Hydrogenated actylonitrileButadiene Rubber, HNBR

Mechanically strong and normally resistant to ozone and strong oxidizers, animal and vegetable fats, nonpolar solvents, oils and lubricants, water and aqueous solutions. The recommend max. temperature is 130°C (266°F).

Perfluoroalkoxy polymer, PFA

PFA is very similar to PTFE, but opposite to those PFA is thermo plastic and has minimal porosity. PFA has a very high mechanical strength which makes it a perfect choice when dealing with abbrasive products. The PFA seal offers longer service intervals. The recommended max. temperature for the PFA seal is 90°C (194°F).

Product and chemical resistance of flexible rubber materials

The information below is intended as an aid in selecting the best rubber quality for an actual application. It is not possible to state any general lifetime of rubber seals as many factors influence it: chemical attack, temperature, mechanical wear etc. Extreme temperatures, even within the generally accepted limits, may worsen other kinds of attack and thus reduce the lifetime.

Ratings

1 = Unsuitable.

- 2 = Limited suitability.
- 3 = Normal suitability.
- 4 = High suitability.
- = Not recommended for other reasons.

The table contains data which have been compiled from the results of our own tests and the recommendations of our raw material suppliers. The data should be considered as recommendations only and will be brought up-to-date from time to time. They are based on constant contact with the specified product.

In case of doubt or lack of information it would be advisable to consult us directly, which will enable us to investigate specific applications.

| Product or process | NBR ¹⁾ | HNBR ²⁾ | EPDM ³⁾ | Q ⁴⁾ | FPM ⁵⁾ | PTFE ⁶⁾ |
|--|-------------------|--------------------|--------------------|-----------------|-------------------|--------------------|
| Dairy products (milk, cream) | 3 | 3-4 | 3-4 | 3-4 | - | 3-4 |
| Dairy products (sour milk products) | 3 | 3-4 | 3-4 | 3-4 | - | 3-4 |
| Brewery products (beer, hops etc.) | 3 | 3-4 | 3-4 | 1-2 | 2-3 | 3-4 |
| Wine and yeast | 3 | 3-4 | 4 | 4 | 2-3 | 3-4 |
| Animal and vegetable fats: 100°C | 3 | 4 | 1–2 | 3 | 4 | 3-4 |
| Water and water solutions < 70°C | 3 | 4 | 4 | 3 | 2-4 | 3-4 |
| Hot water and steam < 130°C | 1 | 4 | 4 | 2 | - | 3-4 |
| Concentrated fruit juices and etheral oils < 100°C | 1 | - | 1 | 1 | 3 | 3-4 |
| Non-oxydising acids < 80°C | 1-2 | 2 | 3 | 1–2 | 2 | 3-4 |
| Oxydising acids < 80°C | - | 2 | 3 | 1 | 2 | 3-4 |
| Weak concentrate of lye < 100°C | 2 | 3-4 | 4 | 2 | 2 | 3-4 |
| Strong concentrate of lye < 100°C | 1 | 2-3 | 3 | 1 | 1 | 3-4 |
| Mineral oils < 110°C | 3 | 4 | - | - | 4 | 3-4 |
| Aliphatic carburetted hydrogen (hexane) | 3 | 3 | 1 | 1 | 4 | 3-4 |
| Aromatic carburetted hydrogen (benzole) | 1 | 2 | 1 | 1 | 3 | 3-4 |
| Alcohols | 1–3 | 2-3 | 2-3 | 3-4 | 3-4 | 3-4 |
| Ester and ketones | 1-2 | 1-2 | 1-2 | 1-2 | 3-4 | 3-4 |
| Ether | 1 | 2 | 1 | 1-3 | 3-4 | 3-4 |
| Methylene chloride | 1 | 2 | 1 | 2-3 | 3-4 | 3-4 |
| Ozone and atmospheric conditions | 1-2 | 3 | 4 | 4 | 3-4 | 3-4 |

International designation of flexible rubber materials according to ISO R 1629.

ISO = International standard.

Notes

| | Designation of flexible rubber materials | Abbreviation symbol |
|----|--|---------------------|
| 1) | Nitrile rubber | N |
| 2) | Hydrogenated actylonitrile rubber | Н |
| 3) | Ethylene propylene rubber | E |
| 4) | Silicone rubber | Q |
| 5) | Fluorinated rubber | F |
| 6) | Polytetraflour ethylene | |

Compliance and certification

We can provide documented and certified compliance with a broad spectrum of relevant international and local hygiene standards, worldwide. This helps you significantly reduce the engineering costs of setting up and operating standard-compliant processing plants around the world.

Please find below some examples of regulations, standards, and guidelines applicable to our products used in hygienic applications.

More information can be found in Instruction Manuals on alfalaval.com page.

For special requests please contact your local Alfa Laval organization.





The American Society of Mechanical Engineers Bioprocessing Equipment (ASME BPE) is the Bioprocess Equipment group of the ASME that provides engineers and quality control professionals a measurable way to specify and purchase equipment for the Biotechnology, Pharmaceutical and Personal Care Products industries. This page is intentionally left blank

Tank cleaning equipment

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| Static spray balls | 205 |

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Wall Mounted Cleaning Devices

Product leaflet

| PlusClean . PlusClean UltraPure . Free Rotating Retractor . Free Rotating Retractor UltraPure . | 14 19 24 29 |
|---|----------------------|
| Ordering leaflet PlusClean Free Rotating Retractor Free Rotating Retractor UltraPure | 34 36 37 |

Alfa Laval PlusClean®

Wall mounted cleaning nozzles

Introduction

Alfa Laval PlusClean[®] is a wall mounted cleaning nozzle designed for cleaning of shadow areas in tanks; e.g. below agitator blades and other tank internals. PlusClean is smoothly integrated into the tank wall. When activated during Cleaning-in-Place (CIP), PlusClean covers cleaning shadow areas with a high impact fan of cleaning media, giving the market's first guarantee of 100% impact cleaning coverage.

Application

There is a broad range of applications within hygiene-critical industries such as food, beverage, dairy and pharmaceutical industries, but likewise applications such as personal care, home care and less hygiene critical applications. PlusClean is the key to ensure high product yield by eliminating any risk of contamination. This is done by targeting cleaning media to the shadow zones for reinforced hygienic tank cleaning. PlusClean is optimal for installation in all tank types and tank sizes with highest hygienic tank cleaning requirements to ensure high product quality.

Benefits

- High product yield with 100% cleaning coverage guarantee
- Low cleaning media consumption
- Installed flush with the tank wall, allowing the unit to be used in tanks with frame type agitators
- Easy to install using the patented adjustable flange connection
- Hygienic design
- Option for actuator & ThinkTop control unit

Available versions:

- PlusClean media driven
- PlusClean air driven by a pneumatic actuator

Standard design

The PlusClean is available as standard with all wetted stainlesssteel components manufactured from AISI 316L. O-rings are made from FEP/SIL and EPDM. The choice of slot (spray pattern) can optimize spray impact length and flow rate at the desired pressure.



Certificates

2.2 material certificate, Q-doc applicable to product contact parts only.





Working Principle

PlusClean operates based on a spring activated piston and is available in media or pneumatic driven versions and can thus be activated from either the cleaning media or controlled air pressure. When activated, PlusClean sprays a high impact fan of cleaning media directly to the soiled area. Cleaning coverage is ensured through controlled and repeated rotation of the device, e.g. agitator blades, through the spray fan. When cleaning is completed the piston position is restored by the integrated spring mechanism and the cleaning device is securely closed and sealed off. If purging is needed, always operate with actuator. PlusClean operates perfectly together with the primary top mounted cleaning device, whether it is a static spray ball, rotary spray head or a rotary jet head type cleaning device.

TECHNICAL DATA

| Product wetted surface finish: | Ra 32 µin | |
|--------------------------------|---------------------------|---|
| Wetting distance: | Maximum 24.3 ft | |
| Impact cleaning distance: | Maximum effective 17.9 ft | |
| | | - |

| Pressure | | |
|---------------------------|-------------------------------|--|
| Working pressure: | 27.6 - 101.5 PSI | |
| Recommended CIP pressure: | 29.0 - 72.5 PSI | |
| Tank pressure range: | Media driven: -14.5 to 58 PSI | |
| | Air driven: -14.5 to 87 PSI | |



Offset Slot

Wide Center Slot

Narrow Center Slot

PHYSICAL DATA

| Materials (media contact parts) | | | | | | |
|---------------------------------|---------------|--|--|--|--|--|
| Components: | AISI 316L | | | | | |
| O-rings: | FEP/VMQ, EPDM | | | | | |
| Guide ring: | PTFE | | | | | |

| Temperature | | | |
|-------------------------------------|---|--|--|
| Maximum cleaning fluid temperature: | 203 °F | | |
| Maximum tank temperature: | 302 °F | | |
| | | | |
| Weight | | | |
| Moight | Media driven: 4.6 lbs | | |
| vveignt: | Pneumatic driven: 6 lbs | | |
| Connections | | | |
| Cleaning media connection: | Clamp connection: ASME BPE – L14AM-0.75 / DIN32676 Reihe A DN15 | | |
| Air connections for actuator: | ISO 288/ G 1/4" internal thread fitted as standard | | |

Mounting options

PlusClean has 2 types of weld plates: Adjustable weld plate and fixed weld plate.



Adjustable weld plate

Fixed weld plate

The adjustable weld plate has a curved surface on the tank side of the weld plate and allows adjusting the angle of the cleaning nozzle $\pm 5^{\circ}$ from the center along all 3 axes. It is drainable only when installed at an angle more than 30°. The adjustable weld plate should be used in applications where the PlusClean is installed on tank walls and tank bottoms with more than 30° inclination to horizontal.

The fixed weld plate only allows the device to rotate around Z-axis. It is drainable at all angles due to the flat top surface.



Documentation specification

Equipment Documentation includes:

- EN 10204 type 3.1 Material Inspection Certificate
- Note! Product contacted parts only!
- FDA Declaration of Conformity
- ADI Declaration (TSE)
- QC Declaration of Conformity

Q-doc

Performance data

Flow rate



Dimensions (inch)



Throw length



A = Offset slot B = Wide center slot C = Narrow center slot

- 1. Tank connection
- 2. Inlet connection for cleaning media: 3/4" Clamp
- 3. Alfa Laval PlusClean
- 4. Pneumatic Actuator

A-H see tables below

| Media c | lriven | | | | | | | | | |
|---------|--------|-----|---|-----|----|-----|-----------------------|------------------|-----|---------|
| Stroke | А | в | С | D | Е | F | G | | — н | Weight |
| | | | - | | | - | Adjustable weld plate | Fixed weld plate | | |
| 0.4 | NA | 4.8 | 2 | 5.2 | NA | 5.1 | 0.7 | 0.6 | 2.6 | 4.6 lbs |

Pneumatic driven

| Stroko | ۸ | D | c | Р | - | E | G | | Waight | |
|--------|-----|-----|----|-----|-----|-----|-----------------------|------------------|--------|--------|
| Stroke | ~ | а в | вс | D | - | r - | Adjustable weld plate | Fixed weld plate | - 11 | weight |
| 0.4 | 9.7 | 4.8 | 2 | 5.2 | 8.8 | 5.1 | 0.7 | 0.6 | 2.6 | 6 lbs |

Alfa Laval PlusClean® UltraPure

Wall mounted cleaning nozzles

Introduction

Alfa Laval PlusClean® UltraPure is a wall mounted cleaning nozzle designed for cleaning of shadow areas in tanks; e.g. below agitator blades and other tank internals. PlusClean UltraPure cleaning nozzle is smoothly integrated into the tank wall. When activated during Cleaning-in-Place (CIP), PlusClean UltraPure cover cleaning shadow areas with a high impact fan of cleaning media, giving the market's first guarantee of 100% impact cleaning coverage.

Application

Alfa Laval PlusClean UltraPure is engineered to meet sterile and aseptic process requirements in the biotechnology and pharmaceutical industries and is thus supplied with the comprehensive Alfa Laval Q-doc documentation package. PlusClean UltraPure cleaning nozzle is the key to ensure high product yield by eliminating any risk of contamination. This is done by targeting cleaning media to the shadow zones for reinforced hygienic tank cleaning. PlusClean UltraPure is optimal for installation in all tank types and tank sizes with highest hygienic tank cleaning requirements to ensure high product quality.

Benefits

- High product yield with 100% cleaning coverage guarantee
- Low cleaning media consumption
- Installed flush with the tank wall, allowing the unit to be used in tanks with frame type agitators
- Easy to install using the patented adjustable flange connection
- Hygienic design
- Option for actuator & ThinkTop
- Full traceability with Q-doc package

Available versions:

- PlusClean UltraPure media driven
- PlusClean UltraPure air driven by a pneumatic actuator

Standard design

The PlusClean UltraPure is available as standard with all wetted stainless-steel components manufactured from AISI 316L. O-rings are made from FEP/SIL and EPDM; both in compliance



with FDA regulation and USP Class VI. The choice of slot (spray pattern) can optimize spray impact length and flow rate at the desired pressure.

Certificates





Working Principle

PlusClean UltraPure operates based on a spring activated piston and is available in media or pneumatic driven versions and can thus be activated from either the cleaning media or controlled air pressure. When activated, PlusClean UltraPure sprays a high impact fan of cleaning media directly to the soiled area. Cleaning coverage is ensured through controlled and repeated rotation of the device, e.g. agitator blades, through the spray fan. When cleaning is completed the piston position is restored by the integrated spring mechanism and the cleaning device is securely closed and sealed off. If purging is needed, always operate with actuator. PlusClean UltraPure operates perfectly together with the primary top mounted cleaning device, whether it is a static spray ball, rotary spray head or a rotary jet head type cleaning device.

TECHNICAL DATA

| Product wetted surface finish: | Ra 15 µin | | |
|--------------------------------|--------------------------------|--|--|
| | Electropolished (ASME BPE SF4) | | |
| Wetting distance: | Maximum 24.3 ft | | |
| Impact cleaning distance: | Maximum effective 17.9 ft | | |
| | | | |

| Pressure | | | |
|---------------------------|-------------------------------|--|--|
| CIP working pressure: | 27.6 - 101.5 PSI | | |
| Recommended CIP pressure: | 29.0 - 72.5 PSI | | |
| | Media driven: -14.5 to 58 PSI | | |
| Tarik pressure range: | Air driven: –14.5 to 87 PSI | | |

Spray Pattern



Wide Center Slot

Offset Slot

PHYSICAL DATA

| Materials (media contact parts) | | | | |
|---------------------------------|---------------|--|--|--|
| Components: | AISI 316L | | | |
| O-rings: | FEP/VMQ, EPDM | | | |
| Guide ring: | PTFE | | | |

Narrow Center Slot

| Temperature | |
|-------------------------------------|--------|
| Maximum cleaning fluid temperature: | 203 °F |
| Maximum tank temperature: | 302 °F |

| Weight | |
|---------|-------------------------|
| Weight: | Media driven: 4.6 lbs |
| | Pneumatic driven: 6 lbs |

| Connections | |
|-------------------------------|---|
| Cleaning media connection: | Clamp connection: ASME BPE – L14AM-0.75 / DIN32676 Reihe A DN15 |
| Air connections for actuator: | ISO 288/ G 1/8" internal thread fitted as standard |

Mounting options

PlusClean UltraPure has 2 types of weld plates: Adjustable weld plate and fixed weld plate.



Figure 1.

Adjustable weld plate

Fixed weld plate

The adjustable weld plate has a curved surface on the tank side of the weld plate and allows adjusting the angle of the cleaning nozzle $\pm 5^{\circ}$ from the center along all 3 axes. It is drainable only when installed at an angle more than 30°. The adjustable weld plate should be used in applications where the PlusClean UltraPure is installed on tank walls and tank bottoms with more than 30° inclination to horizontal.

The fixed weld plate only allows the device to rotate around Z-axis. It is drainable at all angles due to the flat top surface.



Documentation specification

Q-doc

Equipment Documentation includes:

- EN 10204 type 3.1 Material Inspection Certificate Note! Product contacted parts only!
 - FDA Declaration of Conformity
- ADI Declaration (TSE)
- QC Declaration (TSL)
 QC Declaration of Conformity
- USP Class VI certificate

Performance data

Flow rate



Throw length ft



- - - Wetting

A = Offset slot B = Wide center slot C = Narrow center slot

Dimensions (inch)



1. Tank connection

2. Inlet connection for cleaning media: 3/4" Clamp

----- Impact cleaning

- 3. Alfa Laval PlusClean
- 4. Pneumatic Actuator

A-H see tables below

| Stroko | ^ | в | C | Р | E | F | G | | L | Woight |
|--------|----|-----|---|-----|----|-----|-----------------------|------------------|------|---------|
| STOKE | A | Б | U | D | - | F | Adjustable weld plate | Fixed weld plate | - 11 | weight |
| 0.4 | NA | 4.8 | 2 | 5.2 | NA | 5.1 | 0.7 | 0.6 | 2.6 | 4.6 lbs |

Pneumatic driven

| Stroko | ۸ | в | c | Р | - | E | G | | | Woight |
|--------|-----|-----|---|-----|-----|-----|-----------------------|------------------|------|--------|
| SHOKE | ~ | Б | U | D | - | F | Adjustable weld plate | Fixed weld plate | - 11 | weight |
| 0.4 | 9.7 | 4.8 | 2 | 5.2 | 8.8 | 5.1 | 0.7 | 0.6 | 2.6 | 6 lbs |

Alfa Laval Free Rotating Retractor

Wall-mounted cleaning device for ducts, tanks and other hard-to-clean vessels

Introduction

Safeguard product quality, prevent contamination, and meet hygienic processing standards with the Alfa Laval Free Rotating Retractor. This high-efficiency, retractable cleaning device prepares vessels for production quickly and economically. It removes residues from the interior surfaces of ducts, tanks, and other hard-to-clean confined spaces. Boost process uptime with this dynamic, resource-efficient retractable cleaning device.

Applications

The Free Rotating Retractor is a retractable spray device designed for dairy, food, beverage, home and personal care, and other industries where hygiene is critical. It provides 100% cleaning coverage of ducts, tanks, and processing vessels with hard-to-reach shadow areas. The device, combined with other Free Rotating Retractors, can be used as a stand-alone wallmounted cleaning device, or paired with an Alfa Laval ThinkTop sensing and control unit to monitor or regulate the opening and closing of the device. The interior surfaces of processing vessels are spotless after every CIP cycle.

Benefits

- Secure product quality with 100% cleaning coverage of ducts, tanks and other hygienic processing vessels
- Up to 35% savings in time, water and cleaning media compared to static spray ball systems
- Reduce total cost of ownership due to minimal cost and effort to install, operate and maintain the retractor
- Boost uptime and increase productivity with faster and resource-efficient CIP cycles
- Get fully automated operation when paired with Alfa Laval ThinkTop sensing and control units

Standard design

Based on the proven solutions of the Alfa Laval SSV valve and the SaniMidget SB series, versatile and modular, the Free Rotating Retractor consists of all AISI 316 stainless steel for wetted metal parts. All wetted parts have a surface finish of Ra 0.8. Wetted elastomers and polymers are food-compliant (FDA and EU regulations). Upon request, the Free Rotating Retractor can be supplied with the Alfa Laval Q-doc documentation



package, ensuring full traceability of the entire supply chain. The Q-doc includes 3.1 certificates for metal parts.

Certificates

• Q-Doc

2.2 material certificate, Q-doc applicable to product contact parts only.



Working principles

The Alfa Laval Free Rotating Retractor functions as a pneumatically open and spring-close seat valve to clean the interior surfaces of vessels that manufacture hygienic products. In the closed position, the installation forms a flush design with the vessel wall, and the spray head is not exposed to the product zone. Prior to cleaning, the spray head extends into the product area. It rotates between the two hydro bearings due to the reaction forces of the cleaning media expelled from the orifices in a swirling 310°-up spray pattern. In doing so, the device provides complete coverage of the vessel surfaces through vibrating impact and cascading flow of the cleaning media.



The actuator can remain extended during a draining or purging phase.

The device is completely self-cleaning except for the product-facing part of the plug. This surface is typically cleaned by pairing it with another tank cleaning device. When properly installed, the device is self-draining.

TECHNICAL DATA

| Temperature/pressure – process contact | | | |
|--|------------------------------------|--|--|
| Temperature range – liquid service | -10° C to 95° C (14° F to 284° F) | | |
| Temperature max. – steam/gas service | Max. 121° C (250° F) | | |
| Temperature max. – ambient | Max. 150° C (304° F) | | |
| Pressure range – liquid service | 1-3 bar (14.5 psi to 43.5 psi) | | |
| Pressure max. – liquid service | 5 bar (72.5 psi) | | |
| Pressure max. – steam/gas | Contact Alfa Laval for information | | |
| Pressure min. – vessel | Full Vacuum | | |
| <u> </u> | | | |
| Iemperature/pressure - actuator | | | |
| Temperature range | -10° C to 60° C (14° F to 140° F) | | |
| Pressure range - supply | 5-7 bar (72.5 psi to 101.5 psi) | | |
| Misc. | | | |
| Wetting radius (see performance data) | 900 mm (35.5 inch) | | |
| Cleaning radius (see performance data) | 800 mm (31.5 inch) | | |
| Lubrication – product contact | Cleaning media | | |
| Air supply connection 6 mm (0.24 inch) | | | |

PHYSICAL DATA

| AISI 316 |
|--------------------------------------|
| AISI 304, AISI 304L, AISI 302, Brass |
| EPDM |
| NBR, FPM |
| PEEK |
| lgildur, PP |
| |

| Surface roughness | |
|--|----------------------|
| External surface finish | Bead blasted |
| Internal surface finish – cleaning media | Ra 0.8 µm / Ra 32 µi |
| Internal surface finish - product | Ra 0.8 µm / Ra 32 µi |

| Surface roughness | |
|--|-----------------------------|
| External surface finish | Bead blasted |
| Internal surface finish – cleaning media | Ra 0.8 µm / Ra 32 µi |
| Internal surface finish - product | Ra 0.38 µm EP / Ra 15 µi EP |

Flow rate



Throw length



Wetting distance mm / inch

| Pressure | A | В | С | D | | |
|----------|------------|------------|------------|------------|--|--|
| 2 bar | 900 / 35.5 | 3300 / 130 | 4000 / 158 | 4800 / 189 | | |

Cleaning distance mm / inch

| Pressure | А | В | С | D | | |
|----------|------------|---|---|---|--|--|
| 2 bar | 800 / 31.5 | | | | | |



Throw lengths are measured as horizontal throw length. Effective throw length varies depending on substance to be removed, cleaning procedure and agent. Throw length distance of the machine installed vertically at the top to the circular duct. Along the top wall, throw lengths are smallest. Further down the side of the circular duct, the throw length increases.

Dimensions



| Tank connection | Inlet connection | Dimension mm / inch | | | | Weight | |
|---------------------------|------------------|---------------------|---------------|-------------|-------------|-------------|------------|
| F | G | Α | В | С | D | E | Kg / lb |
| 3 inch RJT | | | 365.4 / 14.39 | 48.4 / 1.91 | 26.0 / 1.02 | | 5.3 / 11.7 |
| DN80 Clamp ¹ | 1 inch Clamp | 85 / 3.3 | 361.8 / 14.24 | 44.9 / 1.77 | 29.5 / 1.16 | 71.5 / 2.81 | 4.7 / 10.4 |
| 3 inch Clamp ² | | | 368.4 / 14.50 | 51.4 / 2.02 | 23.0 / 0.91 | | 4.5 / 10.0 |
| 1 DIN 11866 | | • | | | 1 | : | |

² ISO 2852



| Tank connection | Inlet connection | Dimension mm / inch Weight | | | | Weight | |
|---------------------------|------------------|----------------------------|-------------|-----------|-------------|-------------|-----------|
| F | G | А | В | С | D | E | Kg / lb |
| 2 inch Clamp ¹ | 1 inch Clamp | 85 / 3.3 | 361 / 14.21 | 44 / 1.73 | 30.5 / 1.20 | 71.5 / 2.81 | 4.0 / 8.8 |
| ¹ ISO 2852 | | | | | | | |

Qualification Documentation

Documentation specification

Q-doc

- Equipment Documentation includes:
- EN 1935/2004 DoC
- EN 10204 type 3.1 inspection Certificate and DoC
- FDA DoC
- GMP EC 2023/2006 DoC
- EU 10/2011 DoC
- ADI DoC
- QC DoC

Alfa Laval Free Rotating Retractor UltraPure

Wall-mounted cleaning device for high-purity ducts, tanks and other hard-to-clean vessels

Introduction

When high-purity pharmaceutical processing is a must, select the Alfa Laval Free Rotating Retractor UltraPure. This wallmounted cleaning device lets manufacturers spend less time cleaning and more time producing. Lift uptime and productivity with cleaner ducts and tanks, especially in those hard-to-reach shadow areas. This dynamic, resource-efficient, retractable cleaning device removes contaminants from the interior surfaces of processing vessels while reducing the total cost of ownership.

Applications

The Free Rotating Retractor UltraPure provides the highest levels of hygiene for high-purity products manufactured in the biotechnology and pharmaceutical industries. It provides 100% cleaning coverage of ducts, tanks, and processing vessels with hard-to-reach shadow areas. The device, combined with other Free Rotating Retractors, can be used as a stand-alone wallmounted cleaning device, or paired with an Alfa Laval ThinkTop sensing and control unit to monitor or regulate the opening and closing of the device. The interior surfaces of processing vessels are spotless after every CIP cycle.

Benefits

- Up to 35% savings in time, water and cleaning media compared to static spray ball systems
- Reduce total cost of ownership due to minimal cost and effort to install, operate and maintain the retractor
- Lift uptime and productivity with faster and resource-efficient CIP cycles
- Electropolished product contact surface with roughness less than Ra 0.38
- Fully automated operation when paired with an Alfa Laval ThinkTop sensing and control unit

Standard design

Based on the proven solutions of the Alfa Laval SSV valve and the SaniMidget SB series, versatile and modular, the Free Rotating Retractor UltraPure consists of all AISI 316L stainlesssteel for product-wetted metal parts. Process-wetted parts have a surface finish of Ra 0.8 and product-wetted metal parts are electropolished with a surface finish of Ra 0.38. Product-wetted elastomers and polymers are food-compliant (FDA and EU



regulations) and compliant with pharmaceutical standards (USP 87 and 88 Class VI or ISO 10993-5 and ISO 10993-6, -10, -11).

The Free Rotating Retractor UltraPure comes with the Alfa Laval Q-doc documentation package, ensuring full traceability of the entire supply chain. The Q-doc includes 3.1 certificates for metal parts.

Certificates

• Q-Doc

2.2 material certificate, Q-doc applicable to product contact parts only.



Working principles

The Alfa Laval Free Rotating Retractor UltraPure functions as a pneumatically open and spring-close seat valve to clean the interior surfaces of vessels used for the manufacture of high-purity products. In the closed position, the installation forms a flush design with the vessel wall, and the spray head is not exposed to the product zone. Prior to cleaning, the spray head extends into the product area. It rotates between the two hydro bearings due to the reaction forces of the cleaning media expelled from the orifices in a swirling 310°-up spray pattern. In doing so, the device provides complete coverage of the vessel surfaces through vibrating impact and cascading flow of the cleaning media.



The actuator can remain extended during a draining or purging phase.

The device is completely self-cleaning except for the product-facing part of the plug. This surface is typically cleaned by pairing it with another tank cleaning device. When properly installed, the device is self-draining.

TECHNICAL DATA

| Temperature/pressure – process contact | |
|--|------------------------------------|
| Temperature range – liquid service | -10° C to 95° C (14° F to 284° F) |
| Temperature max. – steam/gas service | Max. 121° C (250° F) |
| Temperature max. – ambient | Max. 150° C (304° F) |
| Pressure range – liquid service | 1-3 bar (14.5 psi to 43.5 psi) |
| Pressure max. – liquid service | 5 bar (72.5 psi) |
| Pressure max. – steam/gas | Contact Alfa Laval for information |
| Pressure min. – vessel | Full Vacuum |

| Temperature/pressure – actuator | |
|---------------------------------|-----------------------------------|
| Temperature range | -10° C to 60° C (14° F to 140° F) |
| Pressure range - supply | 5-7 bar (72.5 psi to 101.5 psi) |

| Misc. | |
|--|--------------------|
| Wetting radius (see performance data) | 900 mm (35.5 inch) |
| Cleaning radius (see performance data) | 800 mm (31.5 inch) |
| Lubrication – product contact | Cleaning media |
| Air supply connection | 6 mm (0.24 inch) |

PHYSICAL DATA

| Materials | |
|--|--------------------------------------|
| Steel parts – product wetted | AISI 316 |
| Steel parts – non-product wetted | AISI 304, AISI 304L, AISI 302, Brass |
| Seal parts – product wetted | EPDM |
| Seal parts – non-product wetted exposed | NBR, FPM |
| Polymer parts – product wetted | PEEK |
| Polymer parts – non-product wetted exposed | lgildur, PP |

| Surface roughness | |
|--|----------------------|
| External surface finish | Bead blasted |
| Internal surface finish – cleaning media | Ra 0.8 µm / Ra 32 µi |
| Internal surface finish - product | Ra 0.8 µm / Ra 32 µi |

Surface roughness

| External surface finish | Bead blasted |
|--|-----------------------------|
| Internal surface finish – cleaning media | Ra 0.8 µm / Ra 32 µi |
| Internal surface finish - product | Ra 0.38 µm EP / Ra 15 µi EP |

Flow rate



Throw length



Wetting distance mm / inch

| Pressure | A | В | С | D |
|----------|------------|------------|------------|------------|
| 2 bar | 900 / 35.5 | 3300 / 130 | 4000 / 158 | 4800 / 189 |

| Cleaning distance mm / inch | | | | | | | | |
|-----------------------------|------------|---|---|---|--|--|--|--|
| Pressure | A | В | С | D | | | | |
| 2 bar | 800 / 31.5 | | | | | | | |

→

Throw lengths are measured as horizontal throw length. Effective throw length varies depending on substance to be removed, cleaning procedure and agent. Throw length distance of the machine installed vertically at the top to the circular duct. Along the top wall, throw lengths are smallest. Further down the side of the circular duct, the throw length increases.

Dimensions



| Tank connection | Inlet connection | Dimension mm / inch | | | | | Weight |
|---------------------------|------------------|---------------------|---------------|-------------|-------------|-------------|------------|
| F | G | Α | В | С | D | E | Kg / lb |
| 3 inch RJT | 1 inch Clamp | 85 / 3.3 | 365.4 / 14.39 | 48.4 / 1.91 | 26.0 / 1.02 | 71.5 / 2.81 | 5.3 / 11.7 |
| DN80 Clamp ¹ | | | 361.8 / 14.24 | 44.9 / 1.77 | 29.5 / 1.16 | | 4.7 / 10.4 |
| 3 inch Clamp ² | | | 368.4 / 14.50 | 51.4 / 2.02 | 23.0 / 0.91 | | 4.5 / 10.0 |

¹ DIN 11866

² ISO 2852



| Tank connection | Inlet connection | Dimension mm / inch | | | | | |
|---------------------------|------------------|---------------------|-------------|-----------|-------------|-------------|-----------|
| F | G | Α | В | С | D | E | Kg / lb |
| 2 inch Clamp ¹ | 1 inch Clamp | 85 / 3.3 | 361 / 14.21 | 44 / 1.73 | 30.5 / 1.20 | 71.5 / 2.81 | 4.0 / 8.8 |
| ¹ ISO 2852 | | | | | | | |

Qualification Documentation

Documentation specification

Q-doc

- Equipment Documentation includes:
 - EN 1935/2004 DoC
 - EN 10204 type 3.1 inspection Certificate and DoC
 - FDA DoC
- GMP EC 2023/2006 DoC
 - EU 10/2011 DoC
 - ADI DoC
 - QC DoC
 - USP 87 and 88 Class VI or ISO 10993-5 and ISO 10993-6, 10, 11

ALSIS Code: 5485, 5546, 5713

| Item no. | Inlet connection | Description | |
|--|---|--|----------------------|
| | | | Adjustable PlusClean |
| 9618291484 9618291478 9618291471 9618291486 9618291485 9618291487 | ASME BPE ASME BPE ASME BPE DIN DIN DIN | PlusClean 22° Offset PlusClean 27° Center PlusClean 72° Center PlusClean 22° Offset PlusClean 27° Center PlusClean 72° Center | Adjustable PlusClean |
| | | | 8000-0661 |
| | | | Blind Cap |
| 8010025663 | | Blind cap tool kit for adjustable weld plate, EPDM | |
| 8010025752 | | Blind cap tool kit for fixed weld plate, EPDM Includes: blindcap, adaptor ring, 2 O-rings | 800-0663 |
| | | | Fixed PlusClean |
| 9618291532 9618291508 9618291479 9618291525 9618291480 9618291473 | ASME BPE ASME BPE DIN DIN DIN | PlusClean 22° Offset PlusClean 72° Center PlusClean 27° Center PlusClean 22° Offset PlusClean 27° Center PlusClean 72° Center | 800-0661 |
| | | | Heat Sink |
| 8010025445 8010025446 | | Heat sink kit for adjustable weld plate Heat sink kit for fixed weld plate | 8000-0664 |

In Anytime configurator the PlusClean can be configured with following options: Elastomer: EPDM or FPM. Surface Finish: Standard or UltraPure. Actuator: Media activated, Air activated, or Air activated with ThinkTop. Documentation: 2.2 and Q-Doc.

ALSIS Code: 5485, 5546, 5713

| ltem no. | Inlet connection | Description | |
|------------|------------------|--|------------|
| | | | |
| | | | Weld Plate |
| 8010025780 | | Weld plate kit for Adjustable PlusClean Includes: weld plate, 2 brackets, 6 bolts/washers, Adaptor ring and O-rings are delivered together with the actual PlusClean | |
| 8010025804 | | Weld plate kit for Fixed PlusClean Includes: weld plate, 2 brackets, 6 bolts/washers, Adaptor ring and O-rings are delivered together with the actual PlusClean | 800-062 |

In Anytime configurator the PlusClean can be configured with following options: Elastomer: EPDM or FPM. Surface Finish: Standard or UltraPure. Actuator: Media activated, Air activated, or Air activated with ThinkTop. Documentation: 2.2 and Q-Doc.

ALSIS Code: 5497

Gasket material: EPDM

| ltem no. | Tank connection standard | Tank connection size nom | n Dimens | | | Dimensions (mm) | | |
|---------------|--------------------------|--------------------------|----------|----------|------|-----------------|------|--------------|
| | | | A | B closed | С | D closed | Е | |
| | | | | | | | | Clamp insert |
| 8010032561 | DIN 11866 | DN80 | 85 | 365 | 48.4 | 26 | 71.5 | в |
| 8010032562 | ISO 2852 | 3inch | 85 | 365 | 48.4 | 26 | 71.5 | |
| 8010032920 | ISO 2852 | 3inch | 85 | 365 | 48.4 | 26 | 71.5 | |
| 8100032919 | DIN 11866 | DN80 | 85 | 365 | 48.4 | 26 | 71.5 | < |
| | | | | | | | | |
| | | | | | | | | Clamp on |
| 8010032435 | ISO 2852 | 2inch | 85 | 361 | 44 | 30.5 | 71.5 | в |
| 8010032918 | ISO 2852 | 2inch | 85 | 361 | 44 | 30.5 | 71.5 | |
| | | | | | | | | |
| Thread insert | | | | | | | | |
| 8010030789 | RJT | 3inch | 85 | 365 | 48.4 | 26 | 71.5 | |
| 8010032917 | RJT | 3inch | 85 | 365 | 48.4 | 26 | 71.5 | |
| | | | | | | | | |

For more specifications please see the product leaflet.
ALSIS Code: 5497

Gasket material: EPDM

| Item no. | Tank connection standard | Tank connection size nom | | Dimensions (mm) | | | | |
|------------|--------------------------|--------------------------|----|-----------------|------|----------|------|---------------|
| | | | A | B closed | с | D closed | Е | |
| | | | | | | | | Clamp insert |
| 8010032927 | DIN 11866 | DN80 | 85 | 365 | 48.4 | 26 | 71.5 | в |
| 8010032928 | ISO 2852 | 3inch | 85 | 365 | 48.4 | 26 | 71.5 | G C A |
| | | | | | | | | |
| | | | | | | | | Clamp on |
| 8010032926 | ISO 2852 | 2inch | 85 | 361 | 44 | 30.5 | 71.5 | |
| | | | | | | | | Thread insert |
| 8010032925 | RJT | 3inch | 85 | 365 | 48.4 | 26 | 71.5 | |

For more specifications please see the product leaflet.

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Rotary jet heads

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Rotary jet heads

Ordering leaflet

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Alfa Laval GJ A2 Rotary jet heads



Introduction

The Alfa Laval GJ A2 is a rotary jet head tank cleaning machine for use in hygienic environments. Built to clean tanks from 132-396 US gallon it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern. The GJ A2 minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Applications

The Alfa Laval GJ A2 is designed for the removal of residues from hygienic tanks across a broad range of industries, such as the dairy, brewery, beverage, food, and personal care industries.

Due to its slim design, the Alfa Laval GJ A2 is ideal to retrofit spray balls, thereby reducing Cleaning-in-Place (CIP) costs and cleaning time. Benefits

60% faster cleaning = more time for production

Saves up to 70% of your cleaning cost

High-impact cleaning in a 360° repeatable cleaning pattern

Cleaning process can be validated using Alfa Laval Rotacheck

Slim design makes it possible to insert through small tank inlet openings

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Certificate

2.1 material certificate

Working principle

The high-impact jet stream from the rotary jet head covers the entire surface 360° of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached.

Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



TECHNICAL DATA

| Lubricant: | Self-lubricating | | | |
|---------------------------------------|--------------------------------|--|--|--|
| Max. throw length: | 12 - 14 ft | | | |
| Pressure | | | | |
| Working pressure: | 40 - 200 PSI | | | |
| Recommended pressure: | 50 - 150 PSI | | | |
| PHYSICAL DATA | | | | |
| Materials | | | | |
| 316L, PPS, PTFE, EPDM1 (FKM and FFKM) | | | | |
| 1 FDA compliance 21CFR§177 | | | | |
| Temperature | | | | |
| Max. working temperature: | 203 °F | | | |
| Max. ambient temperature: | 284 °F | | | |
| Weight | | | | |
| Weight: | 5 lbs | | | |
| Finish | | | | |
| Surface finish: | Ra 32 µin | | | |
| Connections | | | | |
| Standard thread: | 1" ISO 2852 Clamp | | | |
| Available option: | 3/4" NPT Female Thread | | | |
| | 3/4" Rp Female Thread | | | |
| | ODØ38,1/11/2" ISO 2037 Weld-on | | | |
| | | | | |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual. Flow Rate (2 nozzle)





Flow Rate (4 nozzle)



Impact Throw Length (4 nozzle)





| Е | |
|-----|--|
| 1.2 | |

F 1.9 Н 2.4

G 1.9

Alfa Laval TZ-89

Rotary jet heads

Introduction

The Alfa Laval TZ-89 is a rotary jet head tank cleaning machine for hygienic environments. Built to clean tanks with capacities from 1321-5283 US gallons, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The TZ-89 minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Applications

The Alfa Laval TZ-89 is designed for the removal of the toughest residues from hygienic tanks across a broad range of industries, such as the dairy, food, beverage, brewery, and personal care industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. Due to its slim design, it is ideal to retrofit spray balls, thereby reducing Cleaning-in-Place (CIP) costs and cleaning time.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries.

An alternative that offers performance similar to the Alfa Laval TZ-89 is the Alfa Laval SaniJet 20 for applications that require 3.1. material certification, ATEX certification, and the Alfa Laval Q-doc documentation package.



Working principle

The high-impact jet stream from the Alfa Laval TZ-89 rotary jet head is designed to cover the inside of the tank in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

First cycle

Full pattern

Certificates

2.1 material certificate



TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|---------------------------|--|
| | |
| Standard Surface finish | |
| Product contact parts: | Ra 39 µin |
| | |
| Throw length | |
| Max. throw length: | 13 - 23 ft |
| Impact throw length: | 8 - 13 ft |
| | |
| Pressure | |
| Working pressure: | 30 - 100 PSI |
| Recommended pressure: | 72 - 94 PSI |
| | |
| | |
| Materials: | 316L (UNS S61603), Duplex steel (UNS N31803), PTFE, PEEK, FEP/silicone |
| Temperature | |
| Max. working temperature: | 203 °F |
| Max, ambient temperature: | 284 °F |

| Weight | |
|--------------------|---|
| Weight: | 12 - 18.7 lbs |
| | |
| Connections | |
| Inlet connections: | Thread: 3/4" Rp (BSP) or NPT, male or Clamp: 1" ISO 2852 |
| Tank connection: | Flange: 50 DN6 DIN 2501, or 3" ANSI B 16.5 or Clamp: 3" or 4" ISO2852 |

Caution

Avoid hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, it is recommended to place a filter in the supply line.



Nozzles inch A = 4 x \emptyset 0.16 B = 2 x \emptyset 0.1

Cleaning Time, Complete Pattern

Pattern time



Nozzles inch A = 4 x \emptyset 0.16 B = 2 x \emptyset 0.1



Nozzles inch A = 4 x \emptyset 0.16 B = 2 x \emptyset 0.1

Dimensions (inch)



A: Clamp 1" ISO, B: Thread 3/4" Rp (BSP) / NPT, C: Clamp 3" ISO

| F | G-DPL | Н | J | К | L | М |
|------|----------------------|-----------------------|-----|-----|-----|-------|
| 250 | Min. 62 | Max. 96 | 100 | 060 | 070 | 670.5 |
| 350 | Max. 288 | Min. 254 | 190 | 009 | 012 | 019.5 |
| 500 | Min. 62 | Max. 438 | 100 | 060 | (7) | Ø70 5 |
| 500 | Max. 246 | Min. 254 | 190 | 069 | 012 | 079.5 |
| 750 | Min. 62 | Max. 688 | 100 | 060 | (7) | Ø70 5 |
| 750 | Max. 496 | Min. 254 | 190 | 009 | WIZ | 079.5 |
| 1020 | Min. 62 | Max. 958 | 100 | 060 | (7) | Ø70 5 |
| | Max. 766 | Min. 254 | 190 | 009 | 012 | 079.5 |
| 1070 | Min. 62 | Max. 1208 | 100 | 060 | (7) | Ø70 5 |
| 1270 | Max. 1016 | Min. 254 | 190 | 009 | 012 | 079.5 |
| 1500 | Min. 62 | Max. 1438 | 100 | 060 | 070 | 070 F |
| | Max. 1246 | Min. 254 | 190 | 009 | 012 | 079.5 |
| 1500 | Min. 62 Max. 1246 | Max. 1438 Min. 254 | | Ø69 | Ø72 | Ø79.5 |

TRAX simulation tool

TRAX is a unique software that simulates how the Toftejorg TZ-89 performs in a specific tank or vessel. The simulation gives information on wetting intensity, pattern mesh width and cleaning jet velocity. This information is used to determine the best location of the tank cleaning machine and the correct combination of flow, time and pressure to implement.

A TRAX demo containing different cleaning simulations covering a variety of applications can be used as reference and documentation for tank cleaning applications. A TRAX simulation is free and available upon request.

Wetting Intensity



D2 H3, TZ-89 4x Ø0.16 inch, time 2.8 min



D2 H3, TZ-89 4 x Ø0.16 inch, time 11.1 min

Alfa Laval GJ A6

Rotary jet heads

Introduction

The Alfa Laval GJ A6 is a rotary jet head tank cleaning machine for use in hygienic environments. Built to clean tanks from 6-20 feet in diameter and up to 20 feet tall, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The GJ A6 minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Applications

The Alfa Laval GJ A6 is designed for the removal of the toughest residues from hygienic tanks across a broad range of industries, such as the dairy, brewery, beverage, food, and personal care industries.

Due to its slim design, the GJ A6 is ideal to retrofit spray balls, thereby reducing Cleaning-in-Place (CIP) costs and cleaning time.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck
- Slim design makes it possible to insert through small tank inlet openings

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries.

An alternative that offers performance similar to the Alfa Laval GJ A6 is the Alfa Laval SaniJet 20, which offers a more hygienic design and an electropolished Ra 0.5 surface finish. The SaniJet 20 is ideal for applications that require 3.1 material certification, ATEX certification, and smooth qualification and validation



processes through the Alfa Laval Q-doc documentation package.

Certificate

2.1 material certificate

Working principle

The high-impact jet stream from the rotary jet head covers the entire surface 360° of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached.

Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



TECHNICAL DATA

| Lubricant: | Lubricated with cleaning fluid |
|---|--|
| | |
| Throw length | |
| Max. throw length: | 6-20 ft |
| | |
| Pressure | |
| Working pressure: | 30-150+ PSI |
| Recommended pressure: | 60-150 PSI |
| | |
| PHYSICAL DATA | |
| Materials | |
| 1 4404 (316L) PEEK EPDM ¹ (EKM and EEKM) PPS | |
| | |
| + FDA compliance 21CFR§177 | |
| | |
| Temperature | |
| Max. working temperature: | 203 °F |
| Max. ambient temperature: | 284 °F |
| | |
| Weight | |
| Weight | 4 lbs |
| | |
| Surface finish | |
| Surface finish: | 32 μin |
| | |
| Connections | |
| Connections | |
| Standard Intel Connection: | DN05 Office and DNN d1050 and res 1 |
| | |
| Available option: | 114" A SME RDE Mold on |
| | 172 ADMIL DE E WEIU-UIT 2/4" ENIDT throad with external 1" male cambook |
| | 5/4 THET UTRAU WITT EXTERNAL T THATE CATHOOK |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Pressure Flow – 2 Nozzles















Flow Rate Cycle Time



Dimensions (inch)





→

NOTE *: 1" R-CLIP COLLAR OR 1-1/2" BUTT WELD

| А | В | С | D | E | F | G |
|------|------|-----|------|------|------|------|
| 8.75 | 6.19 | 2.1 | 1.18 | 2.67 | 2.72 | 3.64 |

Alfa Laval SaniJet 20

Rotary jet heads

Introduction

The Alfa Laval SaniJet 20 is a rotary jet head tank cleaning machine for hygienic environments. Built to clean tanks with capacities from 1321-7925 USG it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The SaniJet 20 minimizes the consumption of water, and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Applications

The Alfa Laval SaniJet 20 is designed for the removal of the toughest residues from hygienic tanks across a broad range of industries, such as in yeast propagation plants and in the food and beverage industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries. An alternative that offers performance similar to the Alfa Laval SaniJet 20 is the Alfa Laval SaniJet 20 UltraPure for hygienic applications that require full traceability of product-contacted parts and smooth qualification and validation processes through the Alfa Laval Q-doc documentation package.

Certificates

2.2 material certificate, Q-doc and ATEX.









Working principle

The high-impact jet stream from the rotary jet head covers the entire surface 360° of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached.

Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



TECHNICAL DATA

| Self-lubricating with the cleaning fluid |
|--|
| Must NOT be operated non-lubricated |
| |
| |
| Ra 32 µin |
| |
| |
| 5 - 13 ft |
| |
| |
| 4" Clamp w. rotacheck |
| 3" clamp - rotacheck N/A |
| |
| |
| 45 - 185 PSI |
| 72 - 116 PSI |
| |
| |
| 1.97 μ inch |
| 41°F Must NOT be operated non-lubricated. MUST be lubricated |
| 87 PSI |
| 1.59 gallon/sec. (28.77 yard ³ /h) |
| 3 - 14 RPM |
| 4 - 18 min. (adjustable) |
| |

PHYSICAL DATA

| Materials | |
|---|--|
| 316L (UNS S31603), PEEK ¹ , Titanium Ti-GL | |
| Sealing: | EPDM ¹ (standard), FPM ¹ FFKM ¹ |
| ¹ FDA compliance 21CFR§177 | |
| | |

| Temperature | | | | | |
|---------------------------|--------|--|--|--|--|
| Max. working temperature: | 194 °F | | | | |
| Max. ambient temperature: | 284 °F | | | | |

| Weight | |
|-----------------------|-------------|
| Media-driven machine: | 24 - 40 lbs |
| Air-driven machine: | 26 - 42 lbs |

| Connections | | |
|-------------------|---------------------------------|--|
| Inlet connection: | Clamp: 1" ISO 2852 | |
| Tank connection: | Clamp: 4" ISO 2852 | |
| Tank connection: | Clamp: 3" ¹ ISO 2852 | |
| | | |

¹ Note! 3" Tank connection has no possibility of integrated rotacheck.

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Options

- Electronic rotation sensor to verify 3D coverage
- Improved surface finish
- 3.1 certification for metallic parts by request
- With FFKM or FPM seal ring
- ATEX

Qualification Documentation

| Documentation | specification |
|---------------|--|
| | Equipment Documentation includes: |
| | • EN 1935/2004 DoC |
| | EN 10204 type 3.1 inspection Certificate and DoC |
| | FDA DoC |
| Q-doc | • GMP EC 2023/2006 DoC |
| | • EU 10/2011 DoC |
| | ADI DoC |
| | QC DoC |
| | |
| | ATEX approved machine for use in explosive atmospheres |
| | Media/Air driven: |
| | Cleaning unit: |
| | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU |
| | ll 1G Ex h llC 185 °F 347 °F Ga |
| ATEX | II 1D Ex h IIIC T185 °F T284 °F Da |
| | Air driven: |
| | Air motor unit: |
| | Catagory 2 for installation in zone 1/21 in accordance with Directive 2014/34/EU |
| | II 2G Ex h IIC T4 Ga |
| | II 2D Ex h IIIC T135 °F Da |
| | |





Recommended operating pressure 72.5 - 116 PSI

A = 4 x Ø0.17" B = 2 x Ø0.15" HS D = 2 x Ø0.08" C = 2 x Ø0.15" LS

Impact Throw Length, Media Driven





Cleaning Time, Complete Pattern, Media driven



A = 4 x Ø0.17" B = 2 x Ø0.15" LS C = 2 x Ø0.15" HS D = 2 x Ø0.08"

Impact Throw Length, Air Driven



Inlet pressure

A = (5 rpm) 4 x Ø0.17" B = (5 rpm) 2 x Ø0.15" C = (16 rpm) 4 x Ø0.17"

D = (5 rpm) 2 x Ø0.08" E = (16 rpm) 2 x Ø0.15" F = (16 rpm) 2 x Ø0.08"

Dimensions (inch) Media Driven



| A | В | С | D | Е | F | G | Н | I | J | К |
|--|------|--|------|------|------|-------|-------|------|------|------|
| 21.14 - 27.05 - 34.92 - 46.73 - 54.61 - 66.42 | 1.22 | 13.78 - 19.68 - 27.56 - 39.37 - 47.24 - 59.05 | 6.19 | 5.20 | 6.77 | Ø4.69 | Ø2.72 | 4.43 | 0.91 | 4.69 |

Air Driven





| Α | В | С | D | E | F | G | н | I | J | К | L |
|---------------------------------|------|---------------------------------|------|------|-------|-------|------|---------------|------|------|------|
| 20.59 - 26.50 - 34.37 - 46.18 - | 1.00 | 14.17 - 19.68 - 27.56 - 39.37 - | 5 50 | 4.61 | 12.20 | Ø4 60 | 6.61 | <i>0</i> 0 70 | 5 10 | 0.76 | 0.77 |
| 54.17 - 65.87 | 1.22 | 47.24 - 59.05 | 0.09 | 4.01 | 13.39 | 04.09 | 0.01 | 02.12 | 0.12 | 2.70 | 0.77 |

Alfa Laval GJ PF FT

Rotary jet heads

Introduction

The Alfa Laval GJ PF FT is a rotary jet head tank cleaning machine for hygienic environments. Designed to clean tanks with capacities from 3963-39626 US gallons, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The GJ PF FT minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Applications

The Alfa Laval GJ PF FT is designed for the removal of the toughest residues from hygienic tanks across a broad range of industries, such as the dairy, brewery, distillery, beverage, food, pharmaceutical, and personal care industries.

Due to its slim design, the GJ PF FT is ideal to retrofit spray balls, thereby reducing Cleaning-in-Place costs and cleaning time.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck
- Slim design makes it possible to insert through small tank inlet openings

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries. An alternative that offers performance similar to the Alfa Laval GJ PF FT is the Alfa Laval TJ20G, which offers a more hygienic design. The TJ20G is ideal for applications that require material traceability 3.1 material certification, ATEX certification, and smooth qualification and



validation processes through the Alfa Laval Q-doc documentation package.

Certificate

2.1 material certificate



Working principle

The high-impact jet stream from the rotary jet head covers the entire surface 360° of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached.

Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|--------------------|--|
| Max. throw length: | 45-65 ft |
| | |
| Pressure | |
| | |
| Working pressure: | 40 - 400+ PSI |

50 - 300 PSI

PHYSICAL DATA

Recommended pressure:

| Materials | |
|----------------------------|---|
| | 316L, PPS, PTFE, EPDM ¹ (FKM and FFKM available) |
| 1 FDA compliance 21CFR§177 | |
| | |
| Temperature | |
| Max. working temperature: | 195 °F |
| Max. ambient temperature: | 284 °F |
| | |
| | |
| Weight: | 10 lbs |
| | |
| Finish | |
| Surface finish: | 32 Ra |
| | |
| Connections | |
| Standard thread: | 1½" US/IDØ38,4 Clip-on |
| Available option: | 11/2" ISO 2852 Clamp |
| | 11/2" NPT female Thread |
| | DN40 Clip-on DIN 11850 range 1 |
| | DN40 Clip-on DIN 11850 range 2 |
| | ODØ38,1/11/2" ISO 2037 Weld-on |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Flow Rate

2-nozzle



4-nozzle





Impact



Custom inlets available. Contact your local Alfa Laval representative for details.

Cleaning Time







Figure 1. 2-nozzle



G F н Figure 2. 4-nozzle



G , H F Figure 3. Low-profile

Т

2-nozzle А в С D Е F G н Т 10.70 8.01 6.88 1.73 3.69 6.90 7.95 3.83 5.05



NOTE 1: 1-1/2" FNPT/2" CAMLOCK OR 1-1/2" BSP/2" CAMLOCK

4-nozzle

| А | В | С | D | E | F | G | н | I |
|-------|------|------|------|------|------|------|------|------|
| 10.70 | 8.01 | 6.88 | 1.73 | 3.69 | 6.90 | 7.95 | 5.29 | 6.31 |



NOTE 1: 1-1/2" FNPT/2" CAMLOCK OR 1-1/2" BSP/2" CAMLOCK

Low-profile version

| | А | В | С | D | E | F | G | Н | I |
|----|-------|------|------|------|------|------|------|------|------|
| in | 10.70 | 8.01 | 2.98 | 1.64 | 3.69 | 3.82 | 5.05 | 3.82 | 5.05 |

| - | |
|---|--|
| | |
| | |
| | |

NOTE 1: 1-1/2" FNPT/2" CAMLOCK OR 1-1/2" BSP/2" CAMLOCK

Alfa Laval TJ20G

Rotary jet heads

Introduction

The Alfa Laval TJ20G is a rotary jet head tank cleaning machine for hygienic environments. Built to clean tanks with capacities from 3963-39626 USGit combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The TJ20G minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval TJ20G is designed for the removal of the toughest residues from hygienic tanks across a broad range of industries, such as the dairy, food, brewery, beverage, distillery¹, pharmaceutical, and personal care industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. A special version of the Alfa Laval TJ20G is available for distillery applications where larger particles in the cleaning fluid can pass though without damaging the machine.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries. An alternative that offers performance similar to the Alfa Laval TJ20G is the Alfa Laval GJ PF FT for hygienic applications that require a small tank inlet opening.

Working principle

The high-impact jet stream from the Alfa Laval TJ20G rotary jet head is designed to cover the entire surface of the tank if IBC



interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface.

The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.

¹Distillery version can handle re-circulation of larger particles in the cleaning liquid.

Certificates

2.2 material certificate, Q-doc, ATEX







TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|--------------------------|---|
| Standard Surface finish: | Exterior surface finish Ra 32 µin |
| Max. throw length: | 29 - 46 ft |
| Impact throw length: | 13 - 26 ft |
| Standard thread: | 1" Rp (BSP) or NPT, female Top cone. 1" Rp (BSP) with hygienic seal |

| Pressure | |
|-----------------------|--------------|
| Working pressure: | 45 - 115 PSI |
| Recommended pressure: | 72 - 94 PSI |

Cleaning Pattern





First cycle

Full pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

PHYSICAL DATA

| Materials | | |
|--|---|--|
| 316L (UNS S31603), Duplex steel (UNS N31803), EPDN | 1 ¹ , PEEK ¹ , PVDF ¹ , PFA ¹ | |
| ¹ FDA compliance 21CFR§177 | | |
| | | |
| Temperature | | |
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |
| Special high temperature version available to handle max | x. 392 °F ambient temperature | |

11 lbs

Caution

Weight:

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage internal mechanisms. For low amount of particles in the cleaning media a 0.12 inch strainer is recommend for both the TJ20G and TJ20G distillery. For high amount of particles in the cleaning media a 0.004 inch strainer (TJ20G) and 0.04 inch (TJ20G distillery) is recommended. Do not use for gas evacuation and air dispersion. For steaming we refer to the manual.

Flow Rate

Nozzles inch

 $A = 4 \times 00.22$

 $B = 4 \times 00.18$

 $C = 4 \times 00.15$

Distillery version - flow at 5 bar / 72.5 PSI

4 x Ø0.15 = 13.08 (yard3/h), 4 x Ø0.18 = 16.22 (yard3/h), 4 x Ø0.22 = 18.18 (yard3/h)

Cleaning Time, Complete Pattern

Min. RPM of machine body PTM (Pattern time minutes)



Inlet pressure Nozzles inch $A = 4 \times 00.22$ $B = 4 \times 00.18$ $C = 4 \times 00.15$

Impact Throw Length



Nozzles inch $A = 4 \times \emptyset 0.22$ $B = 4 \times \emptyset 0.18$ $C = 4 \times \emptyset 0.15$

Qualification Documentation

| Documentatio | n specification |
|--------------|--|
| | Equipment Documentation includes: |
| | • EN 1935/2004 DoC |
| | EN 10204 type 3.1 inspection Certificate and DoC |
| | FDA DoC |
| Q-doc | • GMP EC 2023/2006 DoC |
| | • EU 10/2011 DoC |
| | ADI DoC |
| | QC DoC |
| | ATEX approved machine for use in explosive atmospheres |
| | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU |
| ATEX | For TE20X000_054 except TE20G016_018: |
| | II 1G Ex h IIC 185 °F347 °F Ga |
| | Ⅱ 1D Ex h ⅢC T185 °FT284 °F Da |
| | For TE20G016_018: |
| | II 1G Ex h IIC 185 °F482 °F Ga |
| | II 1D Ex h IIIC T185 °FT392 °F Da |
| | |

Dimensions (inch)



| А | В | C | D | E | F | G | Н |
|------|------|------|------|-------|-----------|-------|-------|
| 6.81 | 9.06 | 2.95 | 5.24 | Ø4.33 | max. 0.98 | Ø5.91 | Ø7.87 |

TRAX simulation tool

TRAX is a unique software that simulates how the Toftejorg TJ20G performs in a specific tank or vessel. The simulation gives information on wetting intensity, pattern mesh width and cleaning jet velocity. This information is used to determine the best location of the tank cleaning machine and the correct combination of flow, time and pressure to implement.

A TRAX demo containing different cleaning simulations covering a variety of applications can be used as reference and documentation for tank cleaning applications. A TRAX simulation is free and available upon request.

Wetting Intensity





D15 ft H18 ft, Toftejorg TJ 20G, 4 x \emptyset 0.22 inch, Time = 2.08 min, Water consumption = 106 gallon



D15 ft H18 ft, Toftejorg TJ 20G, 4×00.22 inch, Time = 8.3 min, Water consumption = 428 gallon

Alfa Laval SaniJet 25

Rotary jet heads

Introduction

The Alfa Laval SaniJet 25 is a rotary jet head tank cleaning machine for hygienic environments. Built to clean tanks with capacities from 3963-39626 US gallons it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The SaniJet 25 minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval SaniJet 25 is designed for the removal of the toughest residues from hygienic tanks across a broad range of industries, such as the dairy, brewery, food and beverage industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck

Standard Design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries. An alternative that offers performance similar to the Alfa Laval SaniJet 25 is the Alfa Laval SaniJet 25 UltraPure for hygienic applications that require full traceability of product-wetted parts and smooth qualification and validation processes through the Alfa Laval Q-doc documentation package.

Working principle

The high-impact jet stream from the Alfa Laval SaniJet 25 rotary jet head is designed to cover the entire surface of the tank interior in a successively denser pattern. This achieves a



powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface.

The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.

Certificates

2.2 material certificate, Q-doc and ATEX.





TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|--------------------------|--|
| Standard Surface finish: | Ra 20 µin exterior / Ra 32 µin internal |
| Max throw length: | 29 - 46 ft |
| Impact throw length: | 13 - 26 ft |

| Pressure | |
|-----------------------|--------------|
| Working pressure: | 45 - 115 PSI |
| Recommended pressure: | 72 - 94 PSI |

Cleaning Pattern





First cycle

Full pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

PHYSICAL DATA

Materials

316L (UNS S31603), Duplex steel (UNS N31803), Duplex steel (UNS S21800), PEEK*, PFA* and EPDM* * FDA compliance 21CFR§177

Welding connection

1" ISO, 1" ANSI/Sch40, 11/2" BPE US/SWG, 11/2"Dairy, 11/2"ANSI/Sch40 or NW40

| Temperature | | |
|---------------------------|--------|--|
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |
| | | |
| | | |

| Weight: 14 lbs | |
|----------------|--|

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.



Cleaning Time, Complete Pattern

Min. RPM of machine body

min. rpm of machine body ptm (pattern time minutes) rpm_____ Nozzles 2.5 3.0 3.5 4.0 4.5 5.0 Α В 6.0 -C 7.0 8.0 4107-0018 50 75 100 PSI Inlet pressure

A = 4 x Ø0.24" B = 2 x Ø0.20"

 $C = 2 \times 00.20$ $C = 2 \times 00.17$ "


Qualification Documentation (Q-doc)

| Documentation spec | ification |
|--------------------|--|
| | Equipment Documentation includes: |
| | EN 10204 type 3.1 Material Inspectioncertificate |
| O doo | FDA Declaration of Conformity |
| 0-000 | ADI Declaration (TSE) |
| | QC Declaration of Conformity |
| | ATEX approved machine for use in explosive atmospheres |
| | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU |
| ALEX | II 1G Ex h IIC 185 °F347 °F Ga |
| | II 1D Ex h IIIC T185 °FT284 °F Da |
| | |

Е

Ø4.33

F

max. 0.98

G

Ø5.91

Н

Ø7.68

Alfa Laval TJ40G

Rotary jet heads

Introduction

The Alfa Laval TJ40G range of rotary jet head tank cleaning machine for hygienic environments. Built to clean tanks with capacities from 39626-594387 US gallons it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The TJ40G range minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval TJ40G range is designed for the removal of the toughest residues from hygienic tanks across a broad range of industries, such as the dairy, food, beverage, brewery, distillery¹, pharmaceutical and personal care industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck
- Heavy-duty (HD) version can handle re-circulation of larger particles in the cleaning liquid²
- Burst version with fast chemical wetting reduces cleaning time and costs

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. These special versions are available:



- Alfa Laval TJ40G-HD for applications where larger amounts of particles in the cleaning liquid are re-circulated over the machine. Its special design ensures that particles do not get trapped inside the machine or damage / block the machine during operation.
- Alfa Laval TJ40G Burst with a special burst nozzle design for fast chemical wetting of the tank. Burst cleaning reduces cleaning cycle time and the use of water and chemicals. For more information, see the separate datasheet about the burst technique.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries. An alternative that offers performance similar to the Alfa Laval TJ40G range is the Alfa Laval GJ 8 or Alfa Laval GJ 4 for applications that require a small tank inlet opening.

¹ Heavy-duty distillery version can handle re-circulation of larger particles in the cleaning liquid.

Working principle

The high-impact jet stream from the Alfa Laval TJ40G rotary jet head range is designed to cover the entire surface of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

Certificates

2.2 material certificate, Q-doc and ATEX





Cleaning Pattern



First cycle

Full pattern

TECHNICAL DATA

| Lubricant: | Cleaning liquid |
|--|-----------------------------------|
| | |
| Surface finish | |
| Standard surface finish: | Exterior surface finish Ra 20 µin |
| Interior surface finish: | Ra 32 µin |
| | |
| Throw length | |
| Max throw length (5 bar): | 70.5 ft |
| Impact throw length (5 bar): | 34.4 ft |
| | |
| Pressure | |
| Working pressure: | 43.5-174 PSI |
| Recommended pressure: | 72.5-101.5 PSI |
| | |
| PHYSICAL DATA | |
| Materials | |
| AISI 316, SAF 2205, PFA ¹ , PEEK ¹ , EPDM ¹ | |
| ¹ FDA compliance 21CFR§177 | |
| | |
| Temperature | |
| Max. working temperature: | 203 °F |
| Max. ambient temperature: | 284 °F |
| | |
| Weight | |

| Weight: | 13.9 lbs |
|---------|----------|

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. For low amount of particles in the cleaning media a 0.12 in strainer is recommend for both the TJ40G and TJ40G-HD. For high amount of particles in the cleaning media a 0.0039 in strainer (TJ40G) and 0.039 in (TJ40G-HD) is recommended. Do not use for gas evacuation and air dispersion.

| | TJ40G | TJ40G Burst | TJ40G-HD | TJ40G-HD Burst |
|-----------|-------|-------------|----------|----------------|
| 4xØ6 fast | 0.62 | 0.82 | 0.69 | 0.89 |
| 4xØ0.24 | 0.62 | 0.82 | 0.69 | 0.89 |
| 4xØ0.26 | 0.72 | 0.91 | 0.79 | 0.98 |
| 4xØ2.87 | 0.82 | 1.02 | 0.89 | 1.08 |
| 4xøØ0.32 | 0.98 | 1.02 | 1.04 | 1.24 |
| 4xØ0.35 | 1.15 | 1.34 | 1.22 | 1.42 |
| 4xØ0.39 | 1.33 | 1.53 | 1.40 | 1.59 |
| 4xØ0.43 | 1.54 | 1.73 | 1.61 | 1.81 |
| 2xØ0.39 | 0.76 | 1.09 | 0.80 | 0.90 |
| 2xØ0.43 | 0.88 | 0.98 | 0.92 | 1.02 |

Qualification Documentation

Documentation specification

| o o a montano. | |
|----------------|---|
| | Equipment Documentation includes: |
| | • EN 1935/2004 DoC |
| | EN 10204 type 3.1 inspection Certificate and DoC |
| | FDA DoC |
| Q-doc | GMP EC 2023/2006 DoC |
| | • EU 10/2011 DoC |
| | ADI DoC |
| | QC DoC |
| | ATEX approved machine for use in explosive atmospheres |
| | A LX approved machine to use in expressive atmospheres |
| ATEX | Category Tion installation in 20ne 0/20 in accordance with directive 2014/34/E0 |
| | II 1G EX N IIC 185 °F 347 °F Ga |
| | II 1D Ex h IIIC T185 °F T284 °F Da |

Flow rate





Nozzles (in)

| A = 4x Ø0.44 | C = 4x Ø0.35 | E = 4x Ø0.29 | G = 4x Ø0.24 + fast |
|--------------|--------------|--------------|---------------------|
| B = 4x Ø0.39 | D = 4x Ø0.32 | F = 4x Ø0.26 | |

Nozzles (in)

| A = 4x Ø0.44 | C = 4x Ø0.35 | E = 4x Ø0.29 | G = 4x Ø0.24 + fast |
|--------------|--------------|--------------|---------------------|
| B = 4x Ø0.39 | D = 4x Ø0.32 | F = 4x Ø0.26 | |

Burst cleaning version has a 20-25% faster complete pattern

Impact throw length

Sec. pr. rev. PTM (Pattern Time Minutes)



Nozzles (in)

| • • • | | | |
|--------------|--------------|--------------|--------------|
| A = 4x Ø0.44 | C = 4x Ø0.35 | E = 4x Ø0.29 | G = 4x Ø0.24 |
| B = 4x Ø0.39 | D = 4x Ø0.32 | F = 4x Ø0.26 | |
| | | | |
| H =4x Ø0.44 | J = 4x Ø0.35 | L= 4x Ø0.29 | N= 4x Ø0.24 |
| l = 4x Ø0.39 | K = 4x Ø0.32 | M = 4x Ø0.26 | |

Throw length measured according to tech. specification 93P003

Dimensions (inch)



TRAX simulation tool

Wetting Intensity







D15 ft H18 ft, Toftejorg TJ40G, 4 x Ø0.29 inch, Time D15 ft H18 ft, Toftejorg TJ40G, 4 x Ø0.29 inch, = 2 min, Water consumption = 185 gallon Time = 16 min, Water consumption = 1479 gallon

Alfa Laval GJ 7

Rotary jet heads

Introduction

The Alfa Laval GJ 7 is our smallest rotary jet head tank cleaning machine. Built to clean small tanks, filling machines, drums and barrels, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The GJ 7 minimizes the consumption of water and cleaning media. The gear train, which uses food-grade lubricants, reduces the risk of particle damage to the machine during operation. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Applications

The Alfa Laval GJ 7 is designed for the removal of residues in small tanks, filling machines, drums and barrels across a broad range of industrial applications, such as paint, ink and chemical industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck
- Slim design makes it possible to insert through small tank inlet openings

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Working principle

The high-impact jet stream from the Alfa Laval GJ 7 rotary jet head covers the entire surface of the interior of drum or barrel in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank



surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.

Cleaning Pattern



First cleaning cycle

Full cleaning pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first

cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

TECHNICAL DATA

| Lubricant: | Food grade | |
|--------------------|--------------|--|
| Max. throw length: | 7 - 8 ft | |
| | | |
| | | |
| Pressure | | |
| Working pressure: | 50-1,200 PSI | |

80 - 800 PSI

PHYSICAL DATA

Recommended pressure:

| Materials | | |
|--|--------------------|--|
| 1.4404 (316L), PTFE, EPDM (FKM and FFKM available) | | |
| | | |
| T | | |
| Temperature | | |
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |
| | | |
| Weight | | |
| Weight: | 1.5 lbs | |
| | | |
| Connections | | |
| Standard thread: | 1/2" NPT, 1/2" BSP | |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Flow Rate



Cleaning Time





Alfa Laval GJ BB

Rotary jet heads

Introduction

The Alfa Laval GJ BB is a rotary jet head tank cleaning machine for use as a portable tank cleaning machine in both industrial and hygienic applications. Built to clean barrels and drums in two to three minutes using as little as 8-12 US gallons of water, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The GJ BB minimizes the consumption of water and cleaning media. The gear train, which uses food-grade lubricant, reduces the risk of particle damage to the machine during operation. Easy to customize to meet customer requirements, it allows companies to spend less time on their barrels and drums and more time producing.

Applications

The Alfa Laval GJ BB is designed for the removal of the toughest residues in drums and barrels across a broad range of industries in both industrial and hygienic applications.

Benefits

- Fast cleaning time in two to three minutes
- High-impact cleaning in a 360° repeatable cleaning pattern
- Slim design makes it possible to insert through small tank inlet openings
- Light weight, easy to handle

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Working principle

The high-impact jet stream from the Alfa Laval GJ BB rotary jet head covers the entire surface of the interior of the barrel or drum. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full



cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.

Cleaning Pattern



First Cycle

Full Pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

TECHNICAL DATA

| Lubricant: | Food grade |
|--------------------|------------|
| Max. throw length: | 8 ft |
| | |

| Pressure | |
|-----------------------|----------------|
| Working pressure: | 80 - 1,200 PSI |
| Recommended pressure: | 80 - 800 PSI |

PHYSICAL DATA

| Materials | | |
|---------------------------|--------------------------------|--|
| Materials: | 1.4404 (316L), PPS, PFTE, EPDM | |
| | | |
| Temperature | | |
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |
| | | |
| Weight | | |
| Weight: | 5.5 lbs | |
| | | |
| Connections | | |
| Standard thread: | 3%" NPT | |
| Available option: | 3/4" NPT, 3/4" BSP | |

Concept

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.



Flow Rate





A = Nozzle: 0.085" Stator: 5.0 & 5.5 B = Nozzle: 0.080" Stator 4.5

C = Nozzle: 0.075" Stator: 4.0 D = Nozzle: 0.070" Stator 3.5



| A = Nozzle: 0.085" | C = Nozzle: 0.075" |
|--------------------|--------------------|
| Stator: 5.0 & 5.5 | Stator: 4.0 |
| B = Nozzle: 0.080" | D = Nozzle: 0.070" |
| Stator 4.5 | Stator 3.5 |

Dimensions (inch)



| Α | В | С | D | E | F | G |
|-------|------|------|------|-----|------|------|
| 12.79 | 11.1 | 6.99 | 1.66 | 1.7 | 1.67 | 2.05 |

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Alfa Laval GJ 9

Rotary jet heads

Introduction

The Alfa Laval GJ 9 is a rotary jet head tank cleaning machine for use as a portable tank cleaning machine in both industrial and hygienic applications. Built to clean intermediate bulk containers (IBCs) and tanks from 4-20 feet in diameter and up to 20 feet tall, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360° cleaning pattern.

The GJ 9 minimizes the consumption of water and cleaning media. The gear train, which uses food-grade lubricants, reduces the risk of particle damage to the machine during operation. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Applications

The Alfa Laval GJ 9 is designed for the removal of the toughest residues from industrial and hygienic IBCs, such as those containing paint, oil, food products, and home care products.

Benefits

- Cleans IBCs quickly and efficiently
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck
- Slim design makes it possible to insert through IBC covers
- Lightweight and easy to handle

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Working principle

The high-impact jet streams from the Alfa Laval GJ 9 rotary jet head cover the entire surface of the interior of IBCs and tanks in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a coarse pattern on the tank



interior. The subsequent cycles gradually increase the pattern density. Once the full cleaning pattern is achieved, the machine will begin a new cycle of the full cleaning pattern.

Cleaning Pattern



First Cycle

Full Pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern is due to the additional rotations of the

machine that gradually increase the density of the cleaning pattern.

TECHNICAL DATA

| Lubricant: | Food grade |
|--------------------|------------|
| Max. throw length: | 4 - 20 ft |
| | |

| Pressure | |
|-----------------------|----------------|
| Working pressure: | 40 - 1,000 PSI |
| Recommended pressure: | 100 - 600 PSI |

PHYSICAL DATA

| Temperature | | |
|---------------------------|---|--|
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |
| | | |
| Weight | | |
| Weight: | 5 lbs | |
| | | |
| Connections | | |
| Standard thread: | 3/4" Rp NPT, female/ 1 1/4" camlock | |
| Available option: | 3/4" BSP, female/ 1 1/4" camlock, 1 1/2" tube weld on | |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Pressure - Flow Rate, 2-Nozzle

USgpm



Pressure - Flow Rate, 4-Nozzle



Flow Rate-Cycle Time



Throw Distance by Pressure, 2-Nozzle



Throw Distance by Pressure, 4-Nozzle









NOTE 1: 3/4" FNPT/1-1/4" CAMLOCK OR 1-1/2" Tri-Clamp

TRAX simulation tool

TRAX is a unique software that simulates how the Alfa Laval GJ 9 performs in a specific tank or vessel. The simulation gives information on wetting intensity, pattern mesh width and cleaning jet velocity. This information is used to determine the best location of the tank cleaning device and the correct combination of flow, time, and pressure to implement. A TRAX demo containing different cleaning simulations covering a variety of applications can be used as a reference and documentation for tank cleaning applications. The TRAX demo is free and available upon request.

Wetting Intensity







First cleaning cycle

Full cleaning pattern

Alfa Laval GJ 10

Rotary jet heads

Introduction

The Alfa Laval GJ 10 is a fluid-driven rotary tank cleaning device for industrial environments that require underground fuel storage tanks. Capable of fitting through a 4" opening, the GJ 10 thoroughly cleans through a single insertion an underground fuel storage tank with a volume of 30,000 gallons.

Lightweight, compact and efficient, it combines pressure and flow to create high-impact cleaning jets that are precision engineered to rotate in a precise, repeatable and reliable 360degree pattern. Within minutes, this device blasts away contaminants and breaks up dirt and sludge, easily converts the contaminant-laden sludge into a liquid effluent for complete tank extraction and thorough tank cleaning.

The GJ 10 minimizes the consumption of water and cleaning media. The gear train, which uses food-grade lubricants, reduces the risk of particle damage to the machine during operation. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval GJ 10 is the first and only automated tank cleaning machine capable of removing 100% of residual fuel, dirt and sludge from underground fuel storage tanks across the petroleum and contract cleaning industries.

Benefits

- Fast cleaning time = More production time
- Reduces water and resource usage, leading to reduced cost to clean
- Durable and reliable, rotary jet heads are proven to boost cleaning efficiency by providing reliable and repeatable cleaning performance

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Working principle

The high-impact jet stream from the Alfa Laval GJ 10 rotary jet head covers the entire surface of the tank interior in a



successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface.

The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

First Cycle

Full Pattern

TECHNICAL DATA

| Lubricant: | Food grade |
|--------------------|------------|
| Max. throw length: | 35 ft |
| | |
| | |

| Pressure | |
|-----------------------|--------------|
| Working pressure: | 40 - 300 PSI |
| Recommended pressure: | 50 - 270 PSI |

PHYSICAL DATA

Materials 1.4404 (316L), PPS, FKM (EPDM and FFKM available) Temperature Max. working temperature: 203 °F

| Max. ambient temperature: | 284 °F | |
|---------------------------|---------------------|--|
| | | |
| Weight | | |
| Weight: | 9.5 lbs | |
| | | |
| Connections | | |
| Standard thread | 11//" NPT 11//" BSP | |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Flow Rate





Cleaning Time



Impact Throw Length



A = 2 x Ø1/4" B = 2 x Ø5/16" C = 2 x Ø3/8"

Dimensions (inch)

| А | В | С | D | E | F | G |
|------|---|-----|-----|-----|-----|-----|
| 10.7 | 8 | 3.7 | 1.7 | 3.9 | 3.9 | 5.4 |

Alfa Laval GJ PF

Rotary jet heads

Introduction

The Alfa Laval GJ PF is a rotary jet head tank cleaning machine for industrial environments. Designed to clean tanks with capacities from 3963-39626 US gallon it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The Alfa Laval GJ PF minimizes the consumption of water and cleaning media. The gear train, which uses food-grade lubricants, reduces the risk of particle damage to the machine during operation. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Applications

The Alfa Laval GJ PF is designed for the removal of the toughest residues from industrial tanks across a broad range of industries, such as the home care, chemical, pulp and paper, ethanol, starch, and oil industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck
- Slim design makes it possible to insert through small tank inlet openings

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries.

An alternative that offers performance similar to the Alfa Laval GJ PF is the Alfa Laval MultiJet 25. The MultiJet 25 is ideal for applications that require 2.1. material certification and/or ATEX certification.



Working principle

The high-impact jet stream from the rotary jet head covers the entire surface 360° of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached.

Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



TECHNICAL DATA

| Lubricant: | Food grade |
|--------------------|------------|
| Max. throw length: | 45-65 ft |
| | |

| Pressure | | |
|-----------------------|---------------|--|
| Working pressure: | 40 - 400+ PSI | |
| Recommended pressure: | 50 - 300 PSI | |

PHYSICAL DATA

| Materials: | 316L, PPS, PTFE, EPDM (FKM and FFKM available) |
|---------------------------|---|
| | |
| Temperature | |
| Max. working temperature: | 195 °F |
| Max. ambient temperature: | 284 °F |
| | |
| | |
| Weight: | 10 lbs |
| | |
| Finish | |
| Surface finish: | 32 Ra |
| | |
| Connections | |
| Standard thread: | 11/2" Rp (BSP) or NPT, female |
| Available option: | 1.5" weld, 1.5" tri-clamp, 1.5" ISO 2037 slip fit, 1.5" DIN R1 slip fit, 1.5" DIN R2 slip fit |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Flow Rate





Custom inlets available. Contact your local Alfa Laval representative for details.

Cleaning Time





Dimensions (inch)









Figure 3. Low-profile

Figure 2. 4-nozzle

Figure 1. 2-nozzle

| 2-nozzle | (in) | ١ |
|----------|------|---|
| | | , |

| . , | | | | | | | | |
|-------|------|------|------|------|------|------|------|------|
| Α | В | С | D | E | F | G | Н | I |
| 10.70 | 8.01 | 6.88 | 1.73 | 3.69 | 6.90 | 7.95 | 3.83 | 5.05 |



NOTE 1: 1-1/2" FNPT/2" CAMLOCK OR 1-1/2" BSP/2" CAMLOCK (option shown above)

4-nozzle (in)

| А | В | С | D | E | F | G | Н | I |
|-------|------|------|------|------|------|------|------|------|
| 10.70 | 8.01 | 6.88 | 1.73 | 3.69 | 6.90 | 7.95 | 5.29 | 6.31 |



NOTE 1: 1-1/2" FNPT/2" CAMLOCK OR 1-1/2" BSP/2" CAMLOCK (option shown above)

Low-profile version (in)

| А | В | С | D | E | F | G | Н | I |
|-------|------|------|------|------|------|------|------|------|
| 10.70 | 8.01 | 2.98 | 1.64 | 3.69 | 3.82 | 5.05 | 3.82 | 5.05 |



NOTE 1: 1-1/2" FNPT/ 2" CAMLOCK OR 1-1/2" BSP/2" CAMLOCK (option shown above)

Alfa Laval GJ 8

Rotary jet heads

Introduction

The Alfa Laval GJ 8 is a rotary jet head tank cleaning machine for industrial environments. Built to clean tanks from 66,000-330,000 gallons in size, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

Durable and reliable, the GJ 8 minimizes the consumption of water and cleaning media yet provides with proven cleaning efficiency. The gear train, which uses food-grade lubricants, reduces the risk of particle damage to the machine during operation. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval GJ 8 is designed for the removal of the toughest residues from industrial tanks across a broad range of industries, such as the chemical, pulp and paper, ethanol, starch, transportation, oil industries.

Benefits

- Sustainable cleaning solution using less water and chemicals compared to manual cleaning or cleaning using traditional spray balls
- Eliminates the need for confined space entry for manual tank cleaning
- Reliable and repeatable cleaning performance
- Cleaning process can be validated using Alfa Laval Rotacheck
- Slim design, making it possible to insert through small tank inlet openings

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure.

Working principle

The high-impact jet stream from the Alfa Laval GJ 8 rotary jet head covers the entire surface of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.



The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.

Cleaning Pattern



First Cycle

Full Pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first

cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

TECHNICAL DATA

| Lubricant: | Food grade | |
|-------------------|------------|--|
| Max. throw length | 45-85 ft. | |

| Pressure | | |
|-----------------------|---------------|--|
| Working pressure: | 40 - 400+ PSI | |
| Recommended pressure: | 50 - 300 PSI | |

PHYSICAL DATA

| materials | latenais | | | | | |
|---|-------------------------------|--|--|--|--|--|
| 1.4404 (316L), PPS, PTFE, FKM (EPDM and FFKM available) | | | | | | |
| | | | | | | |
| Temperature | | | | | | |
| Max. working temperature: | 203 °F | | | | | |
| Max. ambient temperature: | 284 °F | | | | | |
| | | | | | | |
| Weight | | | | | | |
| Weight: | 14.5 lbs. | | | | | |
| | | | | | | |
| Connections | | | | | | |
| Standard thread: | 11/2" Rp (BSP) or NPT, female | | | | | |
| Available option: | 2" Rp (BSP) or NPT, female | | | | | |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Flow Rate



C = 5/16"

Cleaning Time



Impact Throw Length



Dimensions





| | Α | В | С | D | E | F | G | Н | I |
|------|-------|------|------|------|------|------|------|------|------|
| (in) | 11.05 | 7.95 | 8.46 | 2.02 | 4.64 | 8.50 | 9.76 | 4.76 | 6.50 |

Dimensions 180° directional version

| | А | В | С | D | E | F | G |
|------|-------|------|------|------|------|------|------|
| (in) | 11.05 | 7.95 | 8.46 | 2.02 | 4.64 | 8.50 | 9.76 |

TRAX simulation tool

TRAX is a unique software that simulates how the Alfa Laval GJ 8 performs in a specific tank or vessel. The simulation gives information on wetting intensity, pattern mesh width and cleaning jet velocity. This information is used to determine the best location of the tank cleaning device and the correct combination of flow, time, and pressure to implement. A TRAX demo containing different cleaning simulations covering a variety of applications can be used as a reference and documentation for tank cleaning applications. The TRAX demo is free and available upon request.

Wetting Intensity







D 480", H 770", 2 x Ø5/16", Time = 3.1 min.

D 480", H 770", 2 x Ø5/16", Time = 12.5 min.

Alfa Laval GJ18

Rotary jet heads

Introduction

The Alfa Laval GJ 18 is a rotary jet head tank cleaning machine for industrial environments. Designed to clean tanks with capacities from 39625.5 - 594382.5 US gallons, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern. The Alfa Laval GJ 18 minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it enables companies to spend less time cleaning and more time producing.

The new patented gear design will last several times longer than other large industrial tank cleaning machines.

Application

The Alfa Laval GJ 18 is designed for the removal of the toughest residues from industrial tanks across a broad range of industries, such as the chemical, pulp and paper, steel, starch, and tank truck wash industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Ideal solution for tank truck washing
- New patented gear design with long running hours

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries.

Working principle

The high-impact jet stream from the Alfa Laval GJ 18 rotary jet head covers the entire surface of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media. The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank



surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.

Cleaning Pattern



First Cycle

Full Pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

TECHNICAL DATA

| Pressure | |
|-----------------------|--------------|
| Working pressure: | 45 - 300 PSI |
| Recommended pressure: | 50 - 200 PSI |

PHYSICAL DATA

| Materials |
|--|
| 1.4404 (316L), PPS, FKM (FFKM available) |
| |
| |

| Temperature | |
|---------------------------|--------|
| Max. working temperature: | 203 °F |
| Max. ambient temperature: | 284 °F |
| | |

| Weight | |
|---------|--------|
| Weight: | 26 lbs |
| | |

Connections

| Connections | |
|-----------------|----------------------|
| Standard thread | 21/2" NPT, 21/2" BSP |
| | |



Flow Rate vs, Cycle Time



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Impact Data and Flow



A = Nozzle: 5/8" (15.9 mm) B = Nozzle: 9/16" (14.3 mm) C = Nozzle: 1/2" (12.7 mm)




NOTE 1: 21/2" NPT, 21/2" BSP

Standard Design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. As standard documentation, the Alfa Laval GJ 18 can be supplied with a "Declaration of Conformity" for material specifications.

Alfa Laval GJ 4

Rotary jet heads

Introduction

The Alfa Laval GJ 4 is a rotary jet head tank cleaning machine for industrial environments. Designed to clean tanks from 39626-594387 US gallons it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern.

The GJ 4 minimizes the consumption of water and cleaning media. The gear train, which uses food-grade lubricants, reduces the risk of particle damage to the machine during operation. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval GJ 4 is designed for the removal of the toughest residues from industrial tanks across a broad range of industries, such as the chemical, pulp and paper, ethanol, starch, transportation, and oil industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck
- Slim design makes it possible to insert through small tank inlet openings

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. As standard documentation, the Alfa Laval GJ 4 can be supplied with a "Declaration of Conformity" for material specifications.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries. An alternative that offers performance similar to the Alfa Laval GJ 4 is the Alfa Laval TJ40G-HD, which offers a more hygienic design. The TJ40G-HD is ideal for applications that require 3.1. material certification, ATEX certification, and smooth qualification and validation



processes through the Alfa Laval Q-doc documentation package.

Working principle

The high-impact jet stream from the Alfa Laval GJ 4 rotary jet head covers the entire surface of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



Full Pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

First Cycle

| TECHN | IICAL | DATA | |
|-------|-------|------|--|
| | | | |

| Lubricant: | Food grade | |
|--------------------|--------------|--|
| Max. throw length: | 100 ft | |
| | | |
| Pressure | | |
| Working pressure: | 40 - 300 PSI | |
| P I I | 50, 000 001 | |

PHYSICAL DATA

| Materials | |
|--|----------------|
| 1.4404 (316L), PPS, FKM (FFKM available) | |
| | |
| Temperature | |
| Max. working temperature: | 203 °F |
| Max. ambient temperature: | 284 °F |
| | |
| | |
| Weight: | 28 - 29 lbs |
| | |
| Connections | |
| Standard thread: | 2" NPT, 2" BSP |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.







Cleaning Time (Gear Ratio 655:1)









Dimensions (inch)

| Α | В | С | D | E | F | G | Н | I |
|-------|------|----|------|------|-------|-------|------|------|
| 12.13 | 5.14 | 13 | 2.97 | 6.07 | 13.03 | 14.62 | 6.59 | 8.61 |



Note! 2" NPT FEMALE/ 2-1/2" CAMLOCK. 2" NPT FEMALE/ 2-1/2" NST

TRAX simulation tool

TRAX is a unique software that simulates how the Alfa Laval GJ 4 performs in a specific tank or vessel. The simulation gives information on wetting intensity, pattern mesh width and cleaning jet velocity. This information is used to determine the best location of the tank cleaning device and the correct combination of flow, time, and pressure to implement. A TRAX demo containing different

cleaning simulations covering a variety of applications can be used as a reference and documentation for tank cleaning applications. The TRAX demo is free and available upon request.

Wetting Intensity







D8387.58 in, H1338,58 in, 2 x Ø0.437 in, Time = 6 min

D8387.58 in, H1338,58 in, 2 x Ø0.437 in, Time = 24 min

Alfa Laval GJ 5

Rotary jet heads

Introduction

The Alfa Laval GJ 5 is a rotary5 jet head tank cleaning machine for industrial environments. Designed to clean tanks with capacities from 1320.85 - 5283.4 US gallons, it combines pressure and flow to create high-impact cleaning jets that rotate in a repeatable and reliable 360-degree cleaning pattern. The Alfa Laval GJ 5 minimizes the consumption of water and cleaning media. The gear train, which uses food-grade lubricants, reduces the risk of particle damage to the machine during operation. Easy to customize to meet customer requirements, it enables companies to spend less time cleaning and more time producing.

Application

The Alfa Laval GJ 5 is designed for the removal of the toughest residues from industrial tanks across a broad range of industries, such as the home-personal care, chemical, pulp and paper, ethanol, starch, and oil industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Available in special version "downwards cleaning version", making it possible to clean open tanks
- Slim design makes it possible to insert through small tank inlet openings

Standard design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries.

Working principle

The high-impact jet stream from the Alfa Laval GJ 5 rotary jet head covers the entire surface of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.



The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until a full cleaning pattern is reached. Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



First Cycle

Full Pattern

The above drawings show the cleaning pattern achieved on a cylindrical horizontal vessel. The difference between the first

cycle and the full pattern represents the number of additional cycles available to increase the density of the cleaning.

Certificate

2.1 material certificate

TECHNICAL DATA

| Lubricant: | Food grade |
|--------------------|------------|
| Max. throw length: | 4 - 24 ft |

| Pressure | |
|-----------------------|----------------|
| Working pressure: | 40 - 1,000 PSI |
| Recommended pressure: | 50 - 600 PSI |

PHYSICAL DATA

Materials

| 1.4404 (316L), PPS, PTFE, FKM (EPDM and FFKM available) | | |
|---|--------|--|
| | | |
| Temperature | | |
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |
| | | |
| Weight | | |
| Weight: | 7 lbs | |
| | | |
| Connections | | |

| Connections | |
|-------------------|----------------------|
| Standard thread: | 11/4" Rp, NPT female |
| Available option: | 1½" tube weld on |
| | |

Option

Electronic rotation sensor to verify 3D coverage

Caution

Do not use for gas evacuation or air dispersion.

Disclaimer: Information in this product data leaflet is intended for general guidance purposes. Specific data for device selection and sizing is available upon request.

Flow Rate







Cleaning Time



Dimension (Inch)





Standard Design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. As standard documentation, the Alfa Laval GJ 5 can be supplied with a "Declaration of Conformity" for material specifications.

TRAX simulation tool

TRAX is a unique software that simulates how the Alfa Laval GJ 5 performs in a specific tank or vessel. The simulation gives information on wetting intensity, pattern mesh width and cleaning jet velocity. This information is used to determine the best location of the tank cleaning device and the correct combination of flow, time, and pressure to implement. A TRAX demo containing different cleaning simulations covering a variety of applications can be used as a reference and documentation for tank cleaning applications. The TRAX demo is free and available upon request.

Wetting Intensity







D4.8 m (190"), H7.6 m (300"), 2xØ4.76 mm (2xØ3/16") Time = 2.75 min

D4.8 m (190"), H7.6 m (300"), 2xØ4.76 mm (2xØ3/16") Time = 11 min

Alfa Laval MultiJet 25

Rotary jet heads

Introduction

The Alfa Laval MultiJet 25 is a rotary jet head tank cleaning machine for use in industrial environments. Built to clean tanks with capacities from 3963-39626 USG, it combines pressure and flow to create high-impact cleaning jets rotate in a repeatable and reliable 360-degree cleaning pattern.

The MultiJet 25 minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, it allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval MultiJet 25 is designed for the removal of the toughest residues from industrial tanks across a broad range of industries, such as the home care, chemical, pulp and paper, ethanol, starch, and oil industries.

Benefits

- 60% faster cleaning = more time for production
- Saves up to 70% of your cleaning cost
- Eliminates the need for confined space entry for manual tank cleaning
- High-impact cleaning in a 360° repeatable cleaning pattern
- Cleaning process can be validated using Alfa Laval Rotacheck

Standard Design

The choice of nozzle diameters can optimize jet impact length and flow rate at the desired pressure. A 2.1 material certificate and an ATEX certification are available.

Alfa Laval offers a wide range of tank cleaning machines suitable for different duties and industries. An alternative that offers performance similar to the Alfa Laval MultiJet 25 is the Alfa Laval GJ PF, which is ideal applications that require a small tank inlet opening.

Certificates

2.1 material certificate and ATEX.





Working principle

The high-impact jet stream from the rotary jet head covers the entire surface 360° of the tank interior in a successively denser pattern. This achieves a powerful mechanical impact with a low volume of water and cleaning media.

The flow of the cleaning fluid makes the nozzles perform a geared rotation around the vertical and horizontal axes. In the first cycle, the nozzles lay out a course pattern on the tank surface. The subsequent cycles gradually make the pattern denser until at full cleaning pattern is reached.

Once the full cleaning pattern is reached, the machine will start over again and continue to perform the next full cleaning pattern.



TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|----------------------|--|
| Max. throw length: | 29 - 46 ft |
| Impact throw length: | 13 - 26 ft |

| Pressure | |
|-----------------------|--------------|
| Working pressure: | 45 - 115 PSI |
| Recommended pressure: | 72 - 94 PSI |

PHYSICAL DATA

Materials

316L (UNS S31603), Duplex steel (UNS N31803), Duplex steel (UNS S 21800), EPDM¹, PEEK¹, PVDF¹, PFA¹

¹ FDA compliance 21CFR§177

| Surface finish: | Exterior finish: Glass blasted |
|---------------------------|--------------------------------|
| | |
| Temperature | |
| Max. working temperature: | 203 °F |
| Max. ambient temperature: | 284 °F |
| | |
| | |
| Weight: | 11 lbs |
| | |
| Connections | |
| Standard female thread: | 1" Rp (BSP) or NPT |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Qualification Documentation

| Documentation specification | | |
|-----------------------------|--|--|
| | ATEX approved machine for use in explosive atmospheres | |
| ATEX | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU | |
| | II 1G Ex h IIC 185 °F 347 °F Ga | |
| | II 1D Ex h IIIC T185 °F T284 °F Da | |

Flow rate



Cleaning time, complete pattern



Impact throw length



Dimensions (inch)



| Item no. | Flow at 7 bar | No. of nozzles | Guide | Di | mension (m | nm) | | | | | |
|------------|------------------|-----------------|-------|------------|------------|---|---|--|--|--|--|
| | m3/h | Dimension | | Α | В | с | | | | | |
| | | | | | | 1 ¹ / ₂ " Clamp / Clamp (ISO2852) - Stainless S | | | | | |
| 9614691303 | 1.1 | 2 x Ø2.5 | LV | 50.8 | 502.9 | 45.7 | ۵ | | | | |
| 9614691308 | 1.6 | 2 x Ø3.4 | LV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691323 | 2.0 | 2 x Ø3.8 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691333 | 2.5 | 2 x Ø4.2 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691348 | 2.7 | 2 x Ø4.8 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691363 | 4.1 | 2 x Ø5.1 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691408 | 2.7 | 4 x Ø3.2 | STD | 50.8 | 502.9 | 45.7 | 0.000 | | | | |
| 9614691423 | 3.0 | 4 x Ø3.4 | STD | 50.8 | 502.9 | 45.7 | α | | | | |
| 9614691438 | 3.2 | 4 x Ø3.8 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691448 | 3.4 | 4 x Ø4.2 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691453 | 3.4 | 4 x Ø4.2 | HV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691458 | 3.6 | 4 x Ø4.8 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691463 | 3.6 | 4 x Ø4.8 | HV | 50.8 | 502.9 | 45.7 | | | | | |
| | | | | | | | ¥ ₩ | | | | |
| | | | | | | | | | | | |
| | | | | | 3/4" | NPT(F)-C | amlock / Clamp ISO2852 - Stainless Steel/EPDM | | | | |
| 9614691301 | 1.1 | 2 x Ø2.5 | LV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691306 | 1.6 | 2 x Ø3.4 | LV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691311 | 1.6 | 2 x Ø3.4 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691316 | 2.0 | 2 x Ø3.8 | LV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691321 | 2.0 | 2 x Ø3.8 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691326 | 2.5 | 2 x Ø4.2 | LV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691331 | 2.5 | 2 x Ø4.2 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691336 | 2.5 | 2 x Ø4.2 | HV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691341 | 2.7 | 2 x Ø4.8 | LV | 50.8 | 502.9 | 45.7 | Î 🚝 | | | | |
| 9614691346 | 2.7 | 2 x Ø4.8 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691351 | 2.7 | 2 x Ø4.8 | HV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691356 | 4.1 | 2 x Ø5.1 | LV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691361 | 4.1 | 2 x Ø5.1 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691366 | 4.1 | 2 x Ø5.1 | HV | 50.8 | 502.9 | 45.7 | m i | | | | |
| 9614691401 | 2.7 | 4 x Ø3.2 | LV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691406 | 2.7 | 4 x Ø3.2 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691411 | 2.7 | 4 x Ø3.2 | HV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691416 | 3.0 | 4 x Ø3.4 | LV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691421 | 3.0 | 4 x Ø3.4 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691426 | 3.0 | 4 x Ø3.4 | HV | 50.8 | 502.9 | 45.7 | * • | | | | |
| 9614691431 | 3.2 | 4 x Ø3.8 | LV | 50.8 | 502.9 | 45.7 | €→ | | | | |
| 9614691436 | 3.2 | 4 x Ø3.8 | STD | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691441 | 3.2 | 4 x Ø3.8 | HV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691446 | 3.4 | 4 x Ø4.2 | STD | 50.8 502.9 | | 45.7 | | | | | |
| 9614691451 | 3.4 | 3.4 4 x Ø4.2 HV | | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691461 | 3.6 | 4 x Ø4.8 | HV | 50.8 | 502.9 | 45.7 | | | | | |
| 9614691456 | 3.6 | 4 x Ø4 8 | STD | 50.8 | 502.9 | 45 7 | | | | | |

Surface finish: Bright Standard certificate: 2.1

| ltem no. | Flow at 5 bar | No. of nozzles | Media/ tank | | Dimension | (mm) | | |
|------------|------------------|----------------|----------------|--------|------------|-------|-----------|---|
| | m3/h | Dimension | | А | DPL | С | Е | |
| | | | | | | | Clamp / 0 | Clamp (1" x 3" ISO2852) - Stainless Steel |
| TE20A080 | 1.9 | 2 x Ø2.5 | 1" / 3" | 350.0 | 62 to 96 | 254.0 | 288.0 | |
| TE20A081 | 1.9 | 2 x Ø2.5 | 1" / 3" | 500.0 | 62 to 246 | 254.0 | 438.0 | |
| TE20A082 | 1.9 | 2 x Ø2.5 | 1" / 3" | 750.0 | 62 to 496 | 254.0 | 688.0 | |
| TE20A006 | 1.9 | 2 x Ø2.5 | 1" / 3" | 1020.0 | 62 to 766 | 254.0 | 958.0 | 0 |
| TE20A050 | 3.5 | 4 x Ø4 | 1" / 3" | 350.0 | 62 to 96 | 254.0 | 288.0 | |
| TE20A051 | 3.5 | 4 x Ø4 | 1" / 3" | 500.0 | 62 to 246 | 254.0 | 438.0 | ш |
| TE20A052 | 3.5 | 4 x Ø4 | 1" / 3" | 750.0 | 62 to 496 | 254.0 | 688.0 | < ⊻ |
| TE20A003 | 3.5 | 4 x Ø4 | 1" / 3" | 1020.0 | 62 to 766 | 254.0 | 958.0 | 80 000 |
| TE20A053 | 3.5 | 4 x Ø4 | 1" / 3" | 1270.0 | 62 to 1016 | 254.0 | 1208.0 | |
| TE20A054 | 3.5 | 4 x Ø4 | 1" / 3" | 1500.0 | 62 to 1246 | 254.0 | 1438.0 | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | ¥ |
| | | | | | | | Clamp / 0 | Clamp (1" x 4" ISO2852) - Stainless Steel |
| 9618290384 | 1.9 | 2 x Ø2.5 | 1" / 4" | 350.0 | 62 to 96 | 254.0 | 288.0 | |
| 9618291385 | 1.9 | 2 x Ø2.5 | 1" / 4" | 500.0 | 62 to 246 | 254.0 | 438.0 | |
| TE20A157 | 1.9 | 2 x Ø2.5 | 1" / 4" | 750.0 | 62 to 496 | 254.0 | 688.0 | |
| TE20A055 | 3.5 | 4 x Ø4 | 1" / 4" | 350.0 | 62 to 96 | 254.0 | 288.0 | 0 |
| TE20A057 | 3.5 | 4 x Ø4 | 1" / 4" | 750.0 | 62 to 496 | 254.0 | 688.0 | |
| TE20A007 | 3.5 | 4 x Ø4 | 1" / 4" | 1020.0 | 62 to 766 | 254.0 | 958.0 | Ш |
| TE20A058 | 3.5 | 4 x Ø4 | 1" / 4" | 1270.0 | 62 to 1016 | 254.0 | 1208.0 | < ⊻ |
| TE20A059 | 3.5 | 4 x Ø4 | 1" / 4" | 1500.0 | 62 to 1246 | 254.0 | 1438.0 | 9000-0081 |
| | | | | | | | | |

Surface finish: Bright Standard certificate: 2.1

| ltem no. | Flow at 5 bar | No. of nozzles | Guide | | Dimens | ion (mm) | 1 | |
|------------|------------------|----------------|-------|------|--------|----------|------|------------------------------------|
| | m3/h | Dimension | | ID | OD | в | С | |
| | | | | | | | | 1" Slip Fit - Stainless Steel/EPDM |
| 9614618801 | 2.8 | 2 x Ø3.2 | LV | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618813 | 3.3 | 2 x Ø3.8 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618905 | 3.3 | 3 x Ø3.2 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618821 | 3.9 | 2 x Ø4.2 | STD | 27.9 | 50.8 | 223.5 | 45.7 | ι · · · · · |
| 9614618825 | 3.9 | 2 x Ø4.8 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618913 | 3.9 | 3 x Ø3.8 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618917 | 4.1 | 3 x Ø4.2 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618829 | 4.3 | 2 x Ø4.8 | MV | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618833 | 4.3 | 2 x Ø5.7 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618929 | 4.4 | 3 x Ø4.8 | MV | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614618937 | 4.9 | 3 x Ø5.7 | MV | 27.9 | 50.8 | 223.5 | 45.7 | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | C |
| | l | |] | | | | | 1" Slip Fit - Stainless Steel/FPM |
| 9614619001 | 2.8 | 2 x Ø3.2 | LV | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614619013 | 3.3 | 2 x Ø3.8 | STD | 27.9 | 50.8 | 223.5 | 45.7 | ID |
| 9614619105 | 3.3 | 3 x Ø3.2 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614619021 | 3.9 | 2 x Ø4.2 | STD | 27.9 | 50.8 | 223.5 | 45.7 | Ϋ́ |
| 9614619025 | 3.9 | 2 x Ø4.8 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614619113 | 3.9 | 3 x Ø3.8 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614619117 | 4.1 | 3 x Ø4.2 | STD | 27.9 | 50.8 | 223.5 | 45.7 | 00-00 |
| 9614619033 | 4.3 | 2 x Ø5.7 | STD | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614619037 | 4.3 | 2 x Ø5.7 | MV | 27.9 | 50.8 | 223.5 | 45.7 | <u>m</u> |
| 9614619129 | 4.4 | 3 x Ø4.8 | MV | 27.9 | 50.8 | 223.5 | 45.7 | |
| 9614619137 | 4.9 | 3 x Ø5.7 | MV | 27.9 | 50.8 | 223.5 | 45.7 | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Surface finish: Bright Standard certificate: 2.1

| ltem no. | Flow at 5 bar | No. of nozzles | Guide | | Dimension (mm) | | | |
|------------|------------------|----------------|-------|----|----------------|-------|----------|---|
| | m3/h | Dimension | | ID | OD | В | с | |
| | | • | | | | | <u> </u> | 1 ¹ / ₂ " Weld - Stainless Steel/EPDM |
| 9614618802 | 2.8 | 2 x Ø3.2 | LV | | 50.8 | 223.5 | 45.7 | 0.5 |
| 9614618814 | 3.3 | 2 x Ø3.8 | STD | | 50.8 | 223.5 | 45.7 | |
| 9614618906 | 3.3 | 3 x Ø3.2 | STD | | 50.8 | 223.5 | 45.7 | |
| 9614618822 | 3.9 | 2 x Ø4.2 | STD | | 50.8 | 223.5 | 45.7 | |
| 9614618826 | 3.9 | 2 x Ø4.8 | STD | | 50.8 | 223.5 | 45.7 | |
| 9614618914 | 3.9 | 3 x Ø3.8 | STD | | 50.8 | 223.5 | 45.7 | |
| 9614618918 | 4.1 | 3 x Ø4.2 | STD | | 50.8 | 223.5 | 45.7 | |
| 9614618834 | 4.3 | 2 x Ø5.7 | STD | | 50.8 | 223.5 | 45.7 | |
| 9614618838 | 4.3 | 2 x Ø5.7 | MV | | 50.8 | 223.5 | 45.7 | |
| 9614618930 | 4.4 | 3 x Ø4.8 | MV | | 50.8 | 223.5 | 45.7 | |
| 9614618938 | 4.9 | 3 x Ø5.7 | MV | | 50.8 | 223.5 | 45.7 | |
| | | | | | | | | |
| | | | | | | | | undefined |
| 9614629901 | | | | | | | | |
| 9614629902 | | | | | | | | |
| 9614629903 | | | | | | | | |
| 9614629905 | | | | | | | | |
| 9614629906 | | | | | | | | |
| 9614630001 | | | | | | | | |
| 9614630002 | | | | | | | | |
| 9614630003 | | | | | | | | |
| 9614630004 | | | | | | | | |
| 9614630005 | | | | | | | | |
| 9614630301 | | | | | | | | |
| 9614630901 | | | | | | | | |
| 9614631001 | | | | | | | | |
| 9614631101 | | | | | | | | |
| 9614631201 | | | | | | | | |
| 9614631301 | | | | | | | | |

Surface finish: 0.8 µm Ra on media contact parts Material: Stainless Steel/EPDM Standard certificate: 2.2

| ltem no. | Flow at 6.5 bar | No. of nozzles | Inlet/tank | Dimension (mm) | | | | |
|------------|--------------------|----------------|------------|----------------|-------|-------|---------|---|
| | m3/h | Dimension | | Α | В | с | E | |
| | | | | | | | Clamp / | Clamp (1" x 3" ISO2852) - Stainless Steel |
| TE24B04100 | 3.3 | 2 x Ø3.8LS | 1" / 3" | 350.0 | 132.0 | 139.0 | 132.0 | C |
| TE24B04000 | 3.3 | 2 x Ø3.8LS | 1" / 3" | 500.0 | 132.0 | 139.0 | 132.0 | |
| TE24B04200 | 3.3 | 2 x Ø3.8LS | 1" / 3" | 700.0 | 132.0 | 139.0 | 132.0 | |
| TE24B04400 | 3.3 | 2 x Ø3.8LS | 1" / 3" | 1000.0 | 132.0 | 139.0 | 132.0 | |
| 9618290849 | 3.3 | 2 x Ø3.8LS | 1" / 3" | 1200.0 | 132.0 | 139.0 | 132.0 | ш |
| 9618291389 | 3.3 | 2 x Ø3.8LS | 1" / 3" | 1500.0 | 132.0 | 139.0 | 132.0 | |
| TE24B06100 | 6.9 | 4 x Ø4.2 | 1" / 3" | 350.0 | 132.0 | 139.0 | 132.0 | ↑ |
| TE24B06000 | 6.9 | 4 x Ø4.2 | 1" / 3" | 500.0 | 132.0 | 139.0 | 132.0 | |
| 9618290425 | 6.9 | 4 x Ø4.2 | 1" / 3" | 700.0 | 132.0 | 139.0 | 132.0 | < |
| TE24B06400 | 6.9 | 4 x Ø4.2 | 1" / 3" | 1000.0 | 132.0 | 139.0 | 132.0 | |
| 9618290646 | 6.9 | 4 x Ø4.2 | 1" / 3" | 1200.0 | 132.0 | 139.0 | 132.0 | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | r_(∘ •)))) |
| | | | | | | | | |
| | | | | | | | Clamp / | Clamp (1" x 4" ISO2852) - Stainless Steel |
| TE24F04190 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 350.0 | 132.0 | 172.0 | | |
| TE24G04100 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 350.0 | 132.0 | 172.0 | | |
| TE24F04090 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 500.0 | 132.0 | 172.0 | | |
| TE24G04000 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 500.0 | 132.0 | 172.0 | | |
| TE24F04290 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 700.0 | 132.0 | 172.0 | | |
| TE24G04200 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 700.0 | 132.0 | 172.0 | | C >> |
| 9618291390 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 1000.0 | 132.0 | 172.0 | | |
| 9618291387 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 1200.0 | 132.0 | 172.0 | | |
| 9618291393 | 3.3 | 4 x Ø4.2 | 1" / 4" | 1200.0 | 132.0 | 172.0 | | |
| 9618291388 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 1500.0 | 132.0 | 172.0 | | |
| 9618291392 | 3.3 | 2 x Ø3.8LS | 1" / 4" | 1500.0 | 132.0 | 172.0 | | ¥2 |
| 9618290309 | 6.9 | 4 x Ø4.2 | 1" / 4" | 350.0 | 132.0 | 172.0 | | |
| 9618290504 | 6.9 | 4 x Ø4.2 | 1" / 4" | 350.0 | 132.0 | 172.0 | | 4 |
| TE24G06000 | 6.9 | 4 x Ø4.2 | 1" / 4" | 500.0 | 132.0 | 172.0 | | |
| 9618290587 | 6.9 | 4 x Ø4.2 | 1" / 4" | 500.0 | 132.0 | 172.0 | | |
| TE24G06200 | 6.9 | 4 x Ø4.2 | 1" / 4" | 700.0 | 132.0 | 172.0 | | |
| 9618290426 | 6.9 | 4 x Ø4.2 | 1" / 4" | 700.0 | 132.0 | 172.0 | | 0 |
| TE24F06490 | 6.9 | 4 x Ø4.2 | 1" / 4" | 1000.0 | 132.0 | 172.0 | | |
| TE24G06400 | 6.9 | 4 x Ø4.2 | 1" / 4" | 1000.0 | 132.0 | 172.0 | | |
| 9618291386 | 6.9 | 2 x Ø3.8LS | 1" / 4" | 1000.0 | 132.0 | 172.0 | | |
| TE24G06600 | 6.9 | 4 x Ø4.2 | 1" / 4" | 1200.0 | 132.0 | 172.0 | | |
| 9618291391 | 6.9 | 2 x Ø3.8LS | 1" / 4" | 1200.0 | 132.0 | 172.0 | | |
| TE24G06800 | 6.9 | 4 x Ø4.2 | 1" / 4" | 1500.0 | 132.0 | 172.0 | | |
| 9618291394 | 6.9 | 4 x Ø4.2 | 1" / 4" | 1500.0 | 132.0 | 172.0 | | |

| ltem no. | Flow at 5 bar | No. of nozzles | Dimension (mm) | |
|------------|------------------|----------------|----------------|-------------|
| | m3/h | Dimension | A | |
| | | | | For adaptor |
| 9618290026 | 9.7 | 4 x Ø4.2 | 243.0 | |
| 9618290030 | 11.8 | 4 x Ø5.2 | 243.0 | |
| 9618290033 | 13.8 | 4 x Ø6.2 | 243.0 | |

| Item no. | Flow at 5 bar | No. of nozzles | Guide | Pin/clutch | Dimension (mm) | | nm) | |
|------------|------------------|----------------|-------|------------|----------------|-------|----------|---|
| | m3/h | Dimension | | | Α | В | С | |
| | | | | | | | <u> </u> | 1" Slip Fit - Stainless Steel/EPDM |
| 9614648705 | 5.7 | 2 x Ø6.4 | LP | Pin | 61.0 | 272.0 | 94.0 | |
| 9614648805 | 5.7 | 2 x Ø6.4 | LP | Clutch | 61.0 | 272.0 | 94.0 | A |
| 9614648726 | 7.9 | 2 x Ø7.9 | LP | Pin | 61.0 | 272.0 | 94.0 | |
| 9614648733 | 7.9 | 2 x Ø7.9 | STD | Pin | 61.0 | 272.0 | 94.0 | |
| 9614648826 | 7.9 | 2 x Ø7.9 | LP | Clutch | 61.0 | 272.0 | 94.0 | |
| 9614648833 | 7.9 | 2 x Ø7.9 | STD | Clutch | 61.0 | 272.0 | 94.0 | |
| 9614648747 | 9.1 | 2 x Ø9.5 | LP | Pin | 61.0 | 272.0 | 94.0 | |
| 9614648754 | 9.1 | 2 x Ø9.5 | STD | Pin | 61.0 | 272.0 | 94.0 | m l i int |
| 9614648847 | 9.1 | 2 x Ø9.5 | LP | Clutch | 61.0 | 272.0 | 94.0 | |
| 9614648854 | 9.1 | 2 x Ø9.5 | STD | Clutch | 61.0 | 272.0 | 94.0 | |
| 9614649012 | 9.5 | 4 x Ø6.4 | STD | Pin | 61.0 | 272.0 | 94.0 | |
| 9614649112 | 9.5 | 4 x Ø6.4 | STD | Clutch | 61.0 | 272.0 | 94.0 | |
| 9614649040 | 11.4 | 4 x Ø7.9 | STD | Pin | 61.0 | 272.0 | 94.0 | |
| 9614649140 | 11.4 | 4 x Ø7.9 | STD | Clutch | 61.0 | 272.0 | 94.0 | |
| 9614649068 | 12.7 | 4 x Ø9.5 | STD | Pin | 61.0 | 272.0 | 94.0 | C U |
| 9614649168 | 12.7 | 4 x Ø9.5 | STD | Clutch | 61.0 | 272.0 | 94.0 | ← → |
| | 1 | | | | <u> </u> | 1-1/2 | 2" TRI-C | LAMP Low Profile - Stainless Steel/EPDM |
| 9614648903 | 5.7 | 2 x Ø6.4 | LP | Pin | 61.0 | 271.8 | 91.4 | |
| 9614649210 | 5.7 | 4 x Ø6.4 | STD | Pin | 61.0 | 271.8 | 91.4 | A > |
| 9614648924 | 7.9 | 2 x Ø7.9 | LP | Pin | 61.0 | 271.8 | 91.4 | |
| 9614648931 | 7.9 | 2 x Ø7.9 | STD | Pin | 61.0 | 271.8 | 91.4 | |
| 9614649238 | 7.9 | 4 x Ø7.9 | STD | Pin | 61.0 | 271.8 | 91.4 | |
| 9614648945 | 9.0 | 2 x Ø9.5 | LP | Pin | 61.0 | 271.8 | 91.4 | |
| 9614648952 | 9.0 | 2 x Ø9.5 | STD | Pin | 61.0 | 271.8 | 91.4 | |
| 9614649266 | 9.0 | 4 x Ø9.5 | STD | Pin | 61.0 | 271.8 | 91.4 | |
| 9614649273 | 9.0 | 4 x Ø9.5 | LV | Pin | 61.0 | 271.8 | 91.4 | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | C C |
| | | | | | | l | | |
| | 1 - | | 1 | | | | | 1-1/2" BSP - Stainless Steel/EPDM |
| 9614648702 | 5.7 | 2 x Ø6.4 | LP | Pin | 63.5 | 271.8 | 94.0 | <u>^</u> |
| 9614648802 | 5.7 | 2 x Ø6.4 | LP | Clutch | 63.5 | 271.8 | 94.0 | A → |
| 9614648723 | 7.9 | 2 x Ø7.9 | LP | Pin | 63.5 | 271.8 | 94.0 | |
| 9614648730 | 7.9 | 2 x Ø7.9 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614648823 | 7.9 | 2 x Ø7.9 | LP | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614648830 | 7.9 | 2 x Ø7.9 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614648744 | 9.1 | 2 x Ø9.5 | LP | Pin | 63.5 | 271.8 | 94.0 | |
| 9614648751 | 9.1 | 2 x Ø9.5 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614648844 | 9.1 | 2 x Ø9.5 | LP | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614648851 | 9.1 | 2 x Ø9.5 | STD | Clutch | 63.5 | 271.8 | 94.0 | │ - <u> </u> · |
| 9614649009 | 9.5 | 4 x Ø6.4 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614649109 | 9.5 | 4 x Ø6.4 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614649037 | 11.4 | 4 x Ø7.9 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614649137 | 11.4 | 4 x Ø7.9 | STD | Clutch | 63.5 | 271.8 | 94.0 | C → |
| 9614649065 | 12.7 | 4 x Ø9.5 | STD | Pin | 63.5 | 271.8 | 94.0 | |

Surface finish: Bright Standard certificate: 2.2

| Item no. | Flow at 5 bar | No. of nozzles | Guide | Pin/clutch | Dimension (mm) | | ım) | |
|--|---|--|---|---|--|---|--|--|
| | m3/h | Dimension | | | А | в | с | |
| | | | | | <u> </u> | | | 1-1/2" BSP - Stainless Steel/EPDM |
| 9614649165 | 12.7 | 4 x Ø9.5 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| | | | | | | - | 1-1/2 | BSP Low Profile - Stainless Steel/EPDM |
| 9614648902 9614649209 9614648923 9614648930 9614649237 9614648944 9614648951 9614649265 9614649272 | 5.7 5.7 7.9 9.0 9.0 9.0 9.0 9.0 | 2 x Ø6.4 4 x Ø6.4 2 x Ø7.9 2 x Ø7.9 2 x Ø9.5 2 x Ø9.5 4 x Ø9.5 4 x Ø9.5 | LP STD LP STD LP STD STD LV | Pin Pin Pin Pin Pin Pin Pin | 63.5 63.5 63.5 63.5 63.5 63.5 63.5 63.5 | 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 | 93.9 93.9 93.9 93.9 93.9 93.9 93.9 93.9 | |
| | 1 | | | | 1 | | 1 | 1-1/2" NPT - Stainless Steel/EPDM |
| 9614648701 9614648801 9614648722 9614648729 9614648829 9614648829 9614648743 9614648750 9614648750 9614649008 9614649008 9614649108 9614649136 9614649064 | 5.7 5.7 7.9 7.9 9.1 9.1 9.1 9.1 9.1 9.5 9.5 11.4 11.4 12.7 | $2 \times \emptyset 6.4$ $2 \times \emptyset 6.4$ $2 \times \emptyset 7.9$ $2 \times \emptyset 7.9$ $2 \times \emptyset 7.9$ $2 \times \emptyset 9.5$ $2 \times \emptyset 9.5$ $2 \times \emptyset 9.5$ $2 \times \emptyset 9.5$ $2 \times \emptyset 6.4$ $2 \times \emptyset 6.4$ $2 \times \emptyset 7.9$ $2 \times \emptyset 7.9$ $2 \times \emptyset 7.9$ $2 \times \emptyset 7.9$ $2 \times \emptyset 9.5$ | LP LP STD LP STD LP STD STD STD STD STD STD STD | Pin Clutch Pin Clutch Clutch Pin Clutch Pin Clutch Pin Clutch Pin Clutch Pin | 63.5 63.5 63.5 63.5 63.5 63.5 63.5 63.5 | 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 271.8 | 94.0 94.0 94.0 94.0 94.0 94.0 94.0 94.0 | |

Surface finish: Bright Standard certificate: 2.2

| Item no. | Flow at 5 bar | No. of nozzles | Guide | Pin/clutch | Dimension (mm) | | nm) | |
|------------|------------------|----------------|-------|------------|----------------|-------|-------|---|
| | m3/h | Dimension | | | A | В | с | |
| | • | | • | | | | 1-1/2 | " NPT Low Profile - Stainless Steel/EPDM |
| 9614648901 | 5.7 | 2 x Ø6.4 | LP | Pin | 63.5 | 271.8 | 93.9 | ۵ |
| 9614649208 | 5.7 | 4 x Ø6.4 | STD | Pin | 63.5 | 271.8 | 93.9 | |
| 9614648922 | 7.9 | 2 x Ø7.9 | LP | Pin | 63.5 | 271.8 | 93.9 | |
| 9614648929 | 7.9 | 2 x Ø7.9 | STD | Pin | 63.5 | 271.8 | 93.9 | |
| 9614649236 | 7.9 | 4 x Ø7.9 | STD | Pin | 63.5 | 271.8 | 93.9 | |
| 9614648943 | 9.0 | 2 x Ø9.5 | LP | Pin | 63.5 | 271.8 | 93.9 | |
| 9614648950 | 9.0 | 2 x Ø9.5 | STD | Pin | 63.5 | 271.8 | 93.9 | |
| 9614649264 | 9.0 | 4 x Ø9.5 | STD | Pin | 63.5 | 271.8 | 93.9 | |
| 9614649271 | 9.0 | 4 x Ø9.5 | LV | Pin | 63.5 | 271.8 | 93.9 | |
| | | | | | | | | |
| | | | | | | - | | 1 ¹ / ₂ " Weld - Stainless Steel/EPDM |
| 9614648704 | 5.7 | 2 x Ø6.4 | LP | Pin | 61.0 | 266.7 | 94.1 | |
| 9614648804 | 5.7 | 2 x Ø6.4 | LP | Clutch | 61.0 | 266.7 | 94.1 | A |
| 9614648725 | 7.9 | 2 x Ø7.9 | LP | Pin | 61.0 | 266.7 | 94.1 | |
| 9614648732 | 7.9 | 2 x Ø7.9 | STD | Pin | 61.0 | 266.7 | 94.1 | |
| 9614648825 | 7.9 | 2 x Ø7.9 | LP | Clutch | 61.0 | 266.7 | 94.1 | |
| 9614648832 | 7.9 | 2 x Ø7.9 | STD | Clutch | 61.0 | 266.7 | 94.1 | 000 |
| 9614648746 | 9.1 | 2 x Ø9.5 | LP | Pin | 61.0 | 266.7 | 94.1 | |
| 9614648753 | 9.1 | 2 x Ø9.5 | STD | Pin | 61.0 | 266.7 | 94.1 | <u>م</u> |
| 9614648846 | 9.1 | 2 x Ø9.5 | LP | Clutch | 61.0 | 266.7 | 94.1 | |
| 9614648853 | 9.1 | 2 x Ø9.5 | STD | Clutch | 61.0 | 266.7 | 94.1 | |
| 9614649011 | 9.5 | 4 x Ø6.4 | STD | Pin | 61.0 | 266.7 | 94.1 | |
| 9614649111 | 9.5 | 4 x Ø6.4 | STD | Clutch | 61.0 | 266.7 | 94.1 | |
| 9614649039 | 11.4 | 4 x Ø7.9 | STD | Pin | 61.0 | 266.7 | 94.1 | |
| 9614649139 | 11.4 | 4 x Ø7.9 | STD | Clutch | 61.0 | 266.7 | 94.1 | |
| 9614649067 | 12.7 | 4 x Ø9.5 | STD | Pin | 61.0 | 266.7 | 94.1 | |
| 9614649167 | 12.7 | 4 x Ø9.5 | STD | Clutch | 61.0 | 266.7 | 94.1 | |

Surface finish: Bright Standard certificate: 2.2 Material: PVDF (standard)

| Item no. | Flow at 5 bar | No. of nozzles | Dime | ension (m | m) | |
|----------------------------------|--------------------|----------------------------------|-------------------------|----------------------|----------------------|--------------------------------------|
| | m3/h | Dimension | А | с | E | |
| | | | | | | Thread (1" Rp/BSP female) |
| TE20G000 | 7.0 | 4 x Ø3.9 | 230.0 | 36.0 | 16.0 | . C . |
| TE20G002 | 9.5 | 4 x Ø4.6 | 230.0 | 36.0 | 16.0 | |
| TE20G004 | 12.0 | 4 x Ø5.5 | 230.0 | 36.0 | 16.0 | |
| | | | 1 | I | | Thread (1" Rp/BSP female) - Hygienic |
| TE20G050 | 7.0 | 4 x Ø3.9 | 230.0 | 36.0 | 16.0 | |
| TE20G052 | 9.5 | 4 x Ø4.6 | 230.0 | 36.0 | 16.0 | |
| 12203034 | 12.0 | 4 X 20.0 | 230.0 | 50.0 | 10.0 | |
| | . | | <u> </u> | <u> </u> | 1 | Thread (1" NPT-female) |
| TE20G020 TE20G022 TE20G024 | 7.0 9.5 12.0 | 4 x Ø3.9 4 x Ø4.6 4 x Ø5.5 | 230.0 230.0 230.0 | 36.0 36.0 36.0 | 16.0 16.0 16.0 | |
| | ı | L | ı | | l | undefined |
| TE20G288 | | | | | | |

| ltem no. | Flow at 5 bar | No. of nozzles | Dimens | ion (mm) |
|-----------|------------------|----------------|--------|----------|
| | m3/h | Dimension | А | F |
| 969000339 | 19.2 | 2 x Ø10.0 | 233.0 | 155.0 |
| 969000340 | 22.4 | 2 x Ø11.2 | 233.0 | 155.0 |
| 969000302 | 15.8 | 4 x Ø6.0 | 233.0 | 155.0 |
| 969000301 | 15.8 | 4 x Ø6.0 | 233.0 | 155.0 |
| 969000303 | 18.2 | 4 x Ø6.6 | 233.0 | 155.0 |
| 969000304 | 20.9 | 4 x Ø7.3 | 233.0 | 155.0 |
| 969000305 | 24.9 | 4 x Ø8.1 | 233.0 | 155.0 |
| 969000306 | 29.1 | 4 x Ø9.0 | 233.0 | 155.0 |
| 969000307 | 33.8 | 4 x Ø10.0 | 233.0 | 155.0 |
| 969000308 | 39.0 | 4 x Ø11.2 | 233.0 | 155.0 |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

GJ 7

| ltem no. | Flow at 42 bar | Flow at 7 bar | No. of nozzles | Guide | Dimension (mm) | | nm) | |
|--------------------------|-------------------|------------------|----------------------|----------|----------------|----------------|--------------|--|
| | m3/h | m3/h | Dimension | | А | в | с | |
| | | | | | | | | 7 bar - 1/2" BSP- Stainless Steel/EPDM |
| 9614680018 | | 0.8 | 2 x Ø2.5 | SV | 12.7 | 177.8 | 38.1 | A |
| 9614680017 | | 0.8 | 2 x Ø2.5 | SV | 12.7 | 177.8 | 38.1 | |
| 9614680019 | | 0.8 | 2 x Ø2.5 | MV | 12.7 | 177.8 | 38.1 | |
| 9614680020 | | 0.8 | 2 x Ø2.5 | MV CV | 12.7 | 177.8 | 38.1 | |
| 9014000021 | | 0.0 | 3 X Ø2.5 | SV SV | 12.7 | 177.8 | 30.1 | |
| 9614680023 | | 0.8 | 3 x Ø2 5 | MV | 12.7 | 177.8 | 38.1 | m |
| 9614680024 | | 0.8 | 3 x Ø2.5 | MV | 12.7 | 177.8 | 38.1 | |
| | | | | | | | | C C |
| | • | • | | | | | | 42 bar - 1/2" BSP - Stainless Steel/EPDM |
| 9614680002 | 0.7 | | 2 x Ø1.8 | 4.0 | 12.7 | 177.8 | 38.1 | A |
| 9614680004 | 0.9 | | 2 x Ø1.8 | 4X | 12.7 | 177.8 | 38.1 | |
| 9614680006 | 1.0 | | 2 x Ø1.9 | 4H | 12.7 | 177.8 | 38.1 | |
| 9614680008 | 1.1 | | 2 x Ø2.0 | LP | 12.7 | 177.8 | 38.1 | |
| 9614680010 | 1.8 | | 2 x Ø2.5 | LV | 12.7 | 177.8 | 38.1 | |
| 9614680012 | 1.8 | | 2 x Ø2.5 | | 12.7 | 177.8 | 38.1 | |
| 9614680016 9614680014 | 1.9 1.9 | | 3 x Ø2.5 3 x Ø2.5 | LV | 12.7 | 177.8 177.8 | 38.1 38.1 | |
| | | | | | | | | 42 bar - 1/2" NPT - Stainless Steel/EPDM |
| 9614680001 | 0.7 | | 2 x Ø1.8 | 4.0 | 12.7 | 177.8 | 38.1 | A |
| 9614680003 | 0.9 | | 2 x Ø1.8 | 4X | 12.7 | 177.8 | 38.1 | |
| 9614680005 | 1.0 | | 2 x Ø1.9 | 4H | 12.7 | 177.8 | 38.1 | |
| 9614680007 | 1.1 | | 2 x Ø2.0 | 5H | 12.7 | 177.8 | 38.1 | |
| 9614680009 | 1.8 | | 2 X Ø2.5 | SV | 12.7 | 177.8 | 38.1 | |
| 9014000011 | 1.0 | | 2 X Ø2.5 | SV/ | 12.7 | 177.8 | 30.1 | |
| 9614680015 | 1.9 | | 3 x Ø2 5 | MV | 12.7 | 177.8 | 38.1 | |
| 3014000013 | 1.0 | | 5 × 52.5 | | 12.7 | 177.0 | 50.1 | c |
| | | | | | | | | undefined |
| 9614688001 | | | | | | | | |
| 9614688002 | | | | | | | | |
| 9614688003 | | | | | | | | |
| 9614688101 9614688101 | | | | | | | | |

| Item no. | Flow at 42 bar | Flow at 7 bar | No. of nozzles | Guide | Dimension (mm) | | |
|------------|-------------------|------------------|----------------|-------|----------------|---|-----------|
| | m3/h | m3/h | Dimension | | Α | В | С |
| | | • | | | | | undefined |
| 9614688102 | | | | | | | |
| 9614688103 | | | | | | | |
| 9614688201 | | | | | | | |
| 9614688301 | | | | | | | |
| 9614688302 | | | | | | | |

| Item no. | Flow at 42 bar | No. of nozzles | Guide | Dimension (mm) | | | |
|--|--|--|--|--|--|--|--------------------------------|
| | m3/h | Dimension | | Α | В | С | |
| | | | • | | | | 3/8" BSP - Stainless Steel/FKM |
| 9614631602 9614631604 9614631608 9614631610 9614631610 9614631612 | 0.7 0.8 0.9 1.0 1.1 1.2 | 2 x Ø1.8 2 x Ø1.8 2 x Ø1.9 2 x Ø2.0 2 x Ø2.2 2 x Ø2.2 | 3.0 3.5 4.0 4.5 5.0 5.5 | 9.5 9.5 9.5 9.5 9.5 9.5 | 325.0 325.0 325.0 325.0 325.0 325.0 | 43.0 43.0 43.0 43.0 43.0 43.0 | |
| 9614631601 9614631603 9614631605 | 0.7 0.8 0.9 | 2 x Ø1.8 2 x Ø1.8 2 x Ø1.9 | 3.0 3.5 4.0 | 9.5 9.5 9.5 | 325.0 325.0 325.0 | 43.0 43.0 43.0 | 3/8" NPT - Stainless Steel/FKM |
| 9614631607 9614631609 9614631611 | 1.0 1.1 1.2 | 2 x Ø2.0 2 x Ø2.2 2 x Ø2.2 | 4.5 5.0 5.5 | 9.5 9.5 9.5 | 325.0 325.0 325.0 | 43.0 43.0 43.0 | D |
| | | | | | | | undefined |
| 9614638801 | | | | | | | |
| 9614638802 | | | | | | | |
| 9614638907 | | | | | | | |
| 9614639001 | | | | | | | |
| 9614639101 | | | | | | | |

| Item no. | Flow at 10 bar | No. of nozzles | Guide | Dimension (mm) | | | |
|------------|-------------------|----------------|----------|----------------|-------|------|---|
| | m3/h | Dimension | | Α | В | с | |
| | | I | <u> </u> | <u> </u> | | | 1.5 Tube - Stainless steel/FKM |
| 9614612903 | 2.0 | 2 x Ø3.2 | LP | 46.0 | 224.0 | 71.0 | |
| 9614612906 | 2.0 | 2 x Ø3.2 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612909 | 2.0 | 2 x Ø3.2 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612912 | 2.3 | 2 x Ø3.4 | LP | 46.0 | 224.0 | 71.0 | Δ |
| 9614612915 | 2.3 | 2 x Ø3.4 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612918 | 2.3 | 2 x Ø3.8 | LP | 46.0 | 224.0 | 71.0 | $\uparrow \qquad \qquad$ |
| 9614612921 | 2.7 | 2 x Ø3.8 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612924 | 2.7 | 2 x Ø3.8 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612927 | 2.7 | 2 x Ø3.8 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612930 | 3.0 | 2 x Ø4.2 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612933 | 3.0 | 2 x Ø4.2 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612936 | 3.0 | 2 x Ø4.2 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612939 | 3.9 | 2 x Ø4.7 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612942 | 3.9 | 2 x Ø4.7 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612945 | 3.9 | 2 x Ø4.7 | HV | 46.0 | 224.0 | 71.0 | |
| 9614612948 | 4.1 | 2 x Ø5.1 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612951 | 4.1 | 2 x Ø5.1 | MV | 46.0 | 224.0 | 71.0 | <mark>≺ C</mark> |
| 9614612954 | 4.1 | 2 x Ø5.1 | HV | 46.0 | 224.0 | 71.0 | |
| 9614612960 | 4.8 | 2 x Ø5.7 | HV | 46.0 | 224.0 | 71.0 | |
| 9614612967 | 4.8 | 2 x Ø5.7 | MV | 46.0 | 224.0 | 71.0 | |
| | • | | • | | • | • | 3/4" BSP - Stainless steel/FKM |
| 9614612905 | 2.0 | 2 x Ø3.2 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612902 | 2.0 | 2 x Ø3.2 | LP | 46.0 | 224.0 | 71.0 | |
| 9614612908 | 2.0 | 2 x Ø3.2 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612914 | 2.3 | 2 x Ø3.4 | LV | 46.0 | 224.0 | 71.0 | A |
| 9614612911 | 2.3 | 2 x Ø3.4 | LP | 46.0 | 224.0 | 71.0 | |
| 9614612917 | 2.7 | 2 x Ø3.8 | LP | 46.0 | 224.0 | 71.0 | |
| 9614612920 | 2.7 | 2 x Ø3.8 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612923 | 2.7 | 2 x Ø3.8 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612926 | 2.7 | 2 x Ø3.8 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612929 | 3.0 | 2 x Ø4.2 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612932 | 3.0 | 2 x Ø4.2 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612935 | 3.0 | 2 x Ø4.2 | MV | 46.0 | 224.0 | 71.0 | 8000-06 |
| 9614612938 | 3.9 | 2 x Ø4.7 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612941 | 3.9 | 2 x Ø4.7 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612944 | 3.9 | 2 x Ø4.7 | HV | 46.0 | 224.0 | 71.0 | |
| 9614612947 | 4.1 | 2 x Ø5.1 | STD | 46.0 | 224.0 | 71.0 | ¥ (G + 5) |
| 9614612950 | 4.1 | 2 x Ø5.1 | MV | 46.0 | 224.0 | 71.0 | \leftarrow |
| 9614612953 | 4.1 | 2 x Ø5.1 | HV | 46.0 | 224.0 | 71.0 | |
| 9614612959 | 4.8 | 2 x Ø5.7 | HV | 46.0 | 224.0 | 71.0 | |
| 9614612956 | 4.8 | 2 x Ø5.7 | MV | 46.0 | 224.0 | 71.0 | |

Surface finish: Mat

| ltem no. | Flow at 10 bar | No. of nozzles | Guide | Dimension (mm) | | | |
|------------|-------------------|--------------------------------|-------|----------------|-------|------|-----------------------|
| | m3/h | Dimension | | Α | В | с | |
| | | 3/4" NPT - Stainless steel/FKM | | | | | |
| 9614612901 | 2.0 | 2 x Ø3.2 | LP | 46.0 | 224.0 | 71.0 | |
| 9614612904 | 2.0 | 2 x Ø3.2 | LP | 46.0 | 224.0 | 71.0 | |
| 9614612907 | 2.0 | 2 x Ø3.2 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612910 | 2.3 | 2 x Ø3.4 | LP | 46.0 | 224.0 | 71.0 | A |
| 9614612913 | 2.3 | 2 x Ø3.4 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612916 | 2.7 | 2 x Ø3.8 | LP | 46.0 | 224.0 | 71.0 | |
| 9614612919 | 2.7 | 2 x Ø3.8 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612922 | 2.7 | 2 x Ø3.8 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612925 | 2.7 | 2 x Ø3.8 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612928 | 3.0 | 2 x Ø4.2 | LV | 46.0 | 224.0 | 71.0 | |
| 9614612931 | 3.0 | 2 x Ø4.2 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612934 | 3.0 | 2 x Ø4.2 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612937 | 3.9 | 2 x Ø4.7 | STD | 46.0 | 224.0 | 71.0 | |
| 9614612940 | 3.9 | 2 x Ø4.7 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612943 | 3.9 | 2 x Ø4.7 | HV | 46.0 | 224.0 | 71.0 | |
| 9614612946 | 4.1 | 2 x Ø5.1 | STD | 46.0 | 224.0 | 71.0 | ¥ (8 - 5) |
| 9614612949 | 4.1 | 2 x Ø5.1 | MV | 46.0 | 224.0 | 71.0 | ✓ |
| 9614612952 | 4.1 | 2 x Ø5.1 | HV | 46.0 | 224.0 | 71.0 | |
| 9614612955 | 4.8 | 2 x Ø5.7 | MV | 46.0 | 224.0 | 71.0 | |
| 9614612958 | 4.8 | 2 x Ø5.7 | HV | 46.0 | 224.0 | 71.0 | |
| | | | | | | | undefined |
| 9614618201 | | | | | | | |
| 9614618301 | | | | | | | |
| 9614618401 | | | | | | | |
| 9614618501 | | | | | | | |
| 9614618601 | | | | | | | |
| 9614618701 | | | | | | | |
| 9614618702 | | | | | | | |

| ltem no. | Flow at 5 bar | No. of nozzles | Guide | Dimension (mm) | | | |
|------------|------------------|----------------|-------|----------------|-------|------|----------------------------------|
| | m3/h | Dimension | | Α | В | С | |
| | | | | | | | 1-1/2" BSP - Stainless Steel/FKM |
| 9614688402 | 5.5 | 2 x Ø6.4 | LP | 61.0 | 271.8 | 99.1 | |
| 9614688404 | 5.5 | 2 x Ø6.4 | STD | 61.0 | 271.8 | 99.1 | |
| 9614688406 | 7.3 | 2 x Ø7.9 | LP | 61.0 | 271.8 | 99.1 | |
| 9614688408 | 7.3 | 2 x Ø7.9 | STD | 61.0 | 271.8 | 99.1 | |
| 9614688412 | 7.3 | 2 x Ø7.9 | MV | 61.0 | 271.8 | 99.1 | |
| 9614688410 | 7.3 | 2 x Ø7.9 | LV | 61.0 | 271.8 | 99.1 | |
| 9614688414 | 9.1 | 2 x Ø9.5 | LP | 61.0 | 271.8 | 99.1 | |
| 9614688416 | 9.1 | 2 x Ø9.5 | STD | 61.0 | 271.8 | 99.1 | ω |
| 9614688418 | 9.1 | 2 x Ø9.5 | LV | 61.0 | 271.8 | 99.1 | |
| 9614688420 | 9.1 | 2 x Ø9.5 | MV | 61.0 | 271.8 | 99.1 | |
| 9614688422 | 9.1 | 2 x Ø9.5 | LM | 61.0 | 271.8 | 99.1 | |
| 9614688424 | 9.1 | 2 x Ø9.5 | HV | 61.0 | 271.8 | 99.1 | |
| | | | | | | | |
| | | | | | | | 1-1/2" NPT - Stainless Steel/FKM |
| 9614688401 | 5.5 | 2 x Ø6.4 | LP | 61.0 | 271.8 | 99.1 | Δ |
| 9614688403 | 5.5 | 2 x Ø6.4 | STD | 61.0 | 271.8 | 99.1 | |
| 9614688407 | 7.3 | 2 x Ø7.9 | STD | 61.0 | 271.8 | 99.1 | |
| 9614688405 | 7.3 | 2 x Ø7.9 | LP | 61.0 | 271.8 | 99.1 | |
| 9614688411 | 7.3 | 2 x Ø7.9 | MV | 61.0 | 271.8 | 99.1 | |
| 9614688409 | 7.3 | 2 x Ø7.9 | LV | 61.0 | 271.8 | 99.1 | |
| 9614688413 | 9.1 | 2 x Ø9.5 | LP | 61.0 | 271.8 | 99.1 | |
| 9614688415 | 9.1 | 2 x Ø9.5 | STD | 61.0 | 271.8 | 99.1 | |
| 9614688417 | 9.1 | 2 x Ø9.5 | LV | 61.0 | 271.8 | 99.1 | |
| 9614688419 | 9.1 | 2 x Ø9.5 | MV | 61.0 | 271.8 | 99.1 | |
| 9614688423 | 9.1 | 2 x Ø9.5 | HV | 61.0 | 271.8 | 99.1 | |
| 9614688421 | 9.1 | 2 x Ø9.5 | LM | 61.0 | 271.8 | 99.1 | |
| | | | | | | | |
| | | <u> </u> | | | | | undefined |
| 9614689001 | | | | | | | |
| 9614689101 | | | | | | | |
| 9614689301 | | | | | | | |
| 9614689401 | | | | | | | |

| Item no. | Flow at 5 bar | No. of nozzles | Guide | Pin/clutch | Dimension (mm) | | nm) | |
|------------|------------------|----------------|-----------|------------|----------------|-------|---------|--|
| | m3/h | Dimension | | | Α | В | С | |
| | | | | 1 | | | | 1-1/2" BSP - Stainless Steel/EPDM |
| 9614639202 | 5.7 | 2 x Ø6.4 | LP | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639302 | 5.7 | 2 x Ø6.4 | LP | Clutch | 63.5 | 271.8 | 94.0 | ٨ |
| 9614639223 | 7.9 | 2 x Ø7.9 | LP | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639230 | 7.9 | 2 x Ø7.9 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639323 | 7.9 | 2 x Ø7.9 | LP | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639330 | 7.9 | 2 x Ø7.9 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639244 | 9.1 | 2 x Ø9.5 | LP | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639251 | 9.1 | 2 x Ø9.5 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639344 | 9.1 | 2 x Ø9.5 | LP | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639351 | 9.1 | 2 x Ø9.5 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639509 | 9.5 | 4 x Ø6.4 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639609 | 9.5 | 4 x Ø6.4 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639537 | 11 4 | 4 x Ø7 9 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639637 | 11.4 | 4 x Ø7 9 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639565 | 12.7 | 4 x Ø9 5 | STD | Pin | 63.5 | 271.8 | 94.0 | < C → |
| 9614639665 | 12.7 | 4 x Ø9 5 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 3014033003 | 12.1 | 4 X 00.0 | 010 | Oluton | 00.0 | 271.0 | 1-1/2 | " BSP Low Profile - Stainless Steel/EPDM |
| 9614639402 | 57 | 2 x Ø6 4 | IP | Pin | 63.5 | 271.8 | 94.0 | |
| 9014039402 | 7.0 | 2 × 00.4 | | Pin | 63.5 | 271.0 | 94.0 | A |
| 9014039423 | 7.9 | 2 x Ø7.9 | LF STD | Pin | 62.5 | 271.0 | 94.0 | |
| 9014039430 | 7.9 | 2 X Ø7.9 | | Fill | 62.5 | 271.0 | 94.0 | |
| 9014039444 | 9.1 | 2 X Ø9.5 | | Pin | 03.5 | 271.0 | 94.0 | |
| 9614639451 | 9.1 | 2 X Ø9.5 | SID | Pin | 03.5 | 271.8 | 94.0 | |
| 9614639709 | 9.5 | 4 X Ø0.4 | SID | Pin | 03.5 | 271.8 | 94.0 | |
| 9614639737 | 11.4 | 4 x Ø7.9 | SID | Pin | 63.5 | 271.8 | 94.0 | ei D |
| 9614639765 | 12.7 | 4 X Ø9.5 | SID | Pin | 63.5 | 271.8 | 94.0 | |
| | | | | | | | | |
| | | | | | | | | ≪ →→ |
| | | | I | | | | | 1-1/2" NPT - Stainless Steel/EPDM |
| 9614639201 | 5.7 | 2 x Ø6.4 | LP | Pin | 63.5 | 271.8 | 94.0 | <u>^</u> |
| 9614639301 | 5.7 | 2 x Ø6.4 | LP | Clutch | 63.5 | 271.8 | 94.0 | < A → |
| 9614639222 | 7.9 | 2 x Ø7.9 | LP | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639229 | 7.9 | 2 x Ø7.9 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639322 | 7.9 | 2 x Ø7.9 | LP | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639329 | 7.9 | 2 x Ø7.9 | STD | Clutch | 63.5 | 271.8 | 94.0 | 000 |
| 9614639243 | 9.1 | 2 x Ø9.5 | LP | Pin | 63.5 | 271.8 | 94.0 | l i lm |
| 9614639250 | 9.1 | 2 x Ø9.5 | STD | Pin | 63.5 | 271.8 | 94.0 | m I III |
| 9614639343 | 9.1 | 2 x Ø9.5 | LP | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639350 | 9.1 | 2 x Ø9.5 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639508 | 9.5 | 4 x Ø6.4 | STD | Pin | 63.5 | 271.8 | 94.0 | |
| 9614639608 | 9.5 | 4 x Ø6.4 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| 9614639536 | 11.4 | 4 x Ø7.9 | STD | Pin | 63.5 | 271.8 | 94.0 | ¥ |
| 9614639636 | 11.4 | 4 x Ø7.9 | STD | Clutch | 63.5 | 271.8 | 94.0 | c ⁺ |
| 9614639564 | 12.7 | 4 x Ø9.5 | STD | Pin | 63.5 | 271.8 | 94.0 | |

| ltem no. | Flow at 5 bar | No. of nozzles | Guide | Pin/clutch | Dimension (mm) | | nm) | |
|---|---|--|--|--|--|--|--|-----------------------------------|
| | m3/h | Dimension | | | Α | в | с | |
| | <u> </u> | | | | | I <u></u> | 1 | 1-1/2" NPT - Stainless Steel/EPDM |
| 9614639664 | 12.7 | 4 x Ø9.5 | STD | Clutch | 63.5 | 271.8 | 94.0 | |
| | | | | | | l | | 1½" Weld - Stainless Steel/EPDM |
| 9614639204 9614639304 9614639225 9614639225 9614639325 96146393246 9614639253 9614639346 9614639353 9614639511 9614639511 9614639539 9614639539 9614639567 9614639567 | 5.7 5.7 7.9 7.9 7.9 9.1 9.1 9.1 9.1 9.5 9.5 11.4 11.4 12.7 12.7 | $2 \times \emptyset 6.4$ $2 \times \emptyset 6.4$ $2 \times \emptyset 7.9$ $2 \times \emptyset 7.9$ $2 \times \emptyset 7.9$ $2 \times \emptyset 9.5$ $2 \times \emptyset 9.5$ $2 \times \emptyset 9.5$ $2 \times \emptyset 9.5$ $4 \times \emptyset 6.4$ $4 \times \emptyset 6.4$ $4 \times \emptyset 7.9$ $4 \times \emptyset 7.9$ $4 \times \emptyset 9.5$ $4 \times \emptyset 9.5$ | LP LP STD LP STD LP STD STD STD STD STD STD STD STD | Pin Clutch Pin Clutch Clutch Pin Clutch Clutch Pin Clutch Pin Clutch Pin Clutch Pin Clutch Pin Clutch | 61.0 61.0 61.0 61.0 61.0 61.0 61.0 61.0 | 271.8 | 94.0 94.0 94.0 94.0 94.0 94.0 94.0 94.0 | |
| | | | • | | | | | undefined |
| 9614648001 9614648101 9614648201 9614648301 9614648501 9614650501 9614650601 9614650701 9614650801 9614650901 9614651001 | | | | | | | | |

| Item no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Dimension (mm) | | (mm) | |
|------------|------------------|----------------------------------|-------|------------|----------------|-------|-------|------------|
| | m3/h | Dimension | | | A | в | с | |
| | | 1-1/2" BSP - Stainless Steel/FKM | | | | | | |
| 9614600004 | 7.7 | 2 x Ø6.4 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600002 | 7.7 | 2 x Ø6.4 | LV | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600024 | 7.7 | 2 x Ø6.4 | LV | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600026 | 7.7 | 2 x Ø6.4 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600006 | 9.5 | 2 x Ø7.1 | LV | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600008 | 9.5 | 2 x Ø7.1 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600028 | 9.5 | 2 x Ø7.1 | LV | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600030 | 9.5 | 7.1 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600222 | 10.9 | 3 x Ø6.4 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600010 | 11.4 | 2 x Ø7.9 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600012 | 11.4 | 2 x Ø7.9 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600032 | 11.4 | 2 x Ø7.9 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600034 | 11.4 | 2 x Ø7.9 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600204 | 11.4 | 3 x Ø6.4 | LRG | Pin | 63.5 | 287.0 | 114.3 | A |
| 9614600224 | 11.4 | 3 x Ø6.4 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600206 | 12.7 | 3 x Ø7.1 | LV | Pin | 63.5 | 287.0 | 114.3 | $\hat{1}$ |
| 9614600208 | 12.7 | 3 x Ø7.1 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600228 | 12.7 | 3 x Ø7.1 | SML | Clutch | 63.5 | 287.0 | 114.3 | 000-002 |
| 9614600226 | 12.7 | 3 x Ø7.1 | LV | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600014 | 13.6 | 2 x Ø9.5 | SML | Pin | 63.5 | 287.0 | 114.3 | m A |
| 9614600036 | 13.6 | 2 x Ø9.5 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600016 | 15.4 | 2 x Ø9.5 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600038 | 15.4 | 2 x Ø9.5 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600040 | 15.4 | 2 x Ø9.5 | LM | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600210 | 15.9 | 3 x Ø7.9 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600212 | 15.9 | 3 x Ø7.9 | LM | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600232 | 15.9 | 3 x Ø7.9 | LM | Clutch | 63.5 | 287.0 | 114.3 | < <u> </u> |
| 9614600230 | 15.9 | 3 x Ø7.9 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600022 | 18.2 | 2 x Ø11.1 | LM | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600020 | 18.2 | 2 x Ø11.1 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600042 | 18.2 | 2 x Ø11.1 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600044 | 18.2 | 2 x Ø11.1 | LM | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600214 | 19.5 | 3 x Ø9.5 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600216 | 19.5 | 3 x Ø9.5 | LM | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600234 | 19.5 | 3 x Ø9.5 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600236 | 19.5 | 3 x Ø9.5 | LM | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600218 | 21.8 | 3 x Ø11.1 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600220 | 21.8 | 3 x Ø11.1 | LM | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600238 | 21.8 | 3 x Ø11.1 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600240 | 21.8 | 3 x Ø11.1 | LM | Clutch | 63.5 | 287.0 | 114.3 | |

| Item no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Dimension (mm) | | (mm) | |
|------------|------------------|----------------|-------|------------|----------------|-------|-------|----------------------------------|
| | m3/h | Dimension | | | Α | в | с | |
| | | I | | | | I | I | 1-1/2" NPT - Stainless Steel/FKM |
| 9614600001 | 7.7 | 2 x Ø6.4 | LV | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600003 | 7.7 | 2 x Ø6.4 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600025 | 7.7 | 2 x Ø6.4 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600023 | 7.7 | 2 x Ø6.4 | LV | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600005 | 9.5 | 2 x Ø7.1 | LV | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600007 | 9.5 | 2 x Ø7.1 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600027 | 9.5 | 2 x Ø7.1 | LV | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600029 | 9.5 | 2 x Ø7.1 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600201 | 10.9 | 3 x Ø6.4 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600221 | 10.9 | 3 x Ø6.4 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600009 | 11.4 | 2 x Ø7.9 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600011 | 11.4 | 2 x Ø7.9 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600031 | 11.4 | 2 x Ø7.9 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600033 | 11.4 | 2 x Ø7.9 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600203 | 11.4 | 3 x Ø6.4 | LRG | Pin | 63.5 | 287.0 | 114.3 | < A |
| 9614600223 | 11.4 | 3 x Ø6.4 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600207 | 12.7 | 3 x Ø7.1 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600205 | 12.7 | 3 x Ø7.1 | LV | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600225 | 12.7 | 3 x Ø7.1 | LV | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600227 | 12.7 | 3 x Ø7.1 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600013 | 13.6 | 2 x Ø9.5 | SML | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600035 | 13.6 | 2 x Ø9.5 | SML | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600015 | 15.4 | 2 x Ø9.5 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600037 | 15.4 | 2 x Ø9.5 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600039 | 15.4 | 2 x Ø9.5 | LM | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600209 | 15.9 | 3 x Ø7.9 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600211 | 15.9 | 3 x Ø7.9 | LM | Pin | 63.5 | 287.0 | 114.3 | c + |
| 9614600231 | 15.9 | 3 x Ø7.9 | LM | Clutch | 63.5 | 287.0 | 114.3 | 1.1.1.1.1.1 |
| 9614600229 | 15.9 | 3 x Ø7.9 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600021 | 18.2 | 2 x Ø11.1 | LM | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600019 | 18.2 | 2 x Ø11.1 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600041 | 18.2 | 2 x Ø11.1 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600043 | 18.2 | 2 x Ø11.1 | LM | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600213 | 19.5 | 3 x Ø9.5 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600215 | 19.5 | 3 x Ø9.5 | LM | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600233 | 19.5 | 3 x Ø9.5 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600235 | 19.5 | 3 x Ø9.5 | LM | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600217 | 21.8 | 3 x Ø11.1 | LRG | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600219 | 21.8 | 3 x Ø11.1 | LM | Pin | 63.5 | 287.0 | 114.3 | |
| 9614600237 | 21.8 | 3 x Ø11.1 | LRG | Clutch | 63.5 | 287.0 | 114.3 | |
| 9614600239 | 21.8 | 3 x Ø11.1 | LM | Clutch | 63.5 | 287.0 | 114.3 | |

| ltem no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Dimension (mm) | | nm) | |
|--|--|---|--|--|--|--|---|-------------------|
| | m3/h | Dimension | | | A | В | С | |
| | | | | | • | | • | 1½" BSP 180° Down |
| 9614600046 9614600048 9614600050 9614600052 9614600054 9614600056 9614600058 9614600060 9614600062 | 7.7 7.7 11.4 13.6 15.4 15.4 18.2 18.2 | 2 x Ø6.4 2 x Ø6.4 2 x Ø7.9 2 x Ø7.9 2 x Ø9.5 2 x Ø9.5 2 x Ø9.5 2 x Ø11.1 2 x Ø11.1 | LV SML SML LRG SML LRG LM LRG LM | Pin Pin Pin Pin Pin Pin Pin Pin | 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 | 11.3 11.3 11.3 11.3 11.3 11.3 11.3 11.3 | 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 | |
| | | | | | | | | |
| | | | | | | • | | 1½" NPT 180° Down |
| 9614600047 9614600045 9614600051 9614600053 9614600055 9614600057 9614600059 9614600059 | 7.7 7.7 11.4 11.4 13.6 15.4 15.4 18.2 18.2 | 2 x Ø6.4 2 x Ø6.4 2 x Ø7.9 2 x Ø7.9 2 x Ø9.5 2 x Ø9.5 2 x Ø9.5 2 x Ø11.1 2 x Ø111.1 | SML LV SML LRG SML LRG LM LRG LM | Pin Pin Pin Pin Pin Pin Pin | 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 2.5 | 11.3 11.3 11.3 11.3 11.3 11.3 11.3 11.3 | 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 | |
| | | | | | | • | | undefined |
| 9614696002 9614696102 9614612001 9614612205 9614612205 9614612207 9614612207 9614612201 9614612301 9614612401 9614612501 9614612601 9614612701 9614612801 | | | | | | | | |
| ltem no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Di | mension | (mm) | |
|------------|------------------|----------------|-------|------------|------|---------|-----------|--|
| | m3/h | Dimension | | | A | в | с | |
| | • | | | - | | | 2" BSP 10 | 05° Down - Stainless Steel/FKM - 273:1 FT |
| 9614652306 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614652312 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652318 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652320 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652328 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652336 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652342 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652350 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | 00 |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | < |
| | | | | - | | 2 | 2" BSP 10 | 5° Down - Stainless Steel/FKM - 273:1 OIL |
| 9614652406 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614652412 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | $\mathbf{A} \stackrel{[\bullet]}{\longleftrightarrow}$ |
| 9614652420 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652418 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652428 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652436 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652442 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652450 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | 88 |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | 1 | | | F | 1 | 1 | 2" BSP 10 | 05° Down - Stainless Steel/FKM - 655:1 FT |
| 9614652506 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614652512 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652518 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652528 | 23.8 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652534 | 29.5 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | m |
| 9614652542 | 35.2 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652550 | 39.7 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| | | | | | | | | |
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| | | | | | | | | ці) с |
| | | | | | | | | ↓ |

| ltem no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Di | mension | (mm) | |
|------------|------------------|----------------|-------|------------|------|---------|-----------|---|
| | m3/h | Dimension | | | A | В | с | |
| | | | | | | 2 | 2" BSP 10 | 5° Down - Stainless Steel/FKM - 655:1 OIL |
| 9614652606 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | A H |
| 9614652612 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652618 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652628 | 23.8 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652634 | 29.5 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652642 | 35.2 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652650 | 39.7 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652905 | 39.7 | 2 x Ø15.9 | HV2 | Clutch | 76.2 | 307.3 | 152.4 | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | ↓ C → |
| - | 1 | | | | 1 | | 2" BSP 18 | 30° Down - Stainless Steel/FKM - 273:1 FT |
| 9614651906 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653506 | 12.5 | 3 x Ø6.4 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651912 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653512 | 14.8 | 3 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | < _ → |
| 9614651918 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651920 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653518 | 19.3 | 3 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651928 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | m |
| 9614653528 | 27.3 | 3 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651936 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653536 | 34.1 | 3 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651942 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | * **** 8000-0627 \ |
| 9614651950 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | <u>د د د</u> |
| 9614653542 | 39.7 | 3 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653550 | 47.7 | 3 x Ø14.3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653556 | 52.2 | 3 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| | 1 | | 1 | | • | 2 | 2" BSP 18 | 0° Down - Stainless Steel/FKM - 273:1 OIL |
| 9614653606 | 12.5 | 3 x Ø6.4 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653612 | 14.8 | 3 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651620 | 18.2 | 2 x Ø9.5 | LM | Clutch | 76.2 | 307.3 | 152.4 | A |
| 9614652020 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653618 | 19.3 | 3 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652028 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653628 | 27.3 | 3 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | m |
| 9614652036 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653636 | 34.1 | 3 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652042 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652050 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | ₩ <u>mm</u> |
| 9614653642 | 39.7 | 3 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | ← C → |
| 9614653650 | 47.7 | 3 x Ø14.3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653656 | 52.2 | 3 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |

| Item no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Di | mension | (mm) | |
|------------|------------------|----------------|-------|------------|------|---------|-----------|---|
| | m3/h | Dimension | | | Α | в | с | |
| | | | | | | | 2" BSP 18 | 80° Down - Stainless Steel/FKM - 655:1 FT |
| 9614652106 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653702 | 12.5 | 3 x Ø6.4 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652112 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653712 | 14.8 | 3 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652118 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653718 | 19.3 | 3 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652128 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653728 | 27.3 | 3 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | m |
| 9614652134 | 29.5 | 2 x Ø12.7 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653736 | 34.1 | 3 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652142 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652150 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | C |
| 9614653742 | 39.7 | 3 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | ← → |
| 9614653750 | 47.7 | 3 x Ø14.3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653756 | 52.2 | 3 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| | | | | | | 2 | 2" BSP 18 | 0° Down - Stainless Steel/FKM - 655:1 OIL |
| 9614652206 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653806 | 12.5 | 3 x Ø6.4 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652212 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | ۵ |
| 9614653812 | 14.8 | 3 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652218 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653818 | 19.3 | 3 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652228 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653828 | 27.3 | 3 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652234 | 29.5 | 2 x Ø12.7 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653836 | 34.1 | 3 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652242 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652250 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | C . |
| 9614653842 | 39.7 | 3 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | ≺ > |
| 9614653850 | 47.7 | 3 x Ø14.3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653856 | 52.2 | 3 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| | T | | r | - | T | T | r | 2" BSP - Stainless Steel/FKM- 273:1 FT |
| 9614651106 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651502 | 11.4 | 2 x Ø7.1 | LV | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651504 | 11.4 | 2 x Ø7.1 | LP | Clutch | 76.2 | 307.3 | 152.4 | A |
| 9614651506 | 11.4 | 2 x Ø7.1 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651112 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651512 | 13.6 | 2 x Ø7.9 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651118 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 152.4 | p a |
| 9614651120 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651518 | 18.2 | 2 x Ø9.5 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651520 | 18.2 | 2 x Ø9.5 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651128 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651528 | 23.8 | 2 x Ø11.1 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651136 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651536 | 29.5 | 2 x Ø12.7 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651142 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 152.4 | |

| ltem no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Diı | mension | (mm) | |
|------------|------------------|------------------------|-------|-----------------|------|---------|-------|---|
| | m3/h | Dimension | | | Α | В | с | |
| | | | | | | | | 2" BSP - Stainless Steel/FKM- 273:1 FT |
| 9614651542 | 35.2 | 2 x Ø14.3 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651146 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651550 | 39.7 | 2 x Ø15.9 | HV2 | Clutch | 76.2 | 307.3 | 152.4 | |
| | | | | | | | | |
| | | | | | 1 | | | 2" BSP - Stainless Steel/FKM- 273:1 OIL |
| 9614651206 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651602 | 11.4 | 2 x Ø7.1 | LV | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651606 | 11.4 | 2 x Ø7.1 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651604 | 11.4 | 2 x Ø7.1 | LP | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614652006 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651212 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651612 | 13.6 | 2 x Ø7.9 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614652012 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651218 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651220 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651618 | 18.2 | 2 x Ø9.5 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614652018 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651228 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651628 | 23.8 | 2 x Ø11.1 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651236 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 152.4 | ∢ →→ |
| 9614651636 | 29.5 | 2 x Ø12.7 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651242 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651642 | 35.2 | 2 x Ø14.3 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651246 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651650 | 39.7 | 2 x Ø15.9 | HV2 | Clutch | 76.2 | 307.3 | 152.4 | |
| 0044054000 | | 0.077.4 | 075 | D : | 70.0 | | 450.4 | 2" BSP - Stainless Steel/FKM- 655:1 FT |
| 9614651306 | 11.4 | 2 x Ø7.1 | SID | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651706 | 11.4 | 2 x Ø7.1 | SID | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651312 | 13.6 | 2 X Ø7.9 | SID | Pin | 76.2 | 307.3 | 152.4 | ★ |
| 9614651712 | 13.6 | 2 X Ø7.9 | SID | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651318 | 18.2 | 2 x Ø9.5 | SID | Pin | 76.2 | 307.3 | 152.4 | |
| 9014051718 | 18.2 | 2 X Ø9.5 | SID | Clutch | 76.2 | 307.3 | 152.4 | |
| 9014001320 | ∠3.ŏ | 2 X 11.1 | | r III Clutch | 76.2 | 307.3 | 152.4 | |
| 9014001720 | 20.0 | 2 x Ø11.1 2 x Ø12 7 | | Din | 76.2 | 307.3 | 152.4 | |
| 9014001004 | 29.0 20 F | 2×12.7 | | Clutch | 76.2 | 307.3 | 152.4 | |
| 9014031734 | 29.0 | 2 x Ø12.1 | | Din | 76.2 | 307.3 | 152.4 | |
| 9014031342 | 35.2 | 2 × 014.3 | н\/1 | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651346 | 30.2 | 2 x Ø14.3 | H\/2 | Pin | 76.2 | 307.3 | 152.4 | 1.1 2.1 |
| 9614651750 | 30.7 | 2 x Ø15.9 | H\/2 | Clutch | 76.2 | 307.3 | 152.4 | |
| 0011001100 | 53.1 | 2 1 2 1 3 3 | 1172 | Cidicii | 10.2 | 001.0 | 102.4 | |

| Item no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Di | mension | (mm) | |
|------------|------------------|----------------|-------|------------|------|---------|----------|---|
| | m3/h | Dimension | | | Α | В | С | |
| | | | | | • | | | 2" BSP - Stainless Steel/FKM- 655:1 OIL |
| 9614651406 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651806 | 11.4 | 2 x Ø7.1 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651412 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 152.4 | Α |
| 9614651812 | 13.6 | 2 x Ø7.9 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651418 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651818 | 18.2 | 2 x Ø9.5 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651428 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651828 | 23.8 | 2 x Ø11.1 | LM | Clutch | 76.2 | 307.3 | 152.4 | m |
| 9614651434 | 29.5 | 2 x Ø12.7 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651834 | 29.5 | 2 x Ø12.7 | LM | Clutch | 76.2 | 307.3 | 152.4 | W/ |
| 9614651442 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651842 | 35.2 | 2 x Ø14.3 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651446 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651850 | 39.7 | 2 x Ø15.9 | HV2 | Clutch | 76.2 | 307.3 | 152.4 | |
| | | | | | | | 2" NPT 1 | 05° Down - Stainless Steel/FKM - 273:1 FT |
| 9614652301 | 11.4 | 2 x Ø7.1 | LV | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652305 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652303 | 11.4 | 2 x Ø7.1 | LP | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652307 | 13.6 | 2 x Ø7.9 | LV | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652309 | 13.6 | 2 x Ø7.9 | LP | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652311 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652313 | 13.6 | 2 x Ø7.9 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652317 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614652315 | 18.2 | 2 x Ø9.5 | LP | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652319 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652321 | 18.2 | 2 x Ø9.5 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652323 | 18.2 | 2 x Ø9.5 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652329 | 23.8 | 2 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652325 | 23.8 | 2 x Ø11.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652327 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652331 | 23.8 | 2 x Ø11.1 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652333 | 29.5 | 2 x Ø12.7 | LM | Pin | 76.2 | 307.3 | 307.3 | . 8000-0628 |
| 9614652335 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | <c td="" →<=""></c> |
| 9614652337 | 29.5 | 2 x Ø12.7 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652339 | 35.2 | 2 x Ø14.3 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652341 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652343 | 35.2 | 2 x Ø14.3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652345 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652349 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652347 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |

Surface finish: Mat

ALSIS Code: 5650

| ltem no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Di | mension | (mm) | |
|------------|------------------|----------------|-------|------------|------|---------|-----------|---|
| | m3/h | Dimension | | | Α | В | С | |
| | | | | | | 2 | 2" NPT 10 | 5° Down - Stainless Steel/FKM - 273:1 OIL |
| 9614652405 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614652411 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652419 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652417 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652427 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652435 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652441 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652449 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | 000 |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | < <u> </u> |
| | | | | | | | 2" NPT 10 | 05° Down - Stainless Steel/FKM - 655:1 FT |
| 9614652505 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614652605 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652517 | 18.2 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652527 | 23.8 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652533 | 29.5 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652541 | 35.2 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652549 | 39.7 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | .8000-0628 |
| | | | | | | | | < <u> </u> |
| | | | | | | 2 | 2" NPT 10 | 5° Down - Stainless Steel/FKM - 655:1 OIL |
| 9614652511 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614652611 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652617 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652627 | 23.8 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652633 | 29.5 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652641 | 35.2 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652649 | 39.7 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| | | | | | | | | 80 |
| | | | | | | | | |
| | | | | | | | | .8000-0628 |
| | | | | | | | | C → |

| ltem no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Dii | mension | (mm) | |
|------------|------------------|----------------|-------|------------|------|---------|-----------|---|
| | m3/h | Dimension | | | Α | в | С | |
| | | | 1 | I | 1 | | 2" NPT 18 | 30° Down - Stainless Steel/FKM - 273:1 FT |
| 9614651905 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653505 | 12.5 | 3 x Ø6.4 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651911 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653511 | 14.8 | 3 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614651917 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651919 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653517 | 19.3 | 3 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651927 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | m |
| 9614653527 | 27.3 | 3 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651935 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653535 | 34.1 | 3 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651941 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614651949 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | <u>с</u> |
| 9614653541 | 39.7 | 3 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653549 | 47.7 | 3 x Ø14.3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653555 | 52.2 | 3 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| | | | | | | 2 | 2" NPT 18 | 0° Down - Stainless Steel/FKM - 273:1 OIL |
| 9614652005 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653605 | 12.5 | 3 x Ø6.4 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652011 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653611 | 14.8 | 3 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | A |
| 9614652017 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652019 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653617 | 19.3 | 3 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652027 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653627 | 27.3 | 3 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652035 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653635 | 34.1 | 3 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652041 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | × |
| 9614652049 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653641 | 39.7 | 3 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653649 | 47.7 | 3 x Ø14.3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653655 | 52.2 | 3 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| | | | | | | | 2" NPT 18 | 30° Down - Stainless Steel/FKM - 655:1 FT |
| 9614652105 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653705 | 12.5 | 3 x Ø6.4 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652111 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653711 | 14.8 | 3 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652117 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653717 | 19.3 | 3 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652127 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653727 | 27.3 | 3 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652133 | 29.5 | 2 x Ø12.7 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653735 | 34.1 | 3 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652141 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 307.3 | · 8000-0627 \ |
| 9614652149 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | \longleftarrow |
| 9614653741 | 39.7 | 3 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 307.3 | |

| ltem no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Diı | mension | (mm) | |
|------------|------------------|------------------------|-------|------------|------|---------|-----------|---|
| | m3/h | Dimension | | | Α | в | С | |
| - | | | 1 | | 1 | | 2" NPT 18 | 30° Down - Stainless Steel/FKM - 655:1 FT |
| 9614653749 | 47.7 | 3 x Ø14.3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | А |
| 9614653755 | 52.2 | 3 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| | | | | | | | | |
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| | | | | | | | | |
| | | | | | | | | ← C → |
| | | | | | | 2 | 2" NPT 18 | 0° Down - Stainless Steel/FKM - 655:1 OIL |
| 9614652205 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653805 | 12.5 | 3 x Ø6.4 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652211 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | ۵ |
| 9614653811 | 14.8 | 3 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652217 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653817 | 19.3 | 3 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652227 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653827 | 27.3 | 3 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614652233 | 29.5 | 2 x Ø12.7 | LM | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653835 | 34.1 | 3 x Ø11.1 | HV1 | Pin | 76.2 | 307.3 | 307.3 | TT . |
| 9014052241 | 35.2 | 2 X Ø14.3 | | Pin | 76.2 | 307.3 | 307.3 | |
| 9014052249 | 39.7 | 2×010.9 | | Pin | 76.2 | 307.3 | 307.3 | с — — — — — — — — — — — — — — — — — — — |
| 9614653849 | 47.7 | 3 x Ø14 3 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| 9614653855 | 52.2 | 3 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 307.3 | |
| | | | 1 | <u> </u> | | | | 2" NPT - Stainless Steel/FKM - 273:1 FT |
| 9614651105 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651501 | 11.4 | 2 x Ø7.1 | LV | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651503 | 11.4 | 2 x Ø7.1 | LP | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651505 | 11.4 | 2 x Ø7.1 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651111 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651511 | 13.6 | 2 x Ø7.9 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651117 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651119 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651517 | 18.2 | 2 x Ø9.5 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651519 | 18.2 | 2 x Ø9.5 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651127 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651527 | 23.8 | 2 x Ø11.1 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9014051135 | 29.5 | 2 X Ø12.7 | | Pin | 76.2 | 307.3 | 152.4 | |
| 9014001030 | 29.0 | $2 \times 0/2.7$ | | | 76.2 | 307.3 | 152.4 | ∼ |
| 9014031141 | 35.2 | 2×014.3 | | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651149 | 39.7 | 2 x Ø14.3 2 x Ø15 9 | HV/2 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651549 | 39.7 | 2 x Ø15.9 | HV/2 | Clutch | 76.2 | 307.3 | 152.4 | |
| 301-0313-3 | 53.1 | 2 1 2 1 3 3 | 1172 | Cidtori | 10.2 | 307.5 | 102.4 | |

| ltem no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | Di | mension | (mm) | |
|------------|------------------|----------------|-------|------------|------|---------|-------|--|
| | m3/h | Dimension | | | Α | в | с | |
| | | | | | | | 1 | 2" NPT - Stainless Steel/FKM - 273:1 OIL |
| 9614651205 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651601 | 11.4 | 2 x Ø7.1 | LV | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651603 | 11.4 | 2 x Ø7.1 | LP | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651605 | 11.4 | 2 x Ø7.1 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651211 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 152.4 | Α |
| 9614651611 | 13.6 | 2 x Ø7.9 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651217 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651219 | 18.2 | 2 x Ø9.5 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651617 | 18.2 | 2 x Ø9.5 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651619 | 18.2 | 2 x Ø9.5 | LM | Clutch | 76.2 | 307.3 | 152.4 | m l |
| 9614651227 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651627 | 23.8 | 2 x Ø11.1 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651235 | 29.5 | 2 x Ø12.7 | HV1 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651635 | 29.5 | 2 x Ø12.7 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651241 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651641 | 35.2 | 2 x Ø14.3 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651245 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651649 | 39.7 | 2 x Ø15.9 | HV2 | Clutch | 76.2 | 307.3 | 152.4 | |
| | | I | | | | 1 | 1 | 2" NPT - Stainless Steel/FKM- 655:1 FT |
| 9614651305 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651711 | 11.4 | 2 x Ø7.1 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651311 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651717 | 13.6 | 2 x Ø7.9 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651317 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651723 | 18.2 | 2 x Ø9.5 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651327 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651733 | 23.8 | 2 x Ø11.1 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651333 | 29.5 | 2 x Ø12.7 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651739 | 29.5 | 2 x Ø12.7 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651341 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651747 | 35.2 | 2 x Ø14.3 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | ◀───▶ |
| 9614651705 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| | | | | | | | | 2" NPT - Stainless Steel/FKM- 655:1 OIL |
| 9614651405 | 11.4 | 2 x Ø7.1 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651805 | 11.4 | 2 x Ø7.1 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651411 | 13.6 | 2 x Ø7.9 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651811 | 13.6 | 2 x Ø7.9 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651417 | 18.2 | 2 x Ø9.5 | STD | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651817 | 18.2 | 2 x Ø9.5 | STD | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651427 | 23.8 | 2 x Ø11.1 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651827 | 23.8 | 2 x Ø11.1 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651433 | 29.5 | 2 x Ø12.7 | LM | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651833 | 29.5 | 2 x Ø12.7 | LM | Clutch | 76.2 | 307.3 | 152.4 | |
| 9614651441 | 35.2 | 2 x Ø14.3 | HV1 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651841 | 35.2 | 2 x Ø14.3 | HV1 | Clutch | 76.2 | 307.3 | 152.4 | K C → |
| 9614651447 | 39.7 | 2 x Ø15.9 | HV2 | Pin | 76.2 | 307.3 | 152.4 | |
| 9614651849 | 39.7 | 2 x Ø15.9 | HV2 | Clutch | 76.2 | 307.3 | 152.4 | |

Surface finish: Mat

| Item no. | Flow at 7 bar | No. of nozzles | Guide | Pin/clutch | D | imension (m | m) |
|------------|------------------|----------------|-------|------------|---|-------------|-----------|
| | m3/h | Dimension | | | А | в | с |
| | • | | | • | | | undefined |
| 9614667201 | | | | | | | |
| 9614667301 | | | | | | | |
| 9614667401 | | | | | | | |
| 9614667501 | | | | | | | |
| 9614667601 | | | | | | | |
| 9614667602 | | | | | | | |
| 9614667603 | | | | | | | |
| 9614667701 | | | | | | | |
| 9614667702 | | | | | | | |
| 9614667703 | | | | | | | |
| 9614667801 | | | | | | | |
| 9614667901 | | | | | | | |
| 9614667902 | | | | | | | |
| 9614667903 | | | | | | | |
| 9614668308 | | | | | | | |
| 9614668305 | | | | | | | |

Surface finish: Mat Standard certificate: 2.2 Material: PVDF (standard)

| ltem no. | Flow at 5 bar | No. of nozzles | Dime | ension (m | m) | |
|----------------------------------|--------------------|----------------------------------|-------------------------|----------------------|----------------------|-----------------------------|
| | m3/h | Dimension | A | С | E | |
| | | | | | | Thread (1" NPT-female) |
| TE20G120 TE20G122 TE20G124 | 7.0 9.5 12.0 | 4 x Ø3.9 4 x Ø4.6 4 x Ø5.5 | 230.0 230.0 230.0 | 36.0 36.0 36.0 | 16.0 16.0 16.0 | |
| | | | | | <u> </u> | Thread (1" Rp-female (BSP)) |
| TE20G100 TE20G102 TE20G104 | 7.0 9.5 12.0 | 4 x Ø3.9 4 x Ø4.6 4 x Ø5.5 | 230.0 230.0 230.0 | 36.0 36.0 36.0 | 16.0 16.0 16.0 | |

| Item no. | Description |
|------------|---|
| | |
| | Female thread adaptor for TJ40G and TJ40G-HD |
| 9690006604 | 2" NPT female. Gasket included |
| 9690006609 | 11/2"NPT female. Gasket included |
| 9690006610 | 11/2"BSP female. Gasket included |
| | Male thread adaptor for TJ40G and TJ40G-HD |
| 9690006611 | 11/2"BSP male. Gasket included |
| 9690006612 | 2" BSP male. Gasket included |
| 9690006613 | 11/2"NPT male. Gasket included |
| 9690006614 | 2" NPT male. Gasket included |
| | Welding adapter for MultiJet 25 |
| TE52D030 | 1" Rp-male (BSP)/1" ISO thread pipe (OD = 33.7 mm). Gasket included |
| TE52D032 | 1" Rp-male (BSP)/11/2" dairy pipe (OD = 38 mm). Gasket included |
| | Welding adaptor for TJ40G and TJ40G-HD |
| 9690006601 | 2" ISO pipe (OD=60.3 mm) |
| 9690006602 | DN65 DIN pipe (OD=70 mm) |
| 9690006603 | 21/2" dairy pipe (OD=63.5 mm) |
| 9690006605 | DN50 DIN pipe (OD=53 mm) |
| 9690006606 | DN40 DIN pipe (OD=40 mm) |
| 9690006607 | 2" dairy pipe (OD=51 mm) |
| 9690006608 | 11/2" ISO pipe (OD=48.3 mm) |
| | undefined |
| 8010003083 | |

Rotary spray heads

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Alfa Laval SaniMicro

Rotary Spray Head

For futher information regarding this product, please contact Alfa Laval



Alfa Laval SaniMidget

Rotary Spray Head

Introduction

The Alfa Laval SaniMidget is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from 264-2,640 US gallons.

The Alfa Laval SaniMidget minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the SaniMidget allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval SaniMidget is designed for the removal of residues from hygienic tanks across the dairy, brewery, distillery, beverage, food, IBC (intermediate bulk container), personal care and many other industries.

Benefits

- 40% faster cleaning = more time for production
- Saves up to 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution

Standard design

Different choice of spray pattern suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structure such as agitator and baffles. The SaniMidget is lubricated by the cleaning media.

Working principle

The flow of the cleaning media causes the head of the Alfa Laval SaniMidget to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surfaces of the vessel.



Spray Pattern







270° up



180° down

Certificates

2.2 material certificate, Q-doc and ATEX.



360°



TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|-------------------------|--|
| Wetting radius: | Max. 10 ft |
| Impact cleaning radius: | Max. effective 4 ft |

| Pressure | |
|-----------------------|---------------|
| Working pressure: | 14.5 - 44 PSI |
| Recommended pressure: | 29 PSI |

PHYSICAL DATA

| Materials: | AISI 316L (UNS S31603), PTFE ¹ | |
|---------------------------------------|---|--|
| ¹ FDA compliance 21CFR§177 | | |
| | | |
| Clin narts: | 316 | |
| | | |
| Standard Surface finish | | |
| exterior: | Ra 20 µin | |
| internal: | Ra 20 µin | |
| Temperature | | |
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |
| Weight | | |
| Thread and clip-on: | 0.66 lbs | |
| On pipe: | 1.21/1.98 lbs | |
| | | |

Connections

• Weld-on: 1" ISO 2037, or DN25 DIN11850-R2, or 1" BPE US

• Clip-on: 1" ISO 2037, or DN25 DIN11850-R1 or R2, or 1" BPE US

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Qualification Documentation

| Documentatio | n specification |
|--------------|--|
| | Equipment Documentation includes: |
| | • EN 1935/2004 DoC |
| | EN 10204 type 3.1 inspection Certificate and DoC |
| | FDA DoC |
| Q-doc | • GMP EC 2023/2006 DoC |
| | • EU 10/2011 DoC |
| | ADI DoC |
| | QC DoC |
| | |
| | ATEX approved machine for use in explosive atmospheres |
| ATEX | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU |
| | II 1G Ex h IIC 284 °F347 °F Ga |
| | II 1D Fx b IIIC T284 °F T284 °F Da |

Flow Rate





For clip-on models, the flow rate is increased by approx. 0.65 yard³/h

Dimensions (inch)



Figure 1. Thread

ΤН 3/4" Rp (BSP) 3/4" NPT



ID

ISO:

BPE US:

DIN Range 1:

DIN Range 2:

Cleaning Radius ft





Ø0.10 inch

Ø1.01 inch

Ø1.11 inch

Ø1.15 inch



Figure 3. Weld-on

| Ø0.98 x 0.047 inch |
|--------------------|
| Ø1 x 0.065 inch |
| Ø1.10 x 0.039 inch |
| Ø1.14 x 0.059 inch |
| |

| Туре | Α | В | С | E | F | G |
|---------|----------------------|-------|------|------|------|-------|
| Tread | 4.02 | Ø1.77 | 1.18 | 0.39 | | |
| Clip-on | 5.26 | Ø1.77 | | | 0.59 | Ø0.16 |
| Weld-on | 4.74 / 19.68 / 39.37 | Ø1.77 | | | | |

Alfa Laval SaniMagnum

Rotary Spray Head

Introduction

The Alfa Laval SaniMagnum is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from 1,321-10,567 US gallons.

The Alfa Laval SaniMagnum minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the SaniMagnum allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval SaniMagnum is designed for the removal of residues from hygienic tanks across the dairy, brewery, distillery, beverage, food, IBC (intermediate bulk container), personal care and many other industries.

Benefits

- 40% faster cleaning = more time for production
- Saves up to 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution

Standard design

Different choice of spray pattern suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structure such as agitator and baffles. The SaniMagnum is lubricated by the cleaning media.

Working principle

The flow of the cleaning media causes the head of the Alfa Laval SaniMagnum to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surfaces of the vessel.



Spray Pattern







270° up



180° down

Certificates

2.2 material certificate, Q-doc and ATEX.



360°



TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|-------------------------|--|
| Wetting radius: | Max. 10 ft |
| Impact cleaning radius: | Max. effective 6 ft |

| Pressure | |
|-----------------------|---------------|
| Working pressure: | 14.5 - 44 PSI |
| Recommended pressure: | 29 PSI |

PHYSICAL DATA

| Materials | |
|------------------------------|---------------------------|
| Inlet connections/Head: | 316L (UNS S31603) |
| Bearing race parts: | Duplex steel (UNS S31803) |
| Balls: | 316L (UNS S31603) /PTFE |
| Clip parts: | 316 |
| Standard Surface finish | |
| Exterior: | Ra 32 µin |
| Internal: | Ra 32 µin |
| Improved Surface finish | |
| Exterior + Electro polished: | Ra 20 µin |
| Internal + Electro polished: | Ra 32 µin |
| Temperature | |
| Max. working temperature: | 203 °F |
| Max. ambient temperature: | 284 °F |
| Weight | |
| Thread and clip-on: | 1.48 lbs |
| On pipe: | 2.14/3.35 lbs |

Connections

• Thread: 1 1/4" or 1 1/2" Rp (BSP) or NPT

• Weld-on: 1 1/2" or 2" ISO 2037, or DN40 DIN11850-R2, or 1 1/2" or 2" BPE US

• Clip-on: 1 1/2" or 2" ISO 2037, or DN40 DIN11850-R1 or R2, or 1 1/2" or 2" BPE US

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Qualification Documentation

| Documentation | specification |
|---------------|--|
| | Equipment Documentation includes: |
| | • EN 1935/2004 DoC |
| | EN 10204 type 3.1 inspection Certificate and DoC |
| | FDA DoC |
| Q-doc | • GMP EC 2023/2006 DoC |
| | • EU 10/2011 DoC |
| | ADI DoC |
| | QC DoC |
| | ATEX approved machine for use in explosive atmospheres |
| ATEX | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU |
| | II 1G Ex h IIC 185 °F347 °F Ga |
| | II 1D Ex h IIIC T185 °FT284 °F Da |





Cleaning radius

ft

For Clip-on models, the flow rate is increased by approx. 1.96 $\ensuremath{\mathsf{yard}^3/h}$

Dimensions (inch)



Figure 1. Thread



Figure 2. Clip-on

| | < OD → | |
|---|----------------|------------|
| × | | 1000-001 h |
| ¥ | B | |
| | $\leftarrow -$ | |

Figure 3. Weld-on

| ID | | OD x t |
|-------------|------------|-------------|
| 11⁄2" | Ø1.51 inch | ISO |
| 2" | Ø2.02 inch | BPE US |
| DIN Range 1 | Ø1.59 inch | BPE US |
| DIN Range 2 | Ø1.63 inch | DIN Range 1 |
| | | DIN Range 2 |

 \emptyset 1.50 x 0.047 inch \emptyset 1.5 x 0.065 inch \emptyset 2 x 0.065 inch \emptyset 1.57 x 0.039 inch \emptyset 1.61 x 0.059 inch

ΤН

| 1 | 1/4" BSP |
|---|----------|
| 1 | 1/4" NPT |
| 1 | 1⁄2" BSP |
| 1 | 1⁄2" NPT |

165

| Туре | Α | В | С | E | F | G |
|---------|----------------------|-------|------|------|------|--------|
| Tread | 5.12 | Ø2.56 | 1.73 | Х | | |
| Clip-on | 6.18 | Ø2.56 | | 0.39 | 0.59 | Ø0.165 |
| Weld-on | 6.18 / 19.68 / 39.37 | Ø2.56 | | | | |

Alfa Laval SaniMidget SB

Rotary Spray Head

Introduction

The Alfa Laval SaniMidget SB is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from 264-3963 US gallons.

The Alfa Laval SaniMidget SB minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the SaniMidget SB allows companies to spend less time cleaning and more time producing.

The SaniMidget SB is authorized to carry the 3-A symbol.

Application

The Alfa Laval SaniMidget SB is designed for the removal of residues from hygienic tanks across dairy, brewery, distillery, beverage, food, personal care and many other industries.

Benefits

- 40% faster cleaning = more time for production
- Saves up 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution

Standard design

Different choice of spray patterns suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structures such as agitator and baffles. The SaniMidget SB is lubricated by the cleaning media.

Working principle

The flow of the cleaning media causes the head of the Alfa Laval SaniMidget SB to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surface of the vessel.



Spray Pattern





360°

270° up

Certificates

2.2 material certificate, Q-doc, 3-A and ATEX.







TECHNICAL DATA

| Lubricant: | Lubrication by rinse/cleaning fluid |
|-------------------------|-------------------------------------|
| Wetting radius: | Max. 9.8 ft |
| Impact cleaning radius: | Max. effective 4.6 ft |
| | |

| Pressure | |
|-----------------------|---------------|
| Working pressure: | 14.5 - 44 PSI |
| Recommended pressure: | 29 PSI |

PHYSICAL DATA

| Materials | |
|---------------------------------------|------------------------|
| Metallic parts: | AISI 316L (UNS S31603) |
| Non-metallic parts: | PEEK ¹ 450G |
| ¹ FDA compliance 21CFR§177 | |

| Surface finish: | Ra < 32 µin | |
|-----------------|-------------|--|
| | | |
| | | |

1": 0.44 lbs. / 11/2": 0.97 lbs

| _ | | | - | |
|----|-----|----|---|---|
| ۱۸ | Ini | ia | h | ŧ |
| ×١ | | u | | L |

| Temperature | |
|---------------------------|--------|
| Max. working temperature: | 203 °F |
| Max. ambient temperature: | 302 °F |

Connections

- Weld-on: 1" ISO 2037, or DN25 DIN11850-R1, or 1" BPE US - Clip-on: 1 1/2" ISO 2037, or 1" or 1 1/2" BPE US

Clip-on options

Easy-on/off clip (Ø0.16 inch). Clip needed for both clip-on and weld-on versions to assemble the machine

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Qualification Documentation

| Documentation | n specification |
|---------------|--|
| | Equipment Documentation includes: |
| | • EN 1935/2004 DoC |
| | EN 10204 type 3.1 inspection Certificate and DoC |
| | FDA DoC |
| Q-doc | GMP EC 2023/2006 DoC |
| | • EU 10/2011 DoC |
| | ADI DoC |
| | QC DoC |
| | ATEX approved machine for use in explosive atmospheres |
| ATEX | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU |
| | II 1G Ex h IIB 185 °F347 °F Ga |
| | II 1D Ex h IIIC T185 °FT284 °F Da |
| 3-A | 3-A number: 78-##. Spray Cleaning Devices |
| | |

Dimensions inch





| | Clip-on 1" BPE US | Clip-on 1½" BPE US/1½" ISO 2037 | Weld-on ¹ 1" ISO 2037 | Weld-on ¹ 1" BPE US | Weld-on ¹ DN25 DIN R1 |
|--------|----------------------|---------------------------------------|-------------------------------------|-----------------------------------|-------------------------------------|
| | inch | inch | inch | inch | inch |
| ID | Ø1.012 | Ø1.512 | Ø0.890 | Ø0.870 | Ø1.010 |
| t | 0.047 | 0.047 | 0.047 | 0.065 | 0.047 |
| В | Ø1.653 | Ø2.154 | Ø1.653 | Ø1.653 | Ø1.653 |
| A | 3.338 | 4.659 | 4.126 | 4.28 | 3.338 |
| Ø-clip | Ø0.157 | Ø0.157 | Ø0.157 | Ø0.157 | Ø0.157 |
| G | Ø0.161 | Ø0.161 | Ø0.161 | Ø0.161 | Ø0.161 |
| E | 0.590 | 1.000 | | | |

¹ Weld-on version only meets the requirements of the 3-A Hygienic Standard 78-## if installed according to the user manual.

Third Party Verification shows that this machine meets the requirements of the 3-A Hygienic Standard 78-##.

Flow Rate



Cleaning radius



For Clip-on models, the flow rate is increased by approx. 132.1 gallon/h.

Note: The inlet pressure has been taken immediately before the inlet to the machine. In order to achieve the performance indicated on the curves, the pressure drop in the supply lines between pump and machine must be taken in consideration and the water temperature during testing was approx. 68 °F.

Alfa Laval SaniMagnum SB

Rotary Spray Head

Introduction

The Alfa Laval SaniMagnum SB is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from 1,321-13,209 US gallons.

The Alfa Laval SaniMagnum SB minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the SaniMagnum SB allows companies to spend less time cleaning and more time producing.

The SaniMagnum SB is authorized to carry the 3-A symbol.

Application

The Alfa Laval SaniMagnum SB is designed for the removal of residues from hygienic tanks across the dairy, brewery, distillery, beverage, food, personal care and many other industries.

Benefits

- 40% faster cleaning = more time for production
- Saves up to 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution

Standard design

Different choice of spray patterns suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structures such as agitator and baffles. The SaniMagnum SB is lubricated by the cleaning media.

Working principle

The flow of the cleaning media causes the head of the Alfa Laval SaniMagnum SB to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surfaces of the vessel.



Spray Pattern





360°



Certificates

2.2 material certificates, Q-doc, 3-A and ATEX.







TECHNICAL DATA

| Lubricant: | Lubrication by rinse/cleaning fluid |
|-------------------------|-------------------------------------|
| Wetting radius: | Max. 14.8 ft |
| Impact cleaning radius: | Max. 7.9 ft |
| | |

| Pressure | | |
|-----------------------|--------------|--|
| Working pressure: | Max. 14.8 ft | |
| Recommended pressure: | Max. 7.9 ft | |

PHYSICAL DATA

| Materials | | |
|---------------------------------------|------------------------|--|
| Metalic parts: | 316L | |
| Non-metallic parts: | PEEK ¹ 450G | |
| ¹ FDA compliance 21CFR§177 | | |

| Surface finish: | Ra 32 µin | |
|-------------------------------|--------------------------|--|
| | | |
| Temperature | | |
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 302 °F | |
| | | |
| | | |
| Weight: | 0.88 lbs | |
| | | |
| Connections | | |
| Clip-on: | 1½" BPE US, 1½" ISO 2037 | |
| Weld-on: | 2" BPE US | |
| | | |
| Clip | | |
| Easy-on/off clip (0.157 inch) | | |

| Lasy-on-on cip (0.137 inch) |
|---|
| Clip needed for both clip-on and weld-on versions to assemble the machine |
| |
| |
| |

| Recommended tank size: | 6.000-18.000 US gallons |
|------------------------|-------------------------|
| | |

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.

Qualification Documentation

| Documentation | n specification |
|---------------|--|
| | Equipment Documentation includes: |
| | • EN 1935/2004 DoC |
| | EN 10204 type 3.1 inspection Certificate and DoC |
| | FDA DoC |
| Q-doc | GMP EC 2023/2006 DoC |
| | • EU 10/2011 DoC |
| | ADI DoC |
| | QC DoC |

Documentation specification

| ATEX approved machine for use in explosive atmospheres | | | |
|--|--|--|--|
| ATEV | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU | | |
| AILA | II 1G Ex h IIB 185 °F347 °F Ga | | |
| | ll 1D Ex h IIIC T185 °FT284 °F Da | | |
| 3-A | 3-A number: 78-##. Spray Cleaning Devices | | |









A = 360° B = 270°

For Clip-on models, the flow rate is increased by approx. 3962.6 Gallon/hour.

Note: The inlet pressure has been taken immediately before the inlet to the machine. In order to achieve the performance indicated on the curves, the pressure drop in the supply lines between pump and machine must be taken in consideration and the water temperature during testing was approx. 68 °F.

Dimensions (inch)



| Туре | Α | В | E | G | ID | OD | t | Clip |
|----------------------|-------|--------|----|--------|--------|-------|-------|---------|
| Clip-on | 4.66" | Ø2.15" | 1" | Ø0.16" | Ø1.51" | | | Ø0.157" |
| Weld-on ¹ | 5.47" | Ø2.15" | | | | Ø1.5" | 0.06" | |

¹ Weld-on version only meets the requirements of the 3-A Hygienic Standard 78-# # if installed according to the user manual.

Alfa Laval SaniMega SB

Rotary Spray Head

Introduction

The Alfa Laval SaniMega SB is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from 10,567-105,667 US gallons.

The Alfa Laval SaniMega SB minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the SaniMega SB allows companies to spend less time cleaning and more time producing.

The SaniMega SB is authorized to carry the 3-A symbol.

Application

The Alfa Laval SaniMega SB is designed for the removal of residues from hygienic tanks across the dairy, brewery, distillery, beverage, food, personal care and many other industries.

Benefits

- 40% faster cleaning = more time for production
- Saves up to 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution

Standard design

Different choice of spray patterns suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structures such as agitator and baffles. The SaniMega SB is lubricated by the cleaning media.

Working principle

The flow of the cleaning media causes the head of the Alfa Laval SaniMega SB to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surfaces of the vessel.



Spray Pattern





360°

270° up

Certificates

2.2 materiale certificates, Q-doc, 3-A and ATEX.







TECHNICAL DATA

| Lubricant: | Lubrication by rinse/cleaning fluid |
|-------------------------|-------------------------------------|
| Wetting radius: | Max. 18.7 ft |
| Impact cleaning radius: | Max. 8.9 ft |
| | |

| Pressure | | |
|-----------------------|-----------------|--|
| Working pressure: | 14.5 - 58.0 PSI | |
| Recommended pressure: | 43.5 PSI | |

PHYSICAL DATA

| Materials | |
|---------------------------------------|------------------------|
| Metallic parts: | AISI 316L |
| Non-metallic parts: | PEEK 450G ¹ |
| ¹ FDA compliance 21CFR§177 | |

| Surface finish: | Ra 32 µin | |
|---------------------------|-----------|--|
| | | |
| Temperature | | |
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 302 °F | |
| | | |
| | | |
| Weight: | 1.34 lbs | |
| | | |
| Connections | | |
| Clip-on: | 2" BPE US | |
| Weld-on: | 2" BPE US | |

Clip

Easy-on/off clip (0.197 inch). Clip needed for both clip-on and weld-on versions to assemble the machine.

| Recommended tank size: | 18.000 - 60.000 US gallons |
|------------------------|----------------------------|

Qualification Documentation

| Documentation | n specification |
|---------------|--|
| | Equipment Documentation includes: |
| | • EN 1935/2004 DoC |
| | EN 10204 type 3.1 inspection Certificate and DoC |
| | FDA DoC |
| Q-doc | GMP EC 2023/2006 DoC |
| | • EU 10/2011 DoC |
| | ADI DoC |
| | QC DoC |
| | ATEX approved machine for use in explosive atmospheres |
| ATEV | Catagory 1 for installation in zone 0/20 in accordance with Directive 2014/34/EU |
| AIEA | ll 1G Ex h llB 185 °F347 °F Ga |
| | II 1D Ex h IIIC T185 °FT284 °F Da |
| 3-A | 3-A number: 78-##. Spray Cleaning Devices |
| | |

Dimensions (inch)



(inch)

| Туре | А | В | G | E | ID | OD | t | Clip |
|--------------------------------|-------|--------|--------|----|--------|-----|-------|--------|
| Clip-on 2" BPE US | 4.76" | Ø2.65" | Ø0.20" | 1" | Ø2.01" | | | Ø0.197 |
| Weld-on ¹ 2" BPE US | 5.57 | Ø2.65" | | | | Ø2" | 0.06" | |
| | | | | | | | | |

¹ Weld-on version only meets the requirements of the 3-A Hygienic Standard 78-# # if installed according to the user manual





Cleaning radius



A = High flow 270°/360° B = 270°/360°

For Clip-on models, the flow rate is increased by approx. 528.34 gallon/h

Alfa Laval MultiMidget

Rotary Spray Head

Introduction

The Alfa Laval MultiMidget is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from 264-2,640 US gallons.

The Alfa Laval MultiMidget minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the MultiMidget allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval MultiMidget is designed for the removal of residues from hygienic tanks across the dairy, brewery, distillery, beverage, food, IBC (intermediate bulk container), personal care and many other industries.

Benefits

- 40% faster cleaning = more time for production
- Saves up to 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution
- Can be installed at any angle

Standard design

Different choice of spray pattern suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structure such as agitator and baffles. The MultiMidget is lubricated by the cleaning media.

Working principle

The flow of the cleaning media causes the head of the Alfa Laval MultiMidget to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surfaces of the vessel.



Spray Pattern









270° up

180° down

Certificates

2.1 material certificate.



360°

TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|-------------------------|--|
| Wetting radius: | Max. 10 ft |
| Impact cleaning radius: | Max. effective 4 ft |
| | |

| Pressure | |
|-----------------------|---------------|
| Working pressure: | 14.5 - 44 PSI |
| Recommended pressure: | 29 PSI |

PHYSICAL DATA

| Materials | |
|--------------------------|--------------------------------------|
| Inlet connections/Balls: | 316 (UNS S31600) |
| Bearing race parts: | Duplex steel (UNS S31803) |
| Head: | 316 (UNS S31603) |
| Standard Surface finish: | Ra 32 µin outside / Ra 32 µin inside |

| Temperature | | |
|---------------------------|--------|--|
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |

| 1.1 lbs |
|----------|
| 1.98 lbs |
| 1 |

Connections

Thread: 1/2" or 3/4" Rp (BSP) or NPT

• Weld-on: 1" ISO 2037 or DN25 DIN11850-R2

• Clip-on: 1" ISO 2037

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.



For clip-on models, the flow rate is increased by approx. 0.65 $\ensuremath{\mathsf{yard}^3/\mathsf{h}}$

Dimensions (inch)





Figure 2. Clip-on

ID



А

В

D

25 30

Inlet pressure

C = 270° U

D = 360° 180° D С

35 40

45 PSI

Cleaning Radius

4102-0006

Ft.

14

13 12

11

10

9

6

5

4

3 2

1 0

5 10 15 20

A = 270° U B = 360° 180° D

Throw ⁸

length 7

Figure 3. Weld-on

OD x t

Welded on pipe ISO: Ø0.98 x 0.05 inch DIN Range 2: Ø1.14 x 0.06 inch

TH

1/2" Rp (BSP) 3/4" Rp (BSP) 1/2" NPT 3/4" NPT


| Туре | Α | В | С | D | E | F | G |
|---------|----------------------|-------|------|---------------------|---------------------|------|-------|
| Tread | 5.39(BSP), 5.91(NPT) | Ø1.77 | 1.26 | 0.47(BSP) 0.98(NPT) | 0.35(BSP) 0.89(NPT) | | |
| Clip-on | 6.1 | Ø1.77 | | | 1.18 | 0.59 | Ø0.18 |
| Weld-on | 19.68 | Ø1.77 | | | | | |

Alfa Laval MultiMagnum

Rotary Spray Head

Introduction

The Alfa Laval MultiMagnum is a rotary spray head tank cleaning machine for hygienic environments. Designed to clean tanks from 1,321-10,567 US gallons.

The Alfa Laval MultiMagnum minimizes the consumption of water and cleaning media. Easy to customize to meet customer requirements, the MultiMagnum allows companies to spend less time cleaning and more time producing.

Application

The Alfa Laval MultiMagnum is designed for the removal of residues from hygienic tanks across the dairy, brewery, distillery, beverage, food, IBC (intermediate bulk container), personal care and many other industries.

Benefits

- 40% faster cleaning = more time for production
- Saves up to 40% of your cleaning cost
- Dynamic cleaning performance and 360° full wetting
- Easy to retrofit traditional spray balls to a more economical solution
- Can be installed at any angle

Standard design

Different choice of spray pattern suitable for various applications and tank designs, ranging from simple tanks to more complex tanks with structure such as agitator and baffles. The MultiMagnum is lubricated by the cleaning media.

Working principle

The flow of the cleaning media causes the head of the Alfa Laval MultiMagnum to rotate, and the fan-shaped jets layout a swirling pattern throughout the tank or reactor. This generates the wetting/impact needed for the efficient removal of the residual product; the cascading flow covers all internal surfaces of the vessel.



Spray Pattern









270° up



Certificates

2.1 material certificate.



360°

TECHNICAL DATA

| Lubricant: | Self-lubricating with the cleaning fluid |
|-------------------------|--|
| Wetting radius: | Max. 10 ft |
| Impact cleaning radius: | Max. effective 6 ft |
| | |

| Pressure | | | | | |
|-----------------------|---------------|--|--|--|--|
| Working pressure: | 14.5 - 44 PSI | | | | |
| Recommended pressure: | 29 PSI | | | | |

PHYSICAL DATA

| Materials ¹ | |
|---------------------------------------|---------------------------|
| Inlet connections/Balls: | 316 (UNS S31600) |
| Bearing race parts: | Duplex steel (UNS S31803) |
| Head: | 316 (UNS S31603) |
| ¹ FDA compliance 21CFR§177 | |

| Standard Surface finish: | Ra 32 µin outside / Ra 32 µin inside | |
|--------------------------|--------------------------------------|--|
| Exterior: | Ra 32 µin | |
| Internal: | Ra 32 µin | |

| Temperature | | |
|---------------------------|--------|--|
| Max. working temperature: | 203 °F | |
| Max. ambient temperature: | 284 °F | |
| | | |

| Weight | |
|----------|----------|
| Thread: | 1.98 lbs |
| On pipe: | 5.51 lbs |

Connections

Thread: 1 1/4" Rp (BSP) or NPT

• Weld-on: 1 1/2" ISO 2037 or DN40 DIN11850-R2

Caution

Avoid hydraulic shock, hard and abrasive particles in the cleaning liquid, as this can cause increased wear and/or damage of internal mechanisms. In general, a filter in the supply line is recommended. Do not use for gas evacuation or air dispersion. For steaming we refer to the manual.



Dimensions (inch)



Figure 1. Thread

ΤН

1 1/4" Rp (BSP) 1 1/4" NPT







Figure 2. Weld-on

| OD x t | |
|----------------|--------------------|
| Welded on pipe | |
| ISO: | Ø1.50 x 0.047 inch |
| DN40: | Ø1.61 x 0.059 inch |
| | |
| - | |

| Туре | Α | В | С | D | E |
|---------|-------|-------|------|------|------|
| Thread | 7.20 | Ø2.56 | 1.81 | 0.63 | 0.59 |
| Weld-on | 39.37 | Ø2.56 | | | |

Surface finish: Semi bright Standard certificate: 2.2

ALSIS Code: 5470

| ltem no. | Flow at 2 bar | Spray pattern | | Dimen | sion (| mm) | | |
|--|--------------------------|--|------------------------------|------------------------------|--------------------------|--------------------------|------------------------------|---------------------------------------|
| | m3/h | | øA | øB | øC | D | E | |
| | | | | | | | | Clip-on (DN15 DIN11850-R1) |
| TE14B11101 TE14B11401 TE14B11301 TE14B11001 | 1.8 1.8 2.8 2.9 | spp360LOW spp270UPLOW spp270 spp360 | 38.4 38.4 18.2 18.2 | 25.0 25.0 25.0 25.0 | 3.6 3.6 3.6 3.6 | 5.9 5.9 5.9 | 11.0 11.0 11.0 11.0 | |
| | | | 1 | 1 | | | | Clip-on (¾" ISO 2037) |
| TE14B10101 TE14B10401 TE14B10301 TE14B10001 | 1.8 1.8 2.8 2.9 | spp360LOW spp270UPLOW spp270 spp360 | 25.3 17.4 17.4 25.3 | 25.0 25.0 25.0 25.0 | 3.6 3.6 3.6 3.6 | 5.9 5.9 5.9 5.9 | 11.0 11.0 11.0 11.0 | |
| | | - | - | - | - | | | Clip-on (¾" US tube/DN15 DIN11850-R2) |
| TE14B12101 TE14B12401 TE14B12301 TE14B12001 | 1.8 1.8 2.8 2.9 | spp360LOW spp270UPLOW spp270 spp360 | 19.2 19.2 19.2 19.2 | 25.0 25.0 25.0 25.0 | 3.6 3.6 3.6 3.6 | 5.9 5.9 5.9 5.9 | 11.0 11.0 11.0 11.0 | |

Surface finish: Semi bright Standard certificate: 2.2

ALSIS Code: 5470

| Item no. | Flow at 2 bar | Spray pattern | | Dimens | ion (m | ım) | | |
|--|--------------------------|--|--------------------------------------|--------------------------------------|--------|-----|--------------------------------------|--------------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | · | | | | | | Thread (3/8" NPT-female (BSP)) |
| TE14B01101 TE14B01201 9618290915 TE14B01301 TE14B01001 | 1.6 1.6 2.6 2.7 | spp360LOW spp18 DOWN spp270UPLOW spp270UP spp360 | 21.0 21.0 21.0 21.0 21.0 | 25.0 25.0 25.0 25.0 25.0 | | | 11.0 11.0 11.0 11.0 11.0 | |
| | | | | | | | | Thread (3/8" Rp-female (BSP)) |
| TE14B00101 TE14B00201 TE14B00401 TE14B00001 TE14B00301 | 1.6 1.6 1.6 2.7 | spp360LOW spp18 DOWN spp270UPLOW spp360 | 21.0 21.0 21.0 21.0 | 25.0 25.0 25.0 25.0 | - | | 11.0 11.0 11.0 11.0 | |

Surface finish: Semi bright Standard certificate: 2.2

| ltem no. | Flow at 2 bar | Spray pattern | Dimension (mm) | | | | | |
|------------|------------------|------------------|----------------|------|----|---|---|----------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | • | Weld-on (DN15 DIN11850-R1) |
| TE14B21101 | 1.6 | spp360LOW | 18 x 1 | 25.0 | - | - | - | aA |
| 9618290330 | 2.6 | spp270UPLOW | 18 x 1 | 25.0 | - | - | - | |
| TE14B21301 | 2.6 | spp270UP | 18 x 1 | 25.0 | - | - | - | |
| TE14B21001 | 2.7 | spp360 | 18 x 1 | 25.0 | - | - | - | |
| | | | | | | | | Weld-on (DN15 DIN11850-R2) |
| TE14B22101 | 1.6 | spp360LOW | 19.0 x 1.5 | 25.0 | - | - | - | <i>ح</i> ٨ |
| TE14B22401 | 1.6 | spp270UPLOW | 19.0 x 1.5 | 25.0 | - | - | - | |
| TE14B22201 | 1.6 | spp18 DOWN | 19.0 x 1.5 | 25.0 | - | - | - | |
| TE14B22301 | 2.6 | spp270UP | 19.0 x 1.5 | 25.0 | - | - | - | |
| TE14B22001 | 2.7 | spp360 | 19.0 x 1.5 | 25.0 | - | - | - | |

Surface finish: Semi bright Standard certificate: 2.2

ALSIS Code: 5470

| ltem no. | Flow at 2 bar | Spray pattern | Dimensi | on (mm) | | | | |
|------------|------------------|------------------|--------------|---------|----|---|---|----------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Weld-on (¾" ASME BPE tube) |
| TE14B23101 | 1.6 | spp360LOW | 19.05 x 1.65 | 25.0 | - | - | - | ~) |
| TE14B23201 | 1.6 | spp18 DOWN | 19.05 x 1.65 | 25.0 | - | - | - | ØA ★─── |
| 9618291396 | 1.6 | spp270UPLOW | 19.05 x 1.65 | 25.0 | - | - | - | |
| TE14B23301 | 2.6 | spp270UP | 19.05 x 1.65 | 25.0 | - | - | - | |
| TE14B23001 | 2.7 | spp360 | 19.05 x 1.65 | 25.0 | - | - | - | |
| | | | | | 1 | | | Weld-on (¾" ISO 2037) |
| TE14B20101 | 1.6 | spp360LOW | 17.2 x 1.0 | 25.0 | - | - | - | |
| TE14B20201 | 1.6 | spp18 DOWN | 17.2 x 1.0 | 25.0 | - | - | - | ≪ → |
| TE14B20401 | 1.6 | spp270UPLOW | 17.2 x 1.0 | 25.0 | - | - | - | |
| TE14B20301 | 2.6 | spp270UP | 17.2 x 1.0 | 25.0 | - | - | - | |
| TE14B20001 | 2.7 | spp360 | 17.2 x 1.0 | 25.0 | - | - | - | |

SaniMidget

ALSIS Code: 5542

Finish: Bright Standard certificate: 2.2

| ltem no. | Flow at 2 bar | Spray pattern | | Dime | ension | (mm) | | |
|--------------------------|------------------|--------------------|--------------|------|--------|--------------|--------------|-----------------------|
| | m3/h | | øA | øB | øC | D | E | |
| | | | | | | | | Clip-on (1" US tube) |
| TE10B10201 TE10B13201 | 6.0 6.5 | spp360 spp270UP | 25.7 25.7 | 45.0 | 4.2 | 15.0 15.0 | 30.0 30.0 | |
| | | | | | | | | Clip-on (1" ISO 2037) |
| TE10B10001 TE10B13001 | 6.0 6.5 | spp360 spp270UP | 25.3 | 45.0 | 4.2 | 15.0 | 30.0 | |

Finish: Bright Standard certificate: 2.2

| Item no. | Flow at 2 bar | Spray pattern | | Dime | nsion | (mm) | | |
|--|-------------------|----------------------------------|----------------------|----------------------|---------|--------------|----------------------|----------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Clip-on (DN25 DIN11850-R1) |
| TE10B10501 TE10B13501 | 6.0 6.5 | spp360 spp270UP | 28.3 28.3 | 45.0 45.0 | 4.2 4.2 | 15.0 15.0 | 30.0 30.0 | |
| | | | | | | | | Clip-on (DN25 DIN11850-R2) |
| TE10B10601 TE10B13601 | 6.0 6.5 | spp360 spp270UP | 29.3 29.3 | 45.0 45.0 | 4.2 4.2 | 15.0 15.0 | 30.0 30.0 | |
| | | | | 1 | 1 | | | Thread (½" NPT-female) |
| TE10B02201 TE10B00201 TE10B03201 | 3.5 5.5 6.0 | spp18 DOWN spp360 spp270UP | 30.0 30.0 30.0 | 45.0 45.0 45.0 | | - | 10.0 10.0 10.0 | |

Finish: Bright Standard certificate: 2.2

| ltem no. | Flow at 2 bar | Spray pattern | Dimer | nsion (n | າm) | | | |
|--|-------------------|----------------------------------|---|----------------------|-----|-----|----------------------|-----------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Thread (¾" Rp-female (BSP)) |
| TE10B02101 TE10B00101 TE10B03101 | 3.5 5.5 6.0 | spp18 DOWN spp360 spp270UP | 30.0 30.0 30.0 | 45.0 45.0 45.0 | - | - | 10.0 10.0 10.0 | |
| | | | | | | | | ØB |
| TEADDOODOA | 0.5 | | 00.0 | 45.0 | | | 40.0 | Thread (¾" NPT-female) |
| TE10B02301 TE10B00301 TE10B03301 | 3.5 5.5 6.0 | spp18 DOWN spp360 spp270UP | 30.0 30.0 30.0 | 45.0 45.0 45.0 | - | | 10.0 10.0 10.0 | |
| | | | | | - | 1 1 | | Weld-on (1" ASME BPE) |
| TE10B22301 TE10B20301 TE10B23301 | 3.5 5.5 6.0 | spp18 DOWN spp360 spp270UP | 25.4 x 1.65 25.4 x 1.65 25.4 x 1.65 | 45.0 45.0 45.0 | - | | - | |

Finish: Bright Standard certificate: 2.2

| ltem no. | Flow at 2 bar | Spray pattern | Dimens | sion (mn | 1) | | | |
|------------|------------------|------------------|------------|----------|----|---|---|----------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Weld-on (1" ISO 2037) |
| TE10B22201 | 3.5 | spp18 DOWN | 25.0 x 1.2 | 45.0 | - | - | - | αA |
| TE10B20201 | 5.5 | spp360 | 25.0 x 1.2 | 45.0 | - | - | - | |
| TE10B23201 | 6.0 | spp270UP | 25.0 x 1.2 | 45.0 | - | _ | _ | |
| | | | | | | | | Weld-on (DN25 DIN11850-R2) |
| TE10B22401 | 3.5 | spp18 DOWN | 29.0 x 1.5 | 45.0 | - | - | - | a٨ |
| TE10B20401 | 5.5 | spp360 | 29.0 x 1.5 | 45.0 | - | - | - | |
| TE10B23401 | 6.0 | spp270UP | 29.0 x 1.5 | 45.0 | _ | _ | _ | |

Finish: Semi bright Standard certificate: 2.2

| ltem no. | Flow at 2 bar | Spray pattern | | Dimen | ision (| mm) | | |
|--|------------------------------|--|------------------------------|------------------------------|--------------------------|------------------------------|------------------------------|--------------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | - | | | | | Clip-on (1½" ISO 2037/US tube) |
| TE11B140 TE11B150 TE11B100 TE11B130 | 12.5 12.5 17.0 17.0 | spp360LOW spp270UPLOW spp360 spp270UP | 38.4 38.4 38.4 38.4 | 65.0 65.0 65.0 65.0 | 4.2 4.2 4.2 4.2 | 15.0 15.0 15.0 15.0 | 30.0 30.0 30.0 30.0 | |
| | | | | | | | | |
| TE11B144 | 12.5 | spp360LOW | 51 25 | 65.0 | 42 | 15.0 | 30.0 | |
| TE11B154 TE11B104 TE11B134 | 12.5 17.0 17.0 | spp270UPLOW spp360 spp270UP | 51.25 51.25 51.25 | 65.0 65.0 65.0 | 4.2 4.2 4.2 | 15.0 15.0 15.0 | 30.0 30.0 30.0 | |

Finish: Semi bright Standard certificate: 2.2

ALSIS Code: 5472

| ltem no. | Flow at 2 bar | Spray pattern | | Dime | nsion | (mm) | | |
|--|--------------------------------------|--|--------------------------------------|--------------------------------------|--------------------------|------------------------------|--------------------------------------|----------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Clip-on (DN40 DIN11850-R1) |
| TE11B145 TE11B155 TE11B105 TE11B135 | 12.5 12.5 17.0 17.0 | spp360LOW spp270UPLOW spp360 spp270UP | 40.4 40.4 40.4 40.4 | 65.0 65.0 65.0 | 4.2 4.2 4.2 4.2 | 15.0 15.0 15.0 15.0 | 30.0 30.0 30.0 30.0 | |
| | | | | | | | | Clip-on (DN40 DIN11850-R2) |
| TE11B146 TE11B156 TE11B136 TE11B106 | 12.5 12.5 17.0 17.0 | spp360LOW spp270UPLOW spp270UP spp360 | 41.4 41.4 41.4 41.4 | 65.0 65.0 65.0 65.0 | 4.2 4.2 4.2 4.2 | 15.0 15.0 15.0 15.0 | 30.0 30.0 30.0 30.0 | |
| | 1 | | | | 1 | | L | Thread (1¼" NPT-female) |
| TE11B022 TE11B046 TE11B043 TE11B002 TE11B032 | 10.0 11.0 11.0 15.5 15.5 | spp18 DOWN spp270UPLOW spp360LOW spp360 spp270UP | 44.0 44.0 44.0 44.0 44.0 | 65.0 65.0 65.0 65.0 65.0 | | - | 10.0 10.0 10.0 10.0 10.0 | |

Finish: Semi bright Standard certificate: 2.2

| ltem no. | Flow at 2 bar | Spray pattern | | Dimens | ion (n | nm) | | |
|--|--------------------------------------|--|--------------------------------------|--------------------------------------|----------|-----|--------------------------------------|--|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | <u> </u> | | | Thread (1¼" Rp-female (BSP)) |
| TE11B020 TE11B045 TE11B041 TE11B000 TE11B030 | 10.0 11.0 11.0 15.5 15.5 | spp18 DOWN spp270UPLOW spp360LOW spp360 spp270UP | 44.0 46.0 44.0 44.0 44.0 | 65.0 65.0 65.0 65.0 65.0 | | | 10.0 10.0 10.0 10.0 10.0 | |
| | l | | | | <u> </u> | | | Thread (1½" NPT-female) |
| 9618291446 TE11B023 TE11B013 TE11B003 TE11B033 | 9.8 10.0 11.0 15.5 15.5 | spp270UPLOW spp18 DOWN spp360LOW spp360 spp270UP | 44.0 44.0 44.0 44.0 44.0 | 65.0 65.0 65.0 65.0 65.0 | | | 10.0 10.0 10.0 10.0 10.0 | ad the second se |
| | | | | | | | | Thread (1 ¹ / ₂ " Rp-female (BSP)) |
| TE11B024 TE11B014 TE11B054 TE11B004 TE11B034 | 10.0 11.0 11.0 15.5 15.5 | spp18 DOWN spp360LOW spp270UPLOW spp360 spp270UP | 44.0 44.0 44.0 44.0 44.0 | 65.0 65.0 65.0 65.0 65.0 | - | | 10.0 10.0 10.0 10.0 10.0 | |

Finish: Semi bright Standard certificate: 2.2

ALSIS Code: 5472

| ltem no. | Flow at 2 bar | Spray pattern | Dimensi | ion (mm |) | | | |
|--|------------------------------|--|--|--------------------------------------|----|---|---|--|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Weld-on (1½" ISO 2037) |
| TE11B222 TE11B242 TE11B248 TE11B202 TE11B232 | 10.0 11.0 15.5 15.5 | spp18 DOWN spp360LOW spp270UPLOW spp360 spp270UP | 38.0 x 1.2 38.0 x 1.2 38.0 x 1.2 38.0 x 1.2 38.0 x 1.2 38.0 x 1.2 | 65.0 65.0 65.0 65.0 65.0 | - | - | | ØA I I I I I I I I I I I I I I I I I I I |
| | • | | | | | | | Weld-on (1 ¹ / ₂ " ISO 2037/ASME BPE tube) |
| 9618290866 TE11B262 TE11B292 TE11B252 TE11B282 | 10.0 11.0 15.5 15.5 | spp18 DOWN spp360LOW spp270UPLOW spp360 spp270UP | 38.1 x 1.65 38.1 x 1.65 38.1 x 1.65 38.1 x 1.65 38.1 x 1.65 38.1 x 1.65 | 65.0 65.0 65.0 65.0 65.0 | - | - | | |

Finish: Semi bright Standard certificate: 2.2

ALSIS Code: 5472

| ltem no. | Flow at 2 bar | Spray pattern | Dimens | ion (mm |) | | | |
|--|--------------------------------------|--|---|--------------------------------------|----|---|---|-------------------------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Weld-on (2" ISO 2037/ASME BPE tube) |
| TE11B273 TE11B263 TE11B293 TE11B253 TE11B283 | 10.0 11.0 11.0 15.5 15.5 | spp18 DOWN spp360LOW spp270UPLOW spp360 spp270UP | 50.8 x 1.65 50.8 x 1.65 50.8 x 1.65 50.8 x 1.65 50.8 x 1.65 | 65.0 65.0 65.0 65.0 65.0 | - | - | - | |
| | | | | | | | | Weld-on (DN40 DIN11850-R2) |
| TE11B224 TE11B244 TE11B249 TE11B204 TE11B234 | 10.0 11.0 15.5 15.5 | spp18 DOWN spp360LOW spp270UPLOW spp360 spp270UP | 41.0 x 1.5 41.0 x 1.5 41.0 x 1.5 41.0 x 1.5 41.0 x 1.5 | 65.0 65.0 65.0 65.0 65.0 | - | | | |

Rotary spray heads

ALSIS Code: 5545

Surface finish: 0.8 µm Ra machined Standard certificate: 2.2 Material: 3A

| ltem no. | Flow at 2 bar | Spray pattern | | Dimens | ion (m | m) | | |
|------------|------------------|------------------|------|--------|--------|------|---|---------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Clip-on - 3-A |
| TE16B13200 | 7.25 | spp270UP | 25.7 | 42.0 | 4.1 | 15.0 | - | ٨A |
| TE16B18200 | 7.25 | spp270UP | 38.4 | 42.0 | 4.1 | 25.4 | - | |
| TE16B10200 | 7.5 | spp360 | 25.7 | 42.0 | 4.1 | 15.0 | - | |
| TE16B15200 | 7.5 | spp360 | 38.4 | 42.0 | 4.1 | 25.4 | - | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | < øB → |
| | | | L | I | 1 | L | | Weld-on - 3-A |
| TE16B23200 | 6.8 | spp270UP | 25.0 | 42.0 | - | - | - | øA |
| TE16B23300 | 6.8 | spp270UP | 25.4 | 42.0 | - | - | - | |
| TE16B20200 | 7.0 | spp360 | 25.0 | 42.0 | - | - | - | |
| TE16B20300 | 7.0 | spp360 | 25.4 | 42.0 | - | - | - | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | < ØB → |

SaniMagnum SB

ALSIS Code: 5468

Finish: 0.8µm Ra machined Standard certificate: 2.2 Material: 3A

| ltem no. | Flow at 2 bar | Spray pattern | | Dimensio | on (mn | 1) | | |
|------------|------------------|------------------|-------|----------|--------|------|----------|---|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | • | | | | Clip-on 1 ¹ / ₂ " ISO 2037 and 1 ¹ / ₂ " BPE US |
| TE17B13200 | 12.7 | spp270UP | 38.4 | 54.7 | 4.1 | 25.4 | - | ≺ ØA → |
| TE17B10200 | 13.2 | spp360 | 38.4 | 54.7 | 4.1 | 25.4 | - | |
| | | | | <u> </u> | | | <u> </u> | Weld-on 1 ¹ / ₂ " ISO 2037 and 1 ¹ / ₂ " BPE US |
| TE17B23300 | 12.1 | spp270UP | 38.00 | 54.7 | - | - | - | øA |
| TE17B23200 | 12.1 | spp270UP | 38.00 | 54.7 | - | - | - | |
| TE17B20300 | 12.6 | spp360 | 38.00 | 54.7 | - | - | - | |
| TE17B20200 | 12.6 | spp360 | 38.00 | 54.7 | - | - | - | |

SaniMega SB

ALSIS Code: 5469

Finish: 0.8µm Ra machined Standard certificate: 2.1 Material:

| ltem no. | Flow at 2 bar | Spray pattern | Dimension (mm) | | | m) | | |
|--------------------------|------------------|--------------------|----------------|--------------|------------|--------------|---|-------------------|
| | m3/h | | øA | øB | øC | D | Е | |
| | | | | | | | | Clip-on 2" BPE US |
| TE18B13200 TE18B10200 | 22.5 23.0 | spp270UP spp360 | 51.1 51.1 | 67.4 67.4 | 5.1 5.1 | 25.4 25.4 | - | |
| | | I | | L | <u> </u> | <u> </u> | | Weld-on 2" BPE US |
| TE18B23300 TE18B20300 | 20.5 21.0 | spp270UP spp360 | 50.8 50.8 | 67.4 67.4 | - | - | - | |

Finish: Semi bright Standard certificate: 2.1 Material: Stainless steel

| ltem no. | Flow at 2 bar | Spray pattern | | Dime | nsion | (mm) | | |
|--|--------------------------|--|------------------------------|----------------------|------------|--------------|------------------------------|-----------------------------|
| | m3/h | | øA | øB | øC | D | E | |
| | | | | | | | | Clip-on (1" ISO 2037) |
| TE10M106 TE10M136 | 6.0 6.5 | spp360 spp270UP | 25.3 25.3 | 45.0 45.0 | 4.2 4.2 | 15.0 15.0 | 30.0 30.0 | |
| | <u> </u> | L | 1 | 1 | 1 | 1 | 1 | Thread (½" Rp-female (BSP)) |
| TE10M020 TE10M000 TE10M030 | 3.5 5.5 6.0 | spp18 DOWN spp360 spp270UP | 32.0 32.0 32.0 | 45.0 45.0 45.0 | | - | 9.0 9.0 9.0 | |
| | | • | | | | | | Thread (1/2" NPT-female) |
| TE10M022 9618290174 TE10M002 9618290836 | 3.5 3.5 5.5 6.0 | spp18 DOWN spp18 DOWN spp360 spp270UP | 32.0 32.0 32.0 32.0 | 45.0 45.0 45.0 | | - | 22.5 22.5 22.5 22.5 | |

MultiMidget

ALSIS Code: 5543

Finish: Semi bright Standard certificate: 2.1 Material: Stainless steel

| ltem no. | Flow at 2 bar | Spray pattern | Dimension (mm) | | | וm) | | |
|----------------------------------|-------------------|----------------------------------|----------------------|----------------------|----|-----|----------------------|--|
| | m3/h | | øA | øB | øC | D | E | |
| | | | | | | | | Thread (¾" Rp-female (BSP)) |
| TE10M021 TE10M001 TE10M031 | 3.5 5.5 6.0 | spp18 DOWN spp360 spp270UP | 32.0 32.0 32.0 | 45.0 45.0 45.0 | - | - | 9.0 9.0 9.0 | |
| | | | | | | | | Thread (³ / ₄ " NPT-female) |
| TE10M023 TE10M003 TE10M033 | 3.5 5.5 6.0 | spp18 DOWN spp360 spp270UP | 32.0 32.0 32.0 | 45.0 45.0 45.0 | - | | 22.5 22.5 22.5 | |

Finish: Semi bright Standard certificate: 2.1 Material: Stainless steel

| ltem no. | Flow at 2 bar | Spray pattern | Dimension (mm) | | | m) | | |
|------------|------------------|------------------|----------------|--------------|----|--------------|---|--|
| | m3/h | | øA | øB | øC | E | D | |
| | | | | | | | | Thread (1¼" NPT-female) |
| TE11M022 | 10.0 | spp18 DOWN | 46.0 | 65.0 | - | 15.0 | - | |
| TE11M002 | 15.0 15.0 | spp360 | 46.0 46.0 | 65.0 65.0 | - | 15.0 15.0 | - | |
| 0010201204 | 10.0 | 5,001 | 40.0 | 00.0 | | 10.0 | | |
| | | | | | | | | Thread (1 ¹ / ₄ " Rp-female (BSP)) |
| TE11M020 | 10.0 | spp18 DOWN | 46.0 | 65.0 | - | 15.0 | - | øA → |
| TE11M000 | 15.0 | spp360 | 44.0 | 65.0 | - | 15.0 | - | |
| TE11M030 | 15.0 | spp270UP | 46.0 | 65.0 | - | 15.0 | - | |

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Static spray balls

| LKRK | 206 |
|------------------|-----|
| Ordering leaflet | |
| LKRK | 209 |

Alfa Laval LKRK

For easy tank cleaning duties

Intro

The Alfa Laval LKRK is a fixed static spray ball for hygienic and industrial applications. It is designed to clean tanks with capacities from 5-75 m3. The static spray ball, in general, uses a high flow rate and low pressure to clean the tank.

Application

The Alfa Laval LKRK is designed to remove simple residues from various tanks, such as Cleaning-in-Place tanks, milk silos, and water tanks, with a maximum diameter of ~Ø6 m. For sizing, contact Alfa Laval.

For tanks with tougher residues, Alfa Laval recommends using Rotary Spray Head, like the Alfa Laval SaniMidget, or Rotary Jet Head, like the Alfa Laval TJ20G which provides a hundred times more mechanical cleaning action.

Benefits

- Easy to inspect
- No moving parts
- Ideal for easy tank cleaning duties

Standard design

The Alfa Laval LKRK comes in two sizes: the LKRK-64 (Ø64) and the LKRK-94 (Ø94). Both spray balls are available with different spray patterns. The F-version provides 360° coverage, while the T and B versions provide a cleaning pattern that cleans only upwards or downwards. All spray balls are available with clip-on connections for both ISO and DIN tubes.

Working principle

The Alfa Laval LKRK shoots a small jet of fluid in: all directions (version F), upwards (version T) or downwards (version B). This allows the tanks to be cleaned by dousing the interior surfaces with small jets of hot water and/or chemicals which create a falling film of cleaning fluid that runs down the tank surface, generating cleaning action.

Spray balls are not ideal for use on tanks which require high cleaning action. For more difficult-to-clean applications, Alfa Laval recommends using a rotary spray head like the Alfa Laval SaniMidget or a rotary jet head like the Alfa Laval TJ20G.



Total cost of ownership

The rotary spray head, like the "Alfa Laval SaniMidget" and "Alfa Laval SaniMagum" will provide higher impact and lower the cleaning costs by 30%, while the rotary jet head, like the "Alfa Laval TJ20G" and "Alfa Laval TJ40G" will provide further savings. Up to 80% can be saved on the cleaning cost when using rotary jet head compared to the Alfa Laval LKRK.

Cleaning Pattern





T-version



F-version

B-version

PHYSICAL DATA

| Materials | |
|---------------------------------|-------------------|
| Housing and sprayhead assembly: | 316L (UNS S31603) |
| Finish: | Bright |
| | |

| Connections LKRK | | |
|------------------|---------------------------|--|
| Type LKRK 64 | | |
| ISO tube: | 0.98 inch | |
| DIN tube: | DN25 - pipe range 1 and 2 | |
| Type LKRK 94 | | |
| ISO tube: | 2.01 inch | |
| DIN tube: | DN50 - pipe range 1 and 2 | |

Dimensions (inch)



| Size | 1" | 2" |
|-------------------------------|----------------|----------------|
| A | 2.28 | 3.05 |
| В | 0.69 | 0.89 |
| US tube ID | 1.01 | 2.03 |
| ISO tube OD/ID/t | 1.12/1.00/0.06 | 2.14/2.02/0.06 |
| DIN tube OD/ID/t Pipe range 1 | 1.28/1.12/0.08 | 2.14/2.06/0.04 |
| DIN tube OD/ID/t Pipe range 2 | 1.35/1.16/0.09 | 2.26/2.10/0.08 |
| Weight, Ib | 0.44 | 0.66 |

Flow rate demand

Horizontal tank



Vertical tank



Capacity diagrams - LKRK



Type LKRK 64 with 2 mm holes:

bottom drilled, top drilled, fully drilled

- B = Bottom drilled
- T = Top drilled
- F = Fully drilled





- T = Top drilled
- F = Fully drilled



Type LKRK 94 with 3 mm holes, 51 mm (DN50) tube: bottom drilled, top drilled, fully drilled

B = Bottom drilled

T = Top drilled

F = Fully drilled

Finish: Bright Standard certificate: 2.1

| ltem no. | Flow at 2 bar | Туре | Dimension (mm) | | | |
|------------|------------------|-------------|----------------|----------|----------|-------------------------------|
| | m3/h | | A B ID | | ID | |
| | | | | | | Clip-on (1" ISO 2037) |
| 9611710851 | 7.5 | LKRK-2B ø64 | 58 | 17.5 | 25.5 | |
| 9611710861 | 8.5 | LKRK-2T ø64 | 58 | 17.5 | 25.5 | |
| 9611710871 | 11 | LKRK-2F ø64 | 58 | 17.5 | 25.5 | |
| | | | <u> </u> | <u> </u> | <u> </u> | Clip-on (2" ISO 2037/US tube) |
| 9611710951 | 18 | LKRK-2B ø94 | 77.5 | 22.5 | 51.4 | |
| 9611710961 | 21 | LKRK-2T ø94 | 77.5 | 22.5 | 51.4 | ID t |
| 9611710971 | 31 | LKRK-2F ø94 | 77.5 | 22.5 | 51.4 | |
| 9611710952 | 42 | LKRK-3B ø94 | 77.5 | 22.5 | 51.4 | |
| 9611710962 | 44 | LKRK-3T ø94 | 77.5 | 22.5 | 51.4 | |
| 9611710972 | 64 | LKRK-3F ø94 | 77.5 | 22.5 | 51.4 | |
| | - | | | | | Clip-on (DN25 DIN11850-R1) |
| 9611710852 | 7.5 | LKRK-2B ø64 | 58 | 17.5 | 28.5 | - т |
| 9611710862 | 8.5 | LKRK-2T ø64 | 58 | 17.5 | 28.5 | |
| 9611710872 | 11 | LKRK-2F ø64 | 58 | 17.5 | 28.5 | |

| | ım) | mension (m | Diı | Туре | Flow at 2 bar | Item no. |
|---------------------------|--------|------------|------|-------------|------------------|------------|
| ID | A B ID | | | m3/h | | |
| Clip-on (DN25 DIN11850-R2 | • | | • | | | |
| 29.5 | 29.5 | 17.5 | 58 | LKRK-2B ø64 | 7.5 | 9611710855 |
| 29.5 | 29.5 | 17.5 | 58 | LKRK-2T ø64 | 8.5 | 9611710865 |
| | 29.5 | 17.5 | 58 | LKRK-2F ø64 | 11 | 9611710875 |
| Clip-on (DN50 DIN11850-R | | | | | | |
| 52.4 | 52.4 | 22.5 | 77.5 | LKRK-2B Ø94 | 18 | 9611710953 |
| 52.4 × 10 | 52.4 | 22.5 | 77.5 | LKRK-2T Ø94 | 21 | 9611710963 |
| 52.4 | 52.4 | 22.5 | 77.5 | LKRK-2F Ø94 | 31 | 9611710973 |
| 52.4 | 52.4 | 22.5 | 77.5 | LKRK-3B Ø94 | 42 | 9611710954 |
| 52.4 | 52.4 | 22.5 | 77.5 | LKRK-3T ø94 | 44 | 9611710964 |
| 52.4 | 52.4 | 22.5 | 77.5 | LKRK-3F ø94 | 64 | 9611710974 |
| Clip-on (DN50 DIN11850-R2 | | | | | | |
| 53.4 | 53.4 | 22.5 | 77.5 | LKRK-2B ø94 | 18 | 9611710955 |
| 53.4 | 53.4 | 22.5 | 77.5 | LKRK-2T ø94 | 21 | 9611710965 |
| 53.4 | 53.4 | 22.5 | 77.5 | LKRK-2F ø94 | 31 | 9611710975 |
| 53.4 | 53.4 | 22.5 | 77.5 | LKRK-3T ø94 | 44 | 9611710966 |
| 53.4 | 53.4 | 22.5 | 77.5 | LKRK-3F ø94 | 64 | 9611710976 |

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This is Alfa Laval

Alfa Laval is active in the areas of Energy, Marine, and Food & Water, offering its expertise, products, and service to a wide range of industries in some 100 countries. The company is committed to optimizing processes, creating responsible growth, and driving progress – always going the extra mile to support customers in achieving their business goals and sustainability targets.

Alfa Laval's innovative technologies are dedicated to purifying, refining, and reusing materials, promoting more responsible use of natural resources. They contribute to improved energy efficiency and heat recovery, better water treatment, and reduced emissions. Thereby, Alfa Laval is not only accelerating success for its customers, but also for people and the planet. Making the world better, every day. It's all about Advancing better[™].

How to contact Alfa Laval

Contact details for all countries are continually updated on our website. Please visit www.alfalaval.com to access the information.



